

# CRE, CRIE, CRNE

50/60 Hz

Vertical multistage centrifugal E-pumps



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## 1. Introduction



*CRE, CRIE and CRNE pumps*

The CRE, CRIE and CRNE pumps are based on the CR, CRI and CRN pumps.

CRE, CRIE and CRNE pumps belong to the so-called E-pump family and are referred to as E-pumps.

The difference between the CR and CRE pump ranges is the motor.

E-pumps are fitted with an E-motor, meaning a motor with a built-in frequency converter.

The E-pump motor is a Grundfos MGE motor designed to meet EN standards.

The built-in frequency converter enables continuous variable control of the motor speed.

This means that the pump can be set to operation at any duty point. The purpose of continuous variable speed control of the motor speed is to adjust the performance to a given requirement.

E-pumps are available with an integrated pressure sensor connected to the frequency converter that functions as a feedback sensor for constant pressure control.

In new installations, the E-pumps provide a number of advantages. The built-in frequency converter has a built-in motor protection function which protects both motor and electronics against overload.

This means that E-pump installations do not require a motor-protective circuit breaker, but only a normal short-circuit protection for the cable. The pump materials are identical to those of the CR, CRI and CRN pump ranges.

### Examples of E-pump applications

E-pumps are the ideal choice for a number of applications characterized by a demand for variable flow at constant pressure. The pumps are suited for water supply systems and pressure boosting as well as for industrial applications.

Depending on the application, the pumps offer energy savings, increased comfort and improved processing.

#### E-pumps in the industry market

The industry market uses a large number of pumps in many different applications. Demands on pumps in terms of pump performance and mode of operation make speed control a must in many applications.

Some of the applications in which E-pumps are often used are listed below.

#### Constant pressure

- Water supply
- washing and cleaning systems
- distribution from waterworks
- humidifying systems
- water treatment systems
- process boosting systems.

**Example:** Within industrial water supply, E-pumps with an integrated pressure sensor are used to ensure a constant pressure in the pipe system. From the feedback sensor, the E-pump receives inputs about changes of pressure as a result of changes in the consumption. The E-pump responds to the input by adjusting the speed until the pressure is equalized. The constant pressure is stabilized once more on the basis of a preset setpoint.

#### Constant temperature

- Air-conditioning systems at industrial plants
- industrial cooling systems
- industrial freezing systems
- casting and moulding tools.

**Example:** In industrial freezing systems, E-pumps with a temperature sensor increase the comfort and lower the operating costs compared with pumps without a feedback temperature sensor.

An E-pump continuously adapts its performance to the changing demands reflected in the differences in temperature of the liquid circulating in the freezing system. Thus, the lower the demand for cooling, the smaller the quantity of liquid circulated in the system and vice versa.

#### Constant level

- Boiler feed systems
- condensate systems
- sprinkler irrigation systems
- chemical industry.

**Example:** In a steam boiler, it is important to be able to monitor and control the pump operation to maintain a constant level of water in the boiler.

By using an E-pump with a level sensor in the boiler, it is possible to maintain a constant water level.

A constant water level ensures an optimum and cost-efficient operation as a result of a stable steam production.

#### Dosing applications

- Chemical industry, meaning control of pH values
- petrochemical industry
- paint industry
- degreasing systems
- bleaching systems.

**Example:** In the petrochemical industry, E-pumps with a pressure sensor are used as dosing pumps.

The E-pumps help to ensure that the correct mixture ratio is achieved when more liquids are combined.

E-pumps functioning as dosing pumps improve processing and offer energy savings.

### E-pumps in commercial building market

The commercial building market use E-pumps to maintain a constant pressure or a constant temperature based on a variable flow.

### Constant pressure

- Water supply in high-rise buildings, such as office buildings and hotels.

E-pumps with a pressure sensor are used for water supply in high-rise buildings to ensure a constant pressure even at the highest draw-off point. As the consumption pattern and thus the pressure changes during the day, the E-pump continuously adapts its performance until the pressure is equalized.

### Constant temperature

- Air-conditioning systems in hotels and schools
- building cooling systems.

**Example:** E-pumps are an excellent choice for buildings where a constant temperature is essential. E-pumps keep the temperature constant in air-conditioned, high-rise glass buildings, irrespective of the seasonal fluctuations of the outdoor temperature and various heat impacts inside the building.

### Intended use in the United Kingdom

E-pumps fitted with motors that include Bluetooth or Ethernet connection, a radio module or a CIM 90, CIM 280, CIM 290, CIM 550, MI 301 interface module are not intended for use in any home appliance, home automation, home control system or consumer product in the UK.

### When to select an E-pump

Select an E-pump if the following is required:

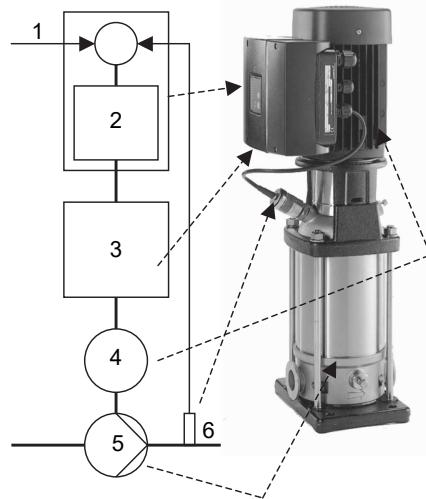
- controlled operation, that is the consumption fluctuates
- constant pressure
- communication with the pump.

Adaptation of performance through frequency-controlled speed control offers obvious benefits, such as the following:

- energy savings
- increased comfort
- control and monitoring of the pump performance.

### Components of a Grundfos E-pump

An E-pump is not just a pump, but a system which is able to solve application problems or save energy in a variety of pump installations. All that is required is the power supply connection and the fitting of the E-pump in the pipe system, and the pump is ready for operation. The pump has been tested and pre-configured from the factory. The operator only has to specify the desired setpoint (pressure) and the system is operational.



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Components of a Grundfos E-pump

Pos.	Description
1	Setpoint
2	PI controller
3	Frequency converter
4	Motor
5	Pump
6	Sensor

### E-pumps with and without a sensor

CRE, CRIE and CRNE pumps are available with a pressure sensor enabling the control of the pressure on the pump outlet side. The E-pump is also available without a sensor.

The purpose of supplying CRE, CRIE and CRNE pumps with a pressure sensor is to make the installation and startup simple and quick.

Generally, E-pumps without a sensor are used when uncontrolled (open loop) operation is required or when there is a wish to fit a sensor at a later stage to enable the following:

- pressure control
- flow control
- level control of liquid in a tank
- temperature control
- differential pressure control
- differential temperature control.

E-pumps without a sensor are also used when a remote analog signal is connected to the setpoint input terminal. For further information, see the section on control modes.

## Related information

### *Control modes*

## ErP compliant

The product is energy-optimized and complies with the ecodesign requirements for water pumps specified in the ErP Directive (Commission Regulation (EC) No 547/2012), which became effective on 1 January 2013. As from this date, all pumps are classified and graduated in the Minimum Efficiency Index (MEI).

## Minimum efficiency index

Minimum efficiency index (MEI) means the dimensionless scale unit for hydraulic pump efficiency at best efficiency point (BEP), part load (PL) and overload (OL). The Commission Regulation (EU) sets efficiency requirements to  $MEI \geq 0.10$  as from 1 January 2013 and  $MEI \geq 0.40$  as from 1 January 2015. An indicative benchmark for best-performing water pump available on the market as from 1 January 2013 is determined in the Commission Regulation.

- The benchmark for most efficient water pumps is  $MEI \geq 0.70$ .
- The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with the full impeller diameter. The trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter.
- The operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable-speed drive that matches the pump duty to the system.
- Information on benchmark efficiency is available at <http://europump.eu/efficiencycharts>.

## MEI values for CR pumps

Pump type	MEI
CR 1s-3	0.54
CR 1-3	> 0.70
CR 3-3	> 0.70
CR 5-3	0.57
CR 10-3	> 0.70
CR 15-3	> 0.70
CR 20-3	> 0.70
CR 32-3	> 0.70
CR 45-3	> 0.70
CR 64-3	> 0.70
CR 95-3	> 0.70
CR 125-3	> 0.70
CR 155-3	> 0.70

## 2. Applications

### Water supply

	CRE	CRIE, CRNE
Filtration and transfer at waterworks	•	○
Distribution from waterworks	•	○
Pressure boosting in mains	•	○
Pressure boosting in high-rise buildings, hotels	•	○
Pressure boosting for industrial water supply	•	○

### Industry

	CRE	CRIE, CRNE
<b>Pressure boosting</b>		
Process-water systems	•	•
Washing and cleaning systems	•	•
Vehicle-washing tunnels	•	○
Firefighting systems	•	-
<b>Liquid transfer</b>		
Cooling and air-conditioning systems (refrigerants)	•	○
Boiler feed and condensate systems	•	○
Machine tools (cooling lubricants)	•	•
Aquafarming	•	○
<b>Special transfer duties</b>		
Oils and alcohols	•	•
Acids and alkalis	-	•
Glycol and coolants	•	•

### Water treatment

	CRE	CRIE, CRNE
Ultra-filtration systems	-	•
Reverse osmosis systems	-	•
Softening, ionising, demineralising systems	-	•
Distillation systems	-	•
Separators	•	•
Swimming baths	-	•

### Irrigation

	CRE	CRIE, CRNE
Field irrigation (flooding)	•	○
Sprinkler irrigation	•	○
Drip-feed irrigation	•	○

● Recommended version

○ Alternative version

### Related information

*Pumped liquids*

### 3. Features and benefits

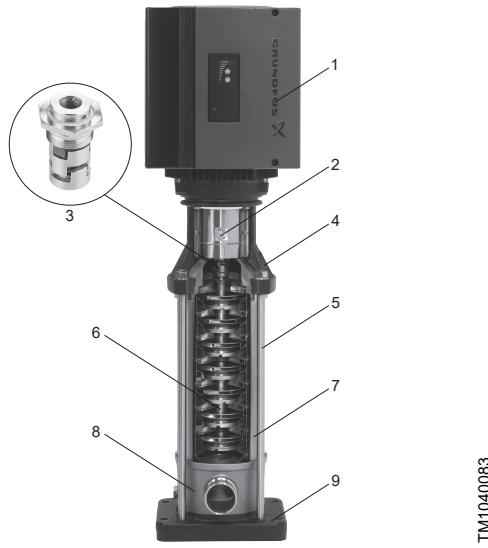
#### Pump

The CR and CRE pumps are non-self-priming, vertical multistage centrifugal pumps.

The pumps are available with a Grundfos frequency-controlled motor.

The pump consists of a pump head and a base.

The chamber stack and the sleeve are secured between the pump head and the base with staybolts. The base has inlet and outlet ports on the same level (in line). All pumps are fitted with a maintenance-free mechanical shaft seal of the cartridge type.



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CR pump

Pos.	Description
1	Motor
2	Coupling
3	Shaft seal (cartridge type)
4	Pump head
5	Sleeve
6	Impellers
7	Staybolts
8	Base
9	Base plate

#### Motor

##### MGE motors

MGE motors incorporate thermal protection against slow overload and blocking.

CRE, CRIE and CRNE pumps require no external motor protection.

##### Frequency-controlled MGE motors

CRE, CRIE and CRNE pumps are fitted with a totally enclosed, fan-cooled, frequency-controlled MGE motor with principal dimensions to EN standards.

CRE, CRIE, CRNE pumps from 0.37 to 1.5 kW are available with single-phase MGE motors.

CRE, CRIE, CRNE pumps from 0.37 to 26 kW are available with three-phase MGE motors.

See Grundfos Product Center at [www.grundfos.com](http://www.grundfos.com).

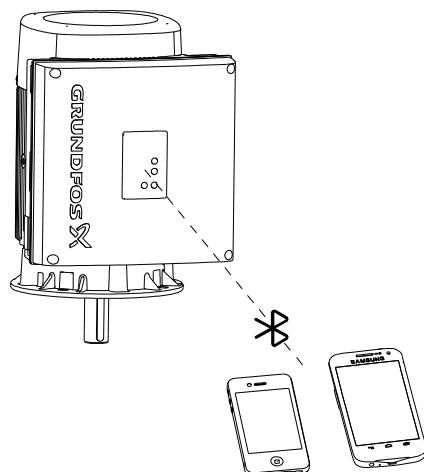
#### Electrical data

MGE motor	
Mounting designation	Up to 4 kW: V18 5.5 kW and up: V1
Insulation class	F
Efficiency class	0.37 to 26 kW: IE5 level
Enclosure class	0.37 to 26 kW: IP55 (IP66 optional)
	P2: 0.37 - 1.5 kW: 1 x 200-240 V
Supply voltage	P2: 0.37 - 11 kW: 3 x 380-500 V
Tolerance: - 10 %/+ 10 %	P2: 15-26 kW: 3 x 380-480 V
Supply frequency	50/60 Hz

#### Bluetooth

For MGE motors from 3 to 26 kW, the product incorporates a Bluetooth (BLE) module for remote control. For MGE motors from 0.37 to 2.2 kW, see the detailed description about Grundfos GO.

Via the built-in Bluetooth module, the product can communicate with the Grundfos GO. Bluetooth communication can take place at distances up to 10 metres.



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**Bluetooth information**

Frequency of operation	2400 - 2483.5 MHz
Modulation type	GFSK
Data rate	2 Mbps
Transmit power	5 dBm EIRP with internal antenna

**GLoWpan information**

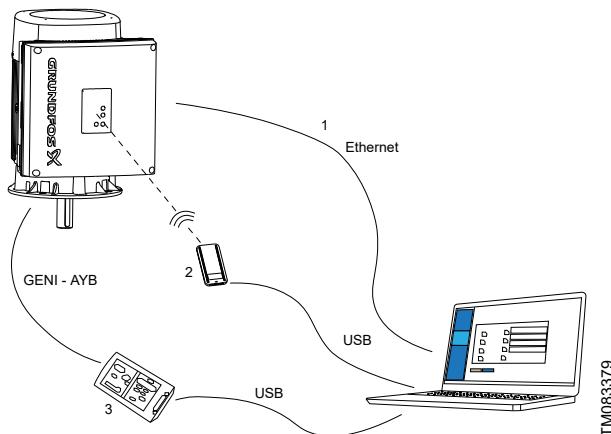
Frequency of operation	2405-2480 MHz
Modulation type	GP O-QPSK
Data rate	1 Mbps
Transmit power	5 dBm EIRP with internal antenna

**Related information***Grundfos GO**MGE 3 to 26 kW***Grundfos GO Link**

The product is designed for wired or wireless communication with Grundfos GO Link.

Grundfos GO Link enables you to set functions and gives you access to status overviews, configuration and current operating parameters.

Use Grundfos GO Link together with these interfaces:



**Grundfos GO Link setup**

Pos.	Description
1	Ethernet cable: Standard Ethernet cable CAT5/CAT6.
2	Grundfos MI 301: Separate module enabling radio communication. Use the module together with a USB cable to connect to a laptop.
3	Grundfos PC Tool Link: Separate module enabling wired connection to the pump. Use the module together with a USB cable to connect to a laptop.

## Functional module, FM300

### MGE 0.37 to 2.2 kW

The FM300 is factory-fitted in all pumps from 0.37 to 2.2 kW.

The module has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required.

The FM300 has the following connections:

- three analog inputs
- one analog output
- two dedicated digital inputs
- two configurable digital inputs or open-collector outputs
- Grundfos Digital Sensor input and output
- two Pt100/1000 inputs
- two LiqTec sensor inputs
- two signal relay outputs
- GENIbus connection.

### Connection terminals

All inputs and outputs are internally separated from the mains-conducting parts by reinforced insulation, and galvanically separated from other circuits. All control terminals are supplied with protective extra-low voltage (PELV), thus ensuring protection against electric shock.

Signal relay outputs:

#### • Signal relay 1:

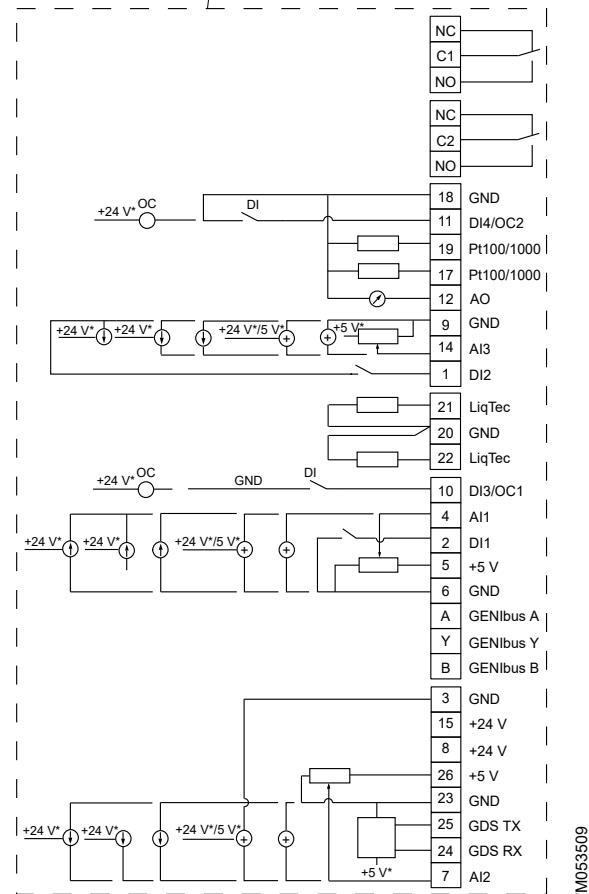
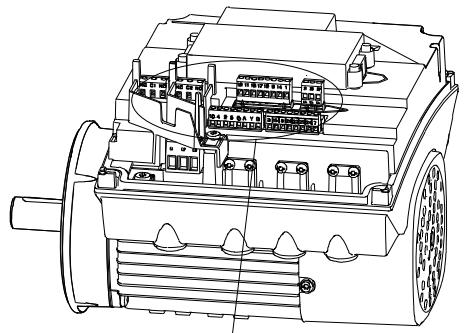
LIVE: Power supply voltages up to 250 VAC can be connected to this output.

PELV: The output is galvanically separated from other circuits. Therefore, the supply voltage or protective extra-low voltage can be connected to the output as desired.

#### • Signal relay 2:

PELV: The output is galvanically separated from other circuits. Therefore, the supply voltage or protective extra-low voltage can be connected to the output as desired.

Power supply: terminals N, PE, L or L1, L2, L3, PE



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\* If an external supply source is used, there must be a connection to GND.

### Connection terminals, FM300 functional module

Terminal	Type	Function
NC	Normally closed contact	
C1	Common	Signal relay 1: LIVE or PELV
NO	Normally open contact	
NC	Normally closed contact	
C2	Common	Signal relay 2: PELV only
NO	Normally open contact	
18	GND	Signal ground
110.5 - 3.5 V or 0-5 V or 0-10 V	DI4/OC2	Digital input/output, configurable Open collector: max. 24 V resistive or inductive

Terminal	Type	Function
19	Pt100/1000 input 2	Pt100/1000 sensor input 2
17	Pt100/1000 input 1	Pt100/1000 sensor input 1
12	AO	Analog output: • 0-20 mA or 4-20 mA • 0-10 V
9	GND	Signal ground
14	AI3	Analog input: • 0-20 mA or 4-20 mA • 0-10 V
1	DI2	Digital input, configurable
21	LiqTec sensor input 1	LiqTec sensor input 1 White conductor
20	GND	Signal ground Brown and black conductors
22	LiqTec sensor input 2	LiqTec sensor input 2 Blue conductor
10	DI3/OC1	Digital input/output, configurable Open collector: max. 24 V resistive or inductive
4	AI1	Analog input: • 0-20 mA or 4-20 mA • 0.5 - 3.5 V, 0-5 V or 0-10 V
2	DI1	Digital input, configurable
5	+5 V	Supply to potentiometer and sensor
6	GND	Signal ground
A	GENIbus, A	GENIbus, A (+)
Y	GENIbus, Y	GENIbus, GND
B	GENIbus, B	GENIbus, B (-)
3	GND	Signal ground
15	+24 V	Power supply
8	+24 V	Power supply
26	+5 V	Supply to potentiometer and sensor
23	GND	Signal ground
25	GDS TX	Grundfos Digital Sensor output
24	GDS RX	Grundfos Digital Sensor input
7	AI2	Analog input: • 0-20 mA or 4-20 mA • 0.5 - 3.5 V, 0-5 V or 0-10 V

## Functional module, FM310 and FM311

### MGE 3 to 26 kW

FM310 and FM311 are factory-fitted in all pumps from 3 to 26 kW.

#### Inputs and outputs

Note that the FM311 functional module does not include Bluetooth connection.

The module has these connections:

- three analog inputs
- one analog output
- two dedicated digital inputs
- two configurable digital inputs or open-collector outputs
- Grundfos Digital Sensor input and output
- two Pt100/1000 inputs
- two LiqTec sensor inputs
- two signal relay outputs
- GENIbus/Modbus connection
- two Safe Torque Off (STO) inputs  
(Safe Torque Off (STO) is a safety function to stop the motor from turning without actively braking it. It follows the definition by EN 61800-5-2.)
- Ethernet connection
- Bluetooth (BLE) connection.<sup>1)</sup>

<sup>1)</sup> FM311 is without Bluetooth.

#### Connection terminals

All control terminals are supplied with safety extra-low voltage (SELV), ensuring protection against electric shock.

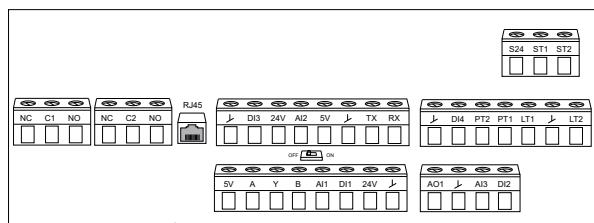
The inputs and outputs are internally separated from the mains-conducting parts by reinforced insulation and galvanically separated from other circuits.

Cables for the relays and the Ethernet cable must be rated at least 250V/2A.

The relays are approved for overvoltage category II, whether power is supplied from a transformer or the power supply.

Signal relay outputs:

- Signal relay 1:  
LIVE: You can connect supply voltages up to 250 VAC to the output.  
SELV: The output is galvanically separated from other circuits. Therefore, you can connect the supply voltage or safety extra-low voltage to the output as desired.
- Signal relay 2:  
SELV: The output is galvanically separated from other circuits. Therefore, you can connect the supply voltage or safety extra-low voltage to the output as desired.



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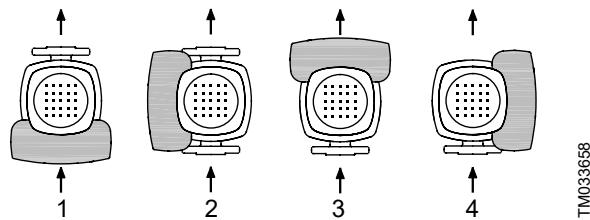
Terminal	Type	Function
NC	Normally closed contact	
C1	Common	Signal relay 1: LIVE or SELV
NO	Normally open contact	
NC	Normally closed contact	
C2	Common	Signal relay 2: SELV only
NO	Normally open contact	
RJ45	Ethernet	Ethernet communication
GND	GND	Signal ground
DI3	DI3/OC1	Digital input/output, configurable Open collector: max. 24 V resistive or inductive
24V	+24 V	Power supply
AI2	AI2	Analog input: • 0-20 mA or 4-20 mA • 0.5 - 3.5 V, 0-5 V or 0-10 V
5V	+5 V	Power supply to a potentiometer or sensor
GND	GND	Signal ground
TX	GDS TX	Grundfos Digital Sensor output
RX	GDS RX	Grundfos Digital Sensor input
GND	GND	Signal ground
DI4	DI4/OC2	Digital input/output, configurable Open collector: max. 24 V resistive or inductive
PT2	Pt100/1000 input 2	Pt100/1000 sensor input 2
PT1	Pt100/1000 input 1	Pt100/1000 sensor input 1
LT1	LiqTec sensor input 1	LiqTec sensor input 1 White conductor
GND	GND	Signal ground Brown and black conductors
LT2	LiqTec sensor input 2	LiqTec sensor input 2 Blue conductor
5V	+5 V	Power supply to a potentiometer or sensor
A	GENIbus, A	GENIbus, A (+) / Modbus, D1 (+)
Y	GENIbus, Y	GENIbus, GND / Modbus, GND
B	GENIbus, B	GENIbus, B (-) / Modbus, D0 (-)
AI1	AI1	Analog input: • 0-20 mA or 4-20 mA • 0.5 - 3.5 V, 0-5 V or 0-10 V.

Terminal	Type	Function
DI1	DI1	Digital input <sup>2)</sup> , configurable
24V	+24 V	Power supply
GND	GND	Signal ground
		Analog output: • 0-20 mA or 4-20 mA • 0-10 V.
AO1	AO	
GND	GND	Signal ground
		Analog input: • 0-20 mA or 4-20 mA • 0.5 - 3.5 V, 0.5 V or 0-10 V.
AI3	AI3	
DI2	DI2	Digital input, configurable
S24	+24 V (STO)	Power supply to the Safe Torque Off inputs
ST1	STO1	Safe Torque Off - Input 1
ST2	STO2	Safe Torque Off - Input 2

2) Digital input 1 is factory-set to be start or stop input where an open circuit results in stop. A jumper has been factory-fitted between terminals DI1 and GND. Remove the jumper if digital input 1 is to be used as external start or stop or any other external function.

## Terminal box positions

As standard, the terminal box is fitted on the inlet side of the pump.



Terminal box positions

Pos.	Description
1	6 o'clock position (standard)
2	9 o'clock position
3	12 o'clock position
4	3 o'clock position

## Ambient temperature and installation altitude

The ambient temperature and the installation altitude are important factors for the motor life as they affect the bearings and the insulation system. The installation altitude is the height of the installation site above sea level.

Motors installed up to the maximum ambient temperature and altitude can be loaded 100 %.

If the ambient temperature or the installation altitude exceeds the recommended maximum values, the motor must not be fully loaded due to risk of overheating. Overheating may result from excessive ambient temperatures or high altitudes with low density and low cooling effect of the air.

In such cases, it may be necessary to select an oversized motor with a higher rated output. To determine the motor load, it is necessary to calculate the derated motor power.

## Maximum ambient temperature and altitude for Grundfos MGE motors

The table shows the maximum permissible ambient temperature at full load and the maximum permissible installation altitude above sea level at full load.

Motor efficiency class: IE5

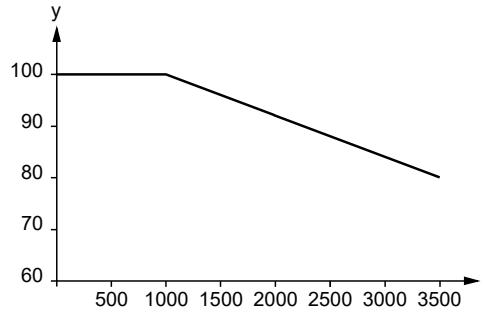
Motor power [kW]	Motor make	Phase	Max. ambient temperature [°C]	Max. altitude above sea level [m]
0.25 - 1.5	MGE	1	50	1000
0.25 - 11	MGE	3	50 <sup>3)</sup>	1000
15-22	MGE	3	50	1000
26	MGE	3	40	1000

<sup>3)</sup> 3 x 200-240 V MGE motors are rated for a maximum ambient temperature of 40 °C.

## Motor load for Grundfos MGE motors

MGE motors can be installed up to 3500 metres above sea level.

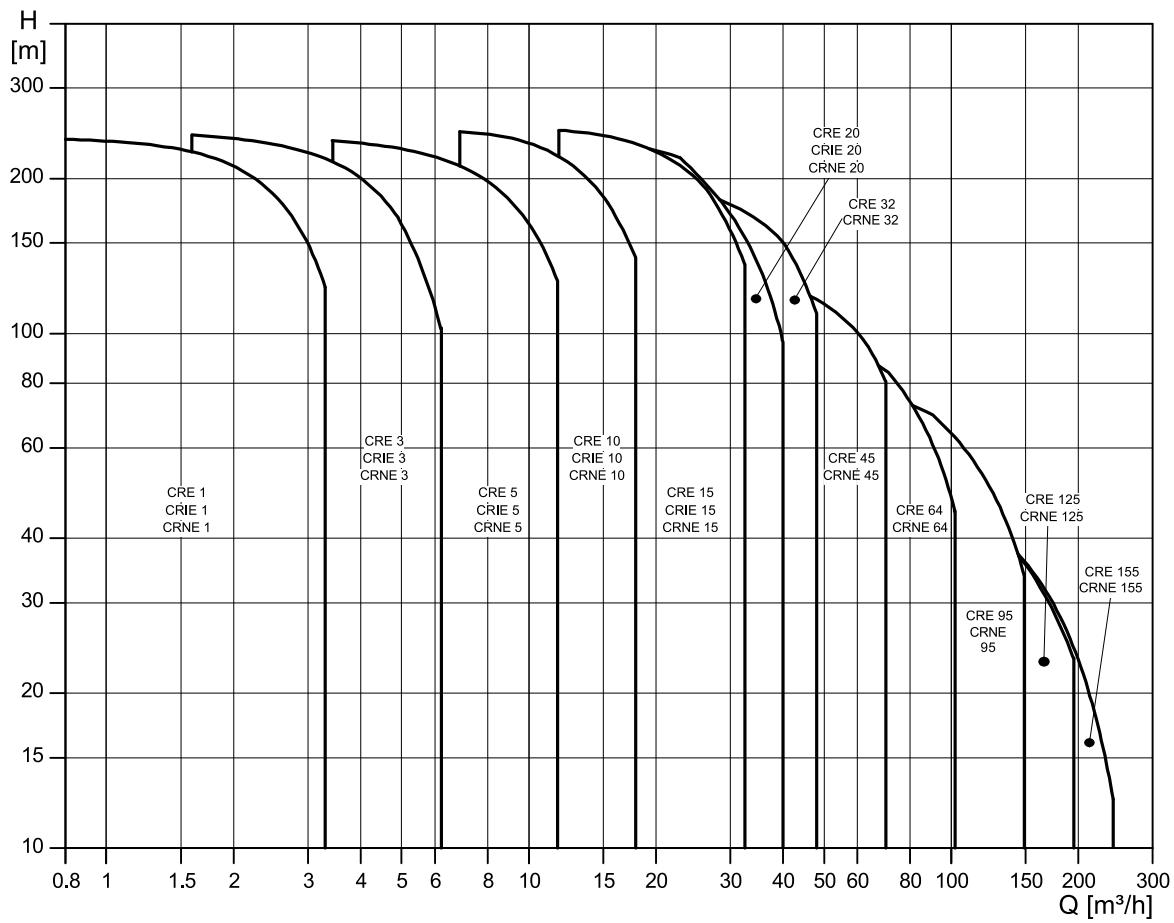
Motors installed above the maximum installation altitude of 1000 metres above sea level must not be fully loaded. Use the below curve to calculate the derated motor power. If the required motor output exceeds the derated motor power, select an oversized motor.



Derating of motor output power  $P_2$  % (y-axis) in relation to installation altitude above sea level in metres (x-axis)

TM085266

## 4. Performance range



Performance range, CRE, CRIE and CRNE

TM087034

## 5. Product range

CRE, CRIE, CRNE pump size	1	3	5	10	15	20
Rated flow rate [m <sup>3</sup> /h]	1.2	3.6	6	12	18	24
Flow rate [m <sup>3</sup> /h]	0.8 - 2.9	1.4 - 5.4	3 - 10.2	6-16	10-29	13-35
Minimum liquid temperature [°C] <sup>4)</sup>	-20	-20	-20	-20	-20	-20
Maximum liquid temperature [°C] <sup>4)</sup>	+120	+120	+120	+120	+120	+120
Maximum pump efficiency [%]	49	59	67	70	72	72
Maximum pressure [bar]	24	25	24	24	25	23
Motor power [kW]	0.37 - 3.0	0.37 - 4.0	0.55 - 7.5	0.75 - 11	1.5 - 18.5	2.2 - 18.5
Standard versions	●	●	●	●	●	●
CRE:						
Cast iron and stainless steel	●	●	●	●	●	●
EN 10088 1.4301≈AISI 304						
CRIE:						
Stainless steel	●	●	●	●	●	●
EN 10088 1.4301≈AISI 304						
CRNE:						
Stainless steel	●	●	●	●	●	●
EN 10088 1.4401≈AISI 316						
CRE pipe connection	Rp 1	Rp 1	Rp 1 1/4	Rp 1 1/2	Rp 2	Rp 2
Oval flange (BSP)	Rp 1	Rp 1	Rp 1 1/4	Rp 1 1/2	Rp 2	Rp 2
Oval flange (BSP), on request	Rp 1 1/4	Rp 1 1/4	Rp 1	Rp 1 1/4 Rp 2	Rp 2 1/2	Rp 2 1/2
Flange	DN 25/ DN 32	DN 25/ DN 32	DN 25/ DN 32	DN 40	DN 50	DN 50
Flange, on request	-	-	-	DN 50	-	-
CRIE pipe connection	Rp 1	Rp 1 1/4	Rp 1 1/4	Rp 1 1/2	Rp 2	Rp 2
Oval flange (BSP)	Rp 1	Rp 1 1/4	Rp 1 1/4	Rp 1 1/2	Rp 2	Rp 2
Oval flange (BSP), on request	Rp 1 1/4	Rp 1	Rp 1	Rp 2	-	-
Flange	DN 25/ DN 32	DN 25/ DN 32	DN 25/ DN 32	DN 40	DN 50	DN 50
Flange, on request	-	-	-	DN 50	-	-
PJE coupling (Victaulic)	DN 32	DN 32	DN 32	DN 50	DN 50	DN 50
Actual outside diameter [mm]	Ø48.3	Ø48.3	Ø48.3	Ø60.3	Ø60.3	Ø60.3
Union (+GF+)	G 2	G 2	G 2	G 2 3/4	G 2 3/4	G 2 3/4
CRNE pipe connection	Rp 1	Rp 1 1/4	Rp 1 1/4	Rp 1 1/2	Rp 2	Rp 2
Oval flange (BSP)	Rp 1	Rp 1 1/4	Rp 1 1/4	Rp 1 1/2	Rp 2	Rp 2
Oval flange (BSP), on request	Rp 1 1/4	Rp 1	Rp 1	Rp 2	-	-
Flange	DN 25/ DN 32	DN 25/ DN 32	DN 25/ DN 32	DN 40	DN 50	DN 50
Flange, on request	-	-	-	DN 50	-	-
PJE coupling (Victaulic)	DN 32	DN 32	DN 32	DN 50	DN 50	DN 50
Actual outside diameter [mm]	Ø42.5	Ø42.5	Ø42.5	Ø60.3	Ø60.3	Ø60.3
Union (+GF+)	G 2	G 2	G 2	G 2 3/4	G 2 3/4	G 2 3/4

4) A liquid temperature range of -40 to +180 °C (oils up to +240 °C) is available on request.

● Standard.

<b>CRE, CRNE pump size</b>	<b>32</b>	<b>45</b>	<b>64</b>	<b>95</b>	<b>125</b>	<b>155</b>
Rated flow rate [m <sup>3</sup> /h]	38	54	77	115	150	185
Flow rate [m <sup>3</sup> /h]	18-48	26-70	36-102	58-150	75-195	90-240
Minimum liquid temperature [°C] <sup>5)</sup> <sup>6)</sup>	-30	-30	-30	-30	-30	-30
Maximum liquid temperature [°C] <sup>5)</sup> <sup>6)</sup>	+120	+120	+120	+120	+120	+120
Maximum pump efficiency [%]	76	78	79	81	78	78
Maximum pressure [bar]	20	13	10	8	5	4
Motor power [kW]	2.2 - 22	5.5 - 22	7.5 - 22	11-22	15-22	18.5
<b>Standard versions</b>						
CRE:						
Cast iron and stainless steel	•	•	•	•	•	•
EN 10088 1.4301≈AISI 304						
CRNE:						
Stainless steel	•	•	•	•	•	•
EN 10088 1.4401≈AISI 316						
<b>CRE pipe connection</b>						
Oval flange (BSP)	-	-	-	-	-	-
Oval flange (BSP), on request	-	-	-	-	-	-
Flange	DN 65	DN 80	DN 100	DN 100	DN 150	DN 150
Flange, on request	DN 80	DN 100	DN 125	DN 125	-	-
<b>CRNE pipe connection</b>						
Oval flange (BSP)	-	-	-	-	-	-
Oval flange (BSP), on request	-	-	-	-	-	-
Flange	DN 65	DN 80	DN 100	DN 100	DN 150	DN 150
Flange, on request	DN 80	DN 100	DN 125	DN 125	-	-
PJE coupling (Victaulic)	DN 80	DN 100	DN 100	DN 100	DN 150	DN 150
Actual outside diameter [mm]	88.9	114.3	114.3	114.3	168.3	168.3
Union (+GF+)	-	-	-	-	-	-

5) The liquid temperature range for CRNE 32 to 155 with HQQE shaft seal is -40 to +120 °C.

6) CRE, CRNE 32-155: A liquid temperature range of -40 to +180 °C (oils up to +240 °C) is available on request.

- Standard.

## 6. Identification

### Type key

**Example:** CRE 32-3-2 A-F-A-E-HQQE

Code	Explanation
CR	Type range: CR, CRI, CRN, CRT
E	Pump with integrated frequency converter
32	Flow rate [m³/h]
3	Number of impellers
2	Number of reduced-diameter impellers
A	Code for pump version
F	Code for pipe connection
A	Code for materials
E	Code for rubber parts
	Code for shaft seal:
H	Shaft seal type designation
Q	Seal face material (rotating seal face)
Q	Seal face material (stationary seal face)
E	Secondary seal material (rubber parts)

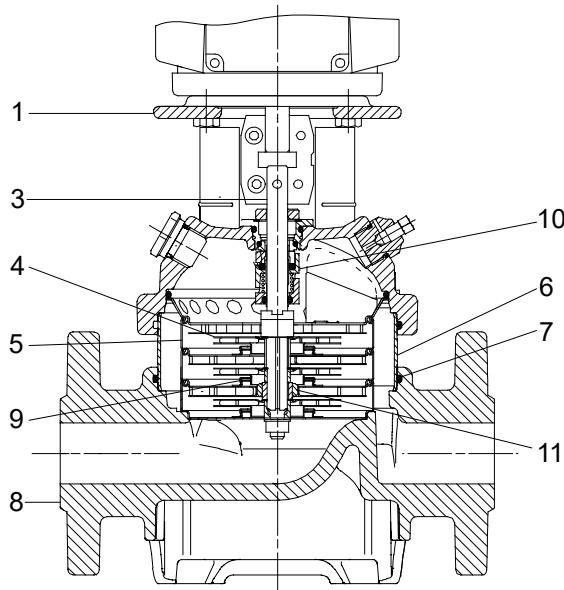
### Key to codes

Code	Description
<b>Pump version</b>	
A	Basic version
B	Oversize motor
C	CR compact
D	Pump with pressure intensifier
E	Pump with certificate
F	Pump for high temperatures (with air-cooled top)
G	E-pump without operating panel
H	Horizontal version
I	Different pressure rating
J	E-pump with a different maximum speed
K	Pump with low NPSH
L	Pump including Grundfos CUE and certificate
M	Magnetic drive
N	With sensor
O	Cleaned and dried
P	Undersize motor
Q	High-pressure pump with high-speed MGE motor
R	Belt-driven pump
S	High-pressure pump
T	Thrust-handling device
U	ATEX-approved pump
V	Cascade function
W	Deep-well pump with ejector
X	Special version
Y	Electropolished
Z	Pumps with bearing flange
<b>Pipe connection</b>	
A	Oval flange
B	NPT thread
CA	FlexiClamp
CX	TriClamp

Code	Description
F	DIN flange
FC	DIN 11853-2 flange (collar flange)
FE	EN 1092-1, type E
G	ANSI flange
J	JIS flange
N	Changed diameter of ports
P	PJE coupling (Victaulic type)
X	Special version
<b>Materials</b>	
A	Basic version
C	Carbon-free pump
D	Carbon-graphite-filled PTFE (bearings)/tungsten carbide
E	Pickled and passivated (Only Japan)
H	Flanges and base plate EN 1.4408
K	Bronze (bearings)/tungsten carbide
L	Motor stool, base plate and flanges EN 1.4408
M	Motor stool, base plate, coupling and flanges EN 1.4408 and coupling guards in copper. Bolts, nuts and spacing pipes EN 1.4401 or higher grade
N	Flanges EN 1.4408
P	PEEK neck ring
Q	Silicon carbide/silicon carbide bearing in pump and silicon carbide/silicon carbide seal faces in thrust-handling device
R	Silicon carbide/silicon carbide bearing
S	PTFE neck rings
T	Base plate EN 1.4408
U	Silicon carbide/silicon carbide bearing in pump and silicon carbide/tungsten carbide seal faces in thrust-handling device
W	Tungsten carbide/tungsten carbide
X	Special version
<b>Rubber parts in pump</b>	
E	EPDM
F	FXM (Fluoraz®)
K	FFKM (Kalrez®)
N	CR (Neoprene)
V	FKM (Viton®)
<b>Shaft seal type designation</b>	
A	O-ring seal with fixed driver
H	Balanced cartridge seal with O-ring
O	Double seal, back-to-back
P	Double seal, tandem
X	Special version
<b>Seal face material (rotating and stationary seal face)</b>	
B	Carbon, synthetic resin-impregnated
U	Cemented tungsten carbide
Q	Silicon carbide
X	Other ceramics
<b>Secondary seal material (rubber parts)</b>	
E	EPDM
F	FXM (Fluoraz®)
K	FFKM (Kalrez®)
V	FKM (Viton®)

## 7. Construction

### CRE 1, 3, 5, 10, 15, 20

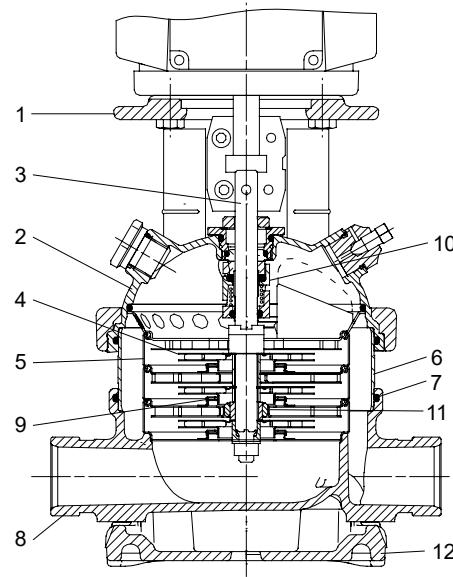


TM021194

#### Materials, CRE

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Pump head	Grey cast iron	EN 1561 EN-GJL-200	ASTM 25B
3	Shaft	Stainless steel	EN 10088 1.4401 <sup>7)</sup> EN 10088 1.4057 <sup>8)</sup>	AISI 316 <sup>7)</sup> AISI 431 <sup>8)</sup>
4	Impeller	Stainless steel	EN 10088 1.4301	AISI 304
5	Chamber	Stainless steel	EN 10088 1.4301	AISI 304
6	Sleeve	Stainless steel	EN 10088 1.4301	AISI 304
7	O-ring for sleeve	EPDM or FKM	-	-
8	Base	Grey cast iron	EN 1561 EN-GJL-250	ASTM 25B
9	Neck ring	PTFE	-	-
10	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
11	Bearing ring	Silicon carbide/silicon carbide	-	-
	Staybolts	Bright steel	EN 10277 C35R	-

<sup>7)</sup> CRE 1, 3, 5.<sup>8)</sup> CRE 10, 15, 20.

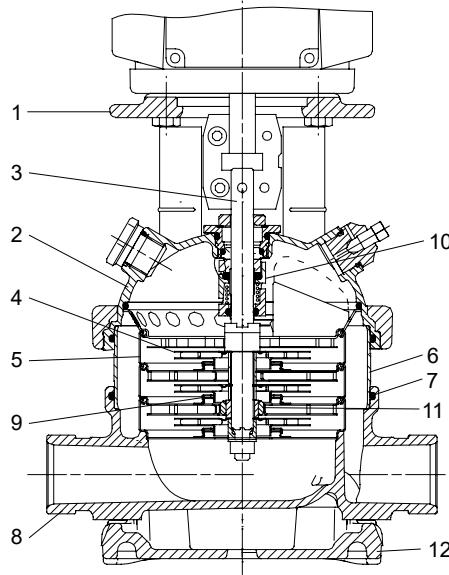
**CRIE 1, 3, 5, 10, 15, 20**

TM02195

**Materials, CRIE**

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Motor stool	Grey cast iron <sup>9)</sup>	EN 1563 EN-GJS-450-10	ASTM A536 65-45-12
2	Pump head	Stainless steel	EN 10283 1.4408	CF 8M equal to AISI 316
3	Shaft	Stainless steel	EN 10088 1.4401 <sup>10)</sup> EN 10088 1.4057 <sup>11)</sup>	AISI 316 <sup>10)</sup> AISI 431 <sup>11)</sup>
4	Impeller	Stainless steel	EN 10088 1.4301	AISI 304
5	Chamber	Stainless steel	EN 10088 1.4301	AISI 304
6	Sleeve	Stainless steel	EN 10088 1.4301	AISI 304
7	O-ring for sleeve	EPDM or FKM	-	-
8	Base	Stainless steel	EN 10283 1.4408	CF 8M equal to AISI 316
9	Neck ring	PTFE	-	-
10	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
11	Bearing ring	Silicon carbide/silicon carbide	-	-
12	Base plate	Grey cast iron <sup>9)</sup>	EN 1561 EN-GJL-200 <sup>11)+12)</sup> EN 1563 EN-GJS-500-7 <sup>13)</sup>	ASTM 25B <sup>11)+12)</sup> ASTM A536 65-45-12 <sup>13)</sup>
	Staybolts	Bright steel	EN 10277 C35R	-

<sup>9)</sup> Stainless steel available on request.<sup>10)</sup> CRIE 1, 3, 5.<sup>11)</sup> CRIE 10, 15, 20.<sup>12)</sup> CRIE 1, 3, 5 with FGJ flange connection.<sup>13)</sup> CRIE 1, 3 with clamp connections, such as PJE, CA.

**CRNE 1, 3, 5, 10, 15, 20**

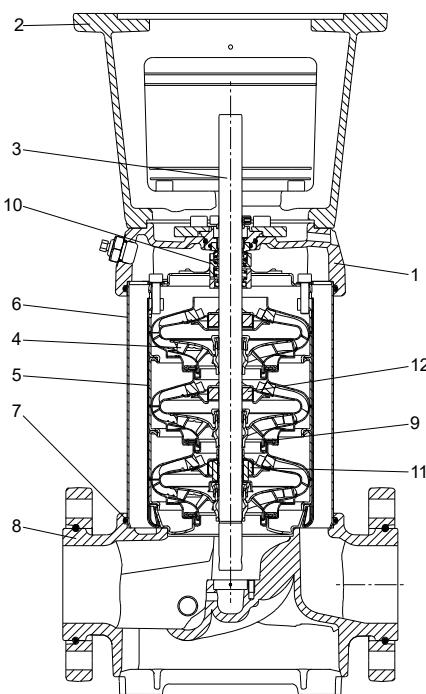
TM02195

**Materials, CRNE**

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Motor stool	Grey cast iron <sup>14)</sup>	EN 1563 EN-GJS-450-10	ASTM A536 65-45-12
2	Pump head	Stainless steel	EN 10283 1.4408	CF 8M equal to AISI 316
3	Shaft	Stainless steel	EN 10088 1.4401 <sup>15)</sup> EN 10088 1.4460 <sup>16)</sup>	AISI 316 <sup>15)</sup> AISI 329 <sup>16)</sup>
4	Impeller	Stainless steel	EN 10088 1.4401	AISI 316
5	Chamber	Stainless steel	EN 10088 1.4401	AISI 316
6	Sleeve	Stainless steel	EN 10088 1.4401	AISI 316
7	O-ring for sleeve	EPDM or FKM	-	-
8	Base	Stainless steel	EN 10283 1.4408	CF 8M equal to AISI 316
9	Neck ring	PTFE	-	-
10	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
11	Bearing ring	Silicon carbide/silicon carbide	-	-
12	Base plate	Grey cast iron <sup>14)</sup>	EN 1561 EN-GJL-200 <sup>16)+ 17)</sup> EN 1563 EN-GJS-500-7 <sup>18)</sup>	ASTM 25B <sup>16)+ 17)</sup> ASTM A536 65-45-12 <sup>18)</sup>
Staybolts		Stainless steel	EN 10088 1.4401 <sup>15)</sup> EN 10088 1.4057 <sup>16)</sup>	AISI 316 <sup>15)</sup> AISI 431 <sup>16)</sup>

<sup>14)</sup> Stainless steel available on request.<sup>15)</sup> CRNE 1, 3, 5.<sup>16)</sup> CRNE 10, 15, 20.<sup>17)</sup> CRNE 1, 3, 5 with FGJ flange connection.<sup>18)</sup> CRNE 1, 3, 5 with clamp connections, such as PJE, CA.

## CRE 32, 45, 64

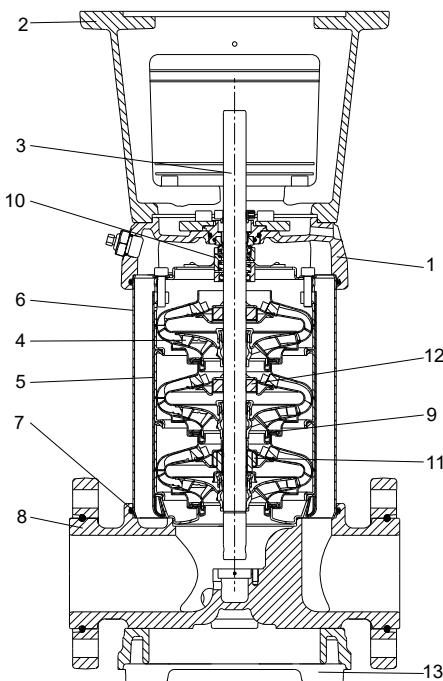


TM060711

## Materials, CRE

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Pump head	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536 65-45-12
2	Motor stool	Grey cast iron	EN 1561 EN-GJL-200	ASTM 25B
3	Shaft	Stainless steel	EN 10088 1.4057	AISI 431
4	Impeller	Stainless steel	EN 10088 1.4301	AISI 304
5	Chamber	Stainless steel	EN 10088 1.4301	AISI 304
6	Sleeve	Stainless steel	EN 10088 1.4301	AISI 304
7	O-ring for sleeve	EPDM or FKM	-	-
8	Base	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536 65-45-12
9	Neck ring	Carbon-graphite-filled PTFE	-	-
10	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
11	Bearing ring	Silicon carbide/silicon carbide	-	-
12	Support bushing	Carbon-graphite-filled PTFE	-	-
13	Base plate	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536 65-45-12
	Staybolts	Bright steel	EN 10277 ETG 35	-

## CRNE 32, 45, 64



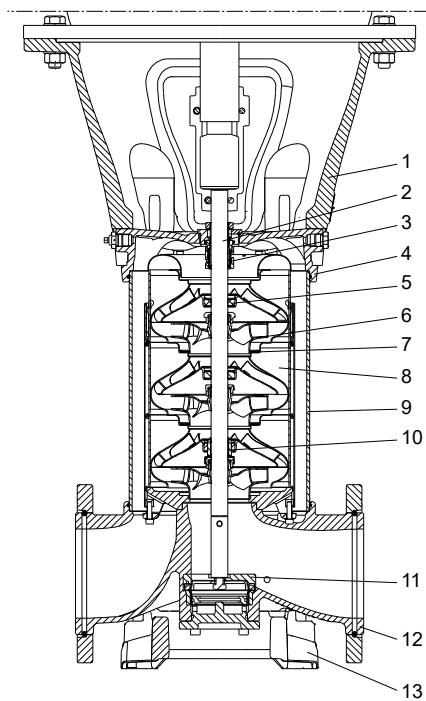
TM060712

## Materials, CRNE

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Pump head	Stainless steel	EN 10283 1.4408	CF 8M equal to AISI 316
2	Motor stool	Grey cast iron <sup>19)</sup>	EN 1561 EN-GJL-200	ASTM 25B
3	Shaft	Stainless steel	EN 10088 1.4462	-
4	Impeller	Stainless steel	EN 10088 1.4401	AISI 316
5	Chamber	Stainless steel	EN 10088 1.4401	AISI 316
6	Sleeve	Stainless steel	EN 10088 1.4401	AISI 316
7	O-ring for sleeve	EPDM or FKM		-
8	Base	Stainless steel	EN 10283 1.4408	CF 8M equal to AISI 316
9	Neck ring	Carbon-graphite-filled PTFE	-	-
10	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
11	Bearing ring	Silicon carbide/silicon carbide	-	-
12	Support bushing	Carbon-graphite-filled PTFE	-	-
13	Base plate	Ductile cast iron <sup>19)</sup>	EN 1563 EN-GJS-500-7	ASTM A536 65-45-12
	Staybolts	Stainless steel	EN 10088 1.4057	AISI 431

<sup>19)</sup> Stainless steel available on request.

## CRE 95, 125, 155

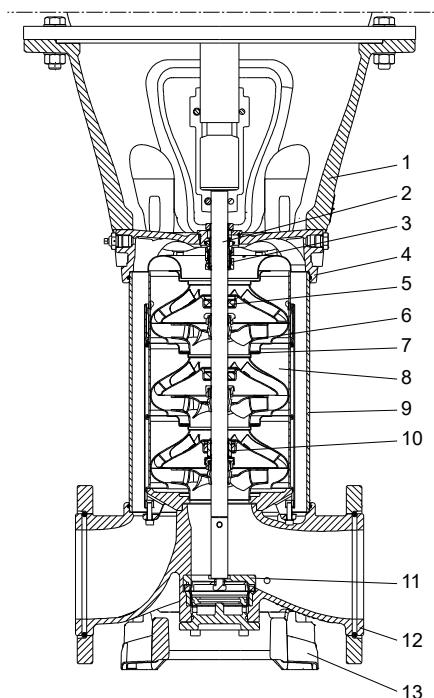


TM065161

## Materials, CRE

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Motor stool	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536-84 65-45-12
2	Shaft	Stainless steel	EN 10088 1.4057 <sup>20)</sup> EN 10088 1.4462 <sup>21)</sup>	AISI 431 <sup>20)</sup> AISI 318 LN <sup>21)</sup>
3	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
4	Pump head	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536-84 65-45-12
5	Support bearing (bush)	Carbon-graphite-filled PTFE		
6	Impeller	Stainless steel	EN 10088 1.4301 EN 10088 1.4401	AISI 304 AISI 316
7	Neck ring	PEEK	-	-
8	Chamber	Stainless steel	EN 10088 1.4301 EN 10088 1.4401	AISI 304 AISI 316
9	Sleeve	Stainless steel	EN 10088 1.4301 <sup>20)</sup> EN 10088 1.4404 <sup>21)</sup>	AISI 304 <sup>20)</sup> AISI 316 L <sup>21)</sup>
10	Bearing ring	Tungsten carbide/tungsten carbide	-	-
11	Thrust handling device <sup>22)</sup>	Stainless steel Silicon carbide/tungsten carbide	EN 10088 1.4401 EN 10283 1.4408 -	AISI 316 CF 8M equal to AISI 316 -
12	Base	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536-84 65-45-12
13	Base plate	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536-84 65-45-12
	Staybolts	Stainless steel	EN 10088 1.4057	AISI 431

<sup>20)</sup> CRE 95.<sup>21)</sup> CRE 125, 155.<sup>22)</sup> Only fitted on pumps with 75 kW motors or larger.

**CRNE 95, 125, 155**

TM065161

**Materials, CRNE**

Pos.	Designation	Materials	DIN/EN	≈ AISI/ASTM
1	Motor stool	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536-84 65-45-12
2	Shaft	Stainless steel	EN 10088 1.4462	318 LN
3	Shaft seal (seal faces)	Silicon carbide/silicon carbide	-	-
4	Pump head	Stainless steel	EN 10283 1.4408	CF 8M
5	Support bearing (bush)	Carbon-graphite-filled PTFE	-	-
6	Impeller	Stainless steel	EN 10088 1.4401	AISI 316
7	Neck ring	PEEK	-	-
8	Chamber	Stainless steel	EN 10088 1.4401	AISI 316
9	Sleeve	Stainless steel	EN 10088 1.4404	AISI 316 L
10	Bearing ring	Tungsten carbide/tungsten carbide	-	-
11	Thrust handling device <sup>23)</sup>	Stainless steel	EN 10088 1.4401	AISI 316
		EN 10283 1.4408	CF 8M equal to AISI 316	
		Silicon carbide/tungsten carbide	-	-
12	Base	Stainless steel	EN 10283 1.4408	CF 8M
13	Base plate	Ductile cast iron	EN 1563 EN-GJS-500-7	ASTM A536-84 65-45-12
	Staybolts	Stainless steel	EN 10088 1.4057	AISI 431

<sup>23)</sup> Only fitted on pumps with 75 kW motors or larger.

## 8. Operating conditions

### Pumped liquids

The pumps are designed to pump non-explosive liquids that do not chemically attack the pump materials.

When pumping liquids with a density and/or viscosity higher than that of water, oversized motors may be required.

Whether a pump is suitable for a particular liquid depends on several factors of which the most important are the chloride content, pH-value, temperature and content of chemicals and oils.

Please note that aggressive liquids may attack or dissolve the protective oxide film of the stainless steel and thus cause corrosion.

#### **CRE and CRIE**

The pumps are suitable for non-corrosive liquids.

Use them for liquid transfer, circulation and pressure boosting of cold or hot clean water.

#### **CRNE**

The pumps are suitable for industrial liquids.

Use them in systems where all parts in contact with the liquid must be made of high-grade stainless steel.

### List of pumped liquids

A number of typical liquids are listed below.

Other pump versions may be applicable, but those stated in the list are considered to be the best choices.

The table is intended as a general guide only and cannot replace actual testing of the pumped liquids and pump materials under specific working conditions.

Therefore, use the list with some caution. Factors such as those mentioned below may affect the chemical resistance of a specific pump version:

- concentration of the pumped liquid
- liquid temperature
- pressure.

Take safety precautions when pumping dangerous liquids.

#### **Notes**

---

D Often with additives.

E The density and/or viscosity differ from that/those of water. Take this factor into account when calculating motor output and pump performance.

F Pump selection depends on many factors. Contact Grundfos.

H Risk of crystallisation/precipitation in shaft seal.

1 Highly flammable liquid.

2 Combustible liquid.

3 Insoluble in water.

4 Low self-ignition point.

---

Pumped liquid	Chemical formula	Note	Liquid concentration, liquid temperature	CRE	CRNE
Acetic acid	CH <sub>3</sub> COOH	-	5 %, 20 °C	-	HQQE
Acetone	CH <sub>3</sub> COCH <sub>3</sub>	1, F	100 %, 20 °C	-	HQQE
Alkaline degreasing agent		D, F	-	HQQE	-
Ammonium bicarbonate	NH <sub>4</sub> HCO <sub>3</sub>	E	20 %, 30 °C	-	HQQE
Ammonium hydroxide	NH <sub>4</sub> OH	-	20 %, 40 °C	HQQE	-
Aviation fuel		1, 3, 4, F	100 %, 20 °C	HQBV	-
Benzoic acid	C <sub>6</sub> H <sub>5</sub> COOH	H	0.5 %, 20 °C	-	HQQV
Boiler water		-	< 120 °C	HQQE	-
		F	120-180 °C	-	-
Calcareous water		-	< 90 °C	HQQE	-
Calcium acetate (as coolant with inhibitor)	Ca(CH <sub>3</sub> COO) <sub>2</sub>	D, E	30 %, 50 °C	HQQE	-
Calcium hydroxide	Ca(OH) <sub>2</sub>	E	Saturated solution, 50 °C	HQQE	-
Chloride-containing water		F	< 30 °C, maximum 500 ppm	-	HQQE
Chromic acid	H <sub>2</sub> CrO <sub>4</sub>	H	1 %, 20 °C	-	HQQV
Citric acid	HOC(CH <sub>2</sub> CO <sub>2</sub> H) <sub>2</sub> COOH	H	5 %, 40 °C	-	HQQE
Completely desalinated water (demineralised water)		-	120 °C	-	HQQE
Condensate		-	120 °C	HQQE	-
Copper sulphate	CuSO <sub>4</sub>	E	10 %, 50 °C	-	HQQE
Corn oil		D, E, 3	100 %, 80 °C	HQQV	-
Diesel oil		2, 3, 4, F	100 %, 20 °C	HQBV	-
Domestic hot water (potable water)		-	< 120 °C	HQQE	-
Ethanol (ethyl alcohol)	C <sub>2</sub> H <sub>5</sub> OH	1, F	100 %, 20 °C	HQQE	-
Ethylene glycol	HOCH <sub>2</sub> CH <sub>2</sub> OH	D, E	50 %, 50 °C	HQQE	-
Formic acid	HCOOH	-	5 %, 20 °C	-	HQQE
Glycerine (glycerol)	OHCH <sub>2</sub> CH(OH)CH <sub>2</sub> OH	D, E	50 %, 50 °C	HQQE	-
Hydraulic oil (mineral)		E, 2, 3	100 %, 100 °C	HQQV	-
Hydraulic oil (synthetic)		E, 2, 3	100 %, 100 °C	HQQV	-
Isopropyl alcohol	CH <sub>3</sub> CHOHCH <sub>3</sub>	1, F	100 %, 20 °C	HQQE	-
Lactic acid	CH <sub>3</sub> CH(OH)COOH	E, H	10 %, 20 °C	-	HQQV
Linoleic acid	C <sub>17</sub> H <sub>31</sub> COOH	E, 3	100 %, 20 °C	HQQV	-
Methanol (methyl alcohol)	CH <sub>3</sub> OH	1, F	100 %, 20 °C	HQQE	-
Motor oil		E, 2, 3	100 %, 80 °C	HQQV	-
Naphthalene	C <sub>10</sub> H <sub>8</sub>	E, H	100 %, 80 °C	HQQV	-
Nitric acid	HNO <sub>3</sub>	F	1 %, 20 °C	-	HQQE
Oil-containing water		-	< 100 °C	HQQV	-
Olive oil		D, E, 3	100 %, 80 °C	HQQV	-
Oxalic acid	(COOH) <sub>2</sub>	H	1 %, 20 °C	-	HQQE
Ozone-containing water	(O <sub>3</sub> )	-	< 100 °C	-	HQQE
Peanut oil		D, E, 3	100 %, 80 °C	HQQV	-
Petrol		1, 3, 4, F	100 %, 20 °C	HQBV	-
Phosphoric acid	H <sub>3</sub> PO <sub>4</sub>	E	20 %, 20 °C	-	HQQE
Propanol	C <sub>3</sub> H <sub>7</sub> OH	1, F	100 %, 20 °C	HQQE	-
Propylene glycol	CH <sub>3</sub> CH(OH)CH <sub>2</sub> OH	D, E	50 %, < 90 °C	HQQE	-
Potassium carbonate	K <sub>2</sub> CO <sub>3</sub>	E	20 %, 50 °C	HQQE	-
Potassium formate (as coolant with inhibitor)	KOOCH	D, E	30 %, 50 °C	HQQE	-
Potassium hydroxide	KOH	E	20 %, 50 °C	-	HQQE
Potassium permanganate	KMnO <sub>4</sub>	-	5 %, 20 °C	-	HQQE
Rape seed oil		D, E, 3	100 %, 80 °C	HQQV	-
Salicylic acid	C <sub>6</sub> H <sub>4</sub> (OH)COOH	H	0.1 %, 20 °C	-	HQQE
Silicone oil		E, 3	100 %	HQQV	-
Sodium bicarbonate	NaHCO <sub>3</sub>	E	10 %, 60 °C	-	HQQE

Pumped liquid	Chemical formula	Note	Liquid concentration, liquid temperature	CRE	CRNE
Sodium chloride (as coolant)	NaCl	D, E	30 %, < 5 °C, pH > 8	HQQE	-
Sodium hydroxide	NaOH	E	20 %, 50 °C	-	HQQE
Sodium hypochlorite	NaOCl	F	0.1 %, 20 °C	-	HQQV
Sodium nitrate	NaNO <sub>3</sub>	E	10 %, 60 °C	-	HQQE
Sodium phosphate	Na <sub>3</sub> PO <sub>4</sub>	E, H	10 %, 60 °C	-	HQQE
Sodium sulphate	Na <sub>2</sub> SO <sub>4</sub>	E, H	10 %, 60 °C	-	HQQE
Softened water		-	< 120 °C	-	HQQE
Soya oil		D, E, 3	100 %, 80 °C	HQQV	-
Sulphuric acid	H <sub>2</sub> SO <sub>4</sub>	F	1 %, 20 °C	-	HQQV
Sulphurous acid	H <sub>2</sub> SO <sub>3</sub>	-	1 %, 20 °C	-	HQQE
Unsalted swimming-pool water		-	Approx. 2 ppm free chlorine (Cl <sub>2</sub> )	HQQE	-

## Viscosity

The pumping of liquids with densities or kinematic viscosities higher than those of water will cause a considerable pressure drop, a drop in the hydraulic performance and a rise in power consumption.

In such situations, the pump must be fitted with a larger motor. If in doubt, contact Grundfos.

## Maximum operating pressure and liquid temperature

Pump type	Oval flange	PJE, clamp, union, DIN		
	Maximum permissible operating pressure [bar]	Liquid temperature [°C]	Maximum permissible operating pressure [bar]	Liquid temperature [°C]
CRE, CRIE, CRNE 1	16		25	
CRE, CRIE, CRNE 3	16		25	
CRE, CRIE, CRNE 5	16	-20 to +120	25	
CRE, CRIE 10-1 → 10-8	16		16	-20 to +120
CRE, CRIE 10-9 → 10-13	-	-	25	
CRNE 10	16	-20 to +120	25	
CRE, CRIE 15-1 → 15-4	10		-	-
CRE, CRIE 15-1 → 15-6	-	-	16	
CRE, CRIE 15-7 → 15-10	-	-	25	-20 to +120
CRNE 15	10	-20 to +120	25	
CRE, CRIE 20-1 → 20-4	10		-	-
CRE, CRIE 20-1 → 20-6	-	-	16	
CRE, CRIE 20-7 → 20-9	-	-	25	-20 to +120
CRNE 20	10	-20 to +120	25	
CRE, CRNE 32-1-1 → 32-5	-	-	16	
CRE, CRNE 32-6-2 → 32-10-2	-	-	30	
CRE, CRNE 45-1-1 → 45-4	-	-	16	
CRE, CRNE 45-5-2 → 45-7	-	-	30	
CRE, CRNE 64-1-1 → 64-3	-	-	16	-30 to +120
CRE, CRNE 95-1-1 → -95-2-1	-	-	16	
CRE, CRNE 125-1-1 → 125-1	-	-	16	
CRE, CRNE 155-1-1	-	-	16	

Note that for pump sizes 32, 45, 64, the maximum pressure for PJE version is 50 bar and only available in the CRNE version.

## Operating range of the shaft seal

All pumps will be delivered with a HQQE/V cartridge shaft seal as standard.

The operating range of the shaft seal depends on operating pressure, pump type, type of shaft seal and liquid temperature. The range shown on the figure Operating range of standard shaft seals for CRE, CRIE, CRNE 1-155 applies to clean water and water with antifreeze liquids. For selection of the right shaft seal, see the section on pumped liquids. If the operating range is exceeded, the life of the shaft seal may be reduced.

Note that if you pump demineralised water with a conductivity below 2  $\mu\text{S}/\text{cm}$  with a pump equipped with a silicon carbide/silicon carbide shaft seal, there is an increased risk of electro corrosion. We recommend that you use a silicon carbide/carbon or silicon carbide/tungsten carbide shaft seal instead.

### Optional shaft seals

See the section on variants for optional shaft seal solutions.

### Related information

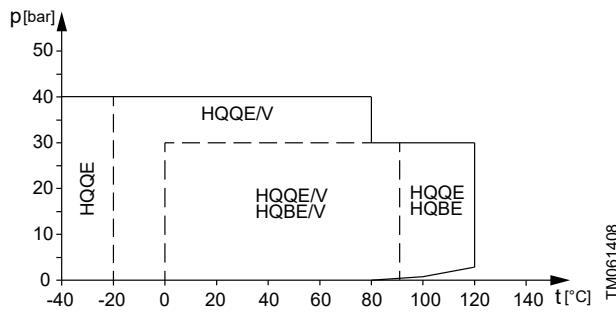
[Pumped liquids](#)

[Shaft seals](#)

[13. Variants](#)

### Shaft seals

#### $\varnothing 12$ , $\varnothing 16$ and $\varnothing 22$ shaft seals



Operating range of standard shaft seals

Standard shaft seal	Motor size [kW]	Description	Liquid temperature [°C]
HQQE		O-ring (cartridge) (balanced seal), silicon carbide/silicon carbide, EPDM	-40 to +120
HQQV		O-ring (cartridge) (balanced seal), silicon carbide/silicon carbide, FKM	-20 to +90
HQBE	0.37 - 22	O-ring (cartridge) (balanced seal), silicon carbide/carbon, EPDM	0 to 120
HQBV		O-ring (cartridge) (balanced seal), silicon carbide/carbon, FKM	0 to 90

## Maximum inlet pressure

The following table shows the maximum permissible inlet pressure. However, the outlet pressure, which is the actual inlet pressure plus the pressure delivered by the pump, must always be lower than the maximum permissible operating pressure.

If the maximum permissible operating pressure is exceeded, the conical bearing in the motor may be damaged and the life of the shaft seal reduced.

Pump type and stages	Motor size [kW]	Maximum inlet pressure [bar]
<b>CRE, CRIE, CRNE 1</b>		
1-2 → 1-21	0.37 → 2.2	10
1-19 → 1-21	3	15
<b>CRE, CRIE, CRNE 3</b>		
3-2 → 3-17	0.37 → 2.2	10
3-13 → 3-21	3	15
<b>CRE, CRIE, CRNE 5</b>		
5-2 → 5-9	0.55 → 2.2	10
5-7 → 5-20	3 → 7.5	15
<b>CRE, CRIE, CRNE 10</b>		
10-1 → 10-5	0.75 → 3	8
10-5 → 10-13	4 → 11	10
<b>CRE, CRIE, CRNE 15</b>		
15-1 → 15-2	1.5 → 3	8
15-2 → 15-10	4 → 18.5	10
<b>CRE, CRIE, CRNE 20</b>		
20-1	2.2	8
20-2 → 20-9	4 → 18.5	10
<b>CRE, CRNE 32</b>		
32-1-1 → 32-2	2.2 → 7.5	4
32-3-2 → 32-6	11 → 18.5	10
32-7-2	22	15
<b>CRE, CRNE 45</b>		
45-1-1 → 45-1	5.5 → 7.5	4
45-2-2 → 45-3	11 → 18.5	10
45-4-2	22	15
<b>CRE, CRNE 64</b>		
64-1-1	7.5	4
64-1 → 64-2-1	11 → 18.5	10
64-2 → 64-3-2	22	15
<b>CRE, CRNE 95</b>		
95-1-1 → 95-2-1	11 → 22	10
<b>CRE, CRNE 125</b>		
125-1-1 → 125-1	15 → 22	10
<b>CRE, CRNE 155</b>		
155-1-1	18.5	10

### Examples of operating and inlet pressures

The values for operating and inlet pressures must not be considered individually and must comply with the below statement.

The outlet pressure must be equal to or lower than the maximum operating pressure.

See the following definitions and examples.

## Definitions

Pressure type	Definition
Maximum operating pressure	The maximum pressure is stated on the nameplate.
Pump differential pressure	The difference between the outlet pressure and inlet pressure.
Inlet pressure	The pressure measured at the pump inlet.
Outlet pressure	The inlet pressure added to the pump differential pressure.

### Example 1

Pump, see the section on CRE3:	CRE 3-8 A-A-A
Max. operating pressure:	16 bar
Max. inlet pressure:	10 bar
Pump differential pressure:	9.5 bar <sup>24)</sup>

<sup>24)</sup> Flow rate = 0 m<sup>3</sup>/h

This pump is not allowed to start at an inlet pressure of 10 bar, but at an inlet pressure of  $16.0 - 9.5 = 6.5$  bar.

### Example 2

Pump, see the section on CRE 10:	CRE 10-2 A-A-A
Max. operating pressure:	16 bar
Max. inlet pressure:	8 bar
Pump differential pressure:	3.8 bar <sup>25)</sup>

<sup>25)</sup> Flow rate = 0 m<sup>3</sup>/h

This pump is allowed to start at an inlet pressure of 8 bar, as the outlet pressure is lower than the maximum operating pressure. This results in an operating pressure of  $8.0 + 3.8 = 11.8$  bar.

If the inlet or operating pressure exceeds the pressure permitted, see the section on variants.

## Related information

[CRE 3](#)

[CRE 10](#)

[13. Variants](#)

## Control of E-pumps

### Control options

It is possible to communicate with E-pumps via the following platforms:

- the operating panel on the pump
- Grundfos GO
- Grundfos GO Link
- the central management system.

The purpose of controlling an E-pump is to monitor and control the pressure, temperature, flow rate and liquid level of the system.

### Operating panels

The operating panel on the E-pump terminal box makes it possible to change the setpoint settings manually. All settings are saved if the power supply is switched off.

The following operating panels are available as standard:

- HMI 200<sup>26)</sup>
- HMI 300.<sup>26)</sup>

<sup>26)</sup>With an integrated radio module.

The following operating panels are available on request:

- HMI 201<sup>27)</sup>
- HMI 301<sup>27)</sup>.

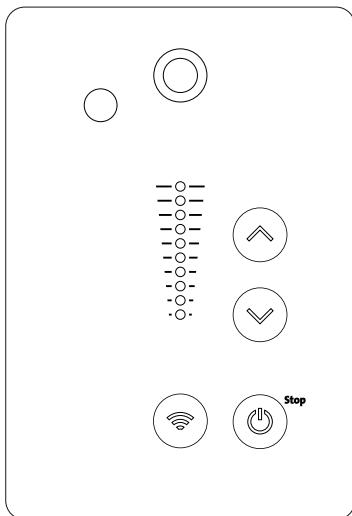
<sup>27)</sup>Without an integrated radio module.

### Related information

#### 13. Variants

### HMI 200

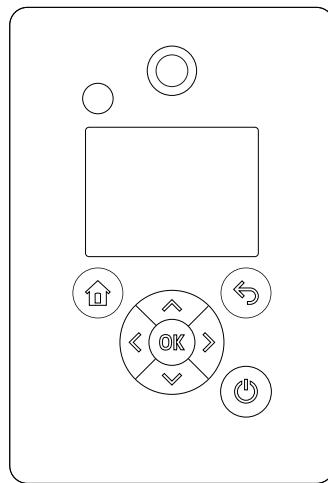
This operating panel is available as standard.



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### HMI 300

This operating panel is available as either standard or an option, depending on the region.



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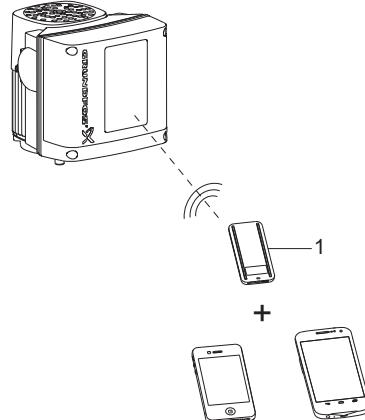
### Grundfos GO

Grundfos GO enables you to set functions and gives you access to status overviews, technical product information and current operating parameters.

### MGE 0.37 to 2.2 kW

The product is designed for wireless radio or infrared communication with Grundfos GO.

Use Grundfos GO together with the Grundfos MI 301 mobile interface.



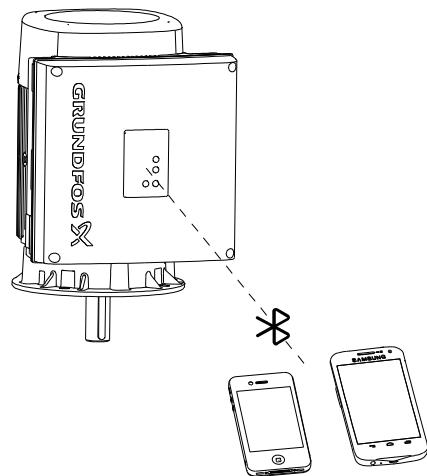
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Pos.	Description
1	Grundfos MI 301: It is a separate module enabling radio or infrared communication. Use the module together with an Android or iOS-based smart device via a Bluetooth connection.

### MGE 3 to 26 kW

The product is designed for wireless communication with Grundfos GO using Bluetooth (BLE).

Via the built-in Bluetooth module, the product can communicate with Grundfos GO.



## Related information

[CIM \(communication interface modules\)](#)

## Control modes

E-pumps are available in two variants:

- with integrated pressure sensor
- without sensor.

## E-pumps with an integrated pressure sensor

Use an E-pump with an integrated pressure sensor in applications where you want to control the pressure of the pump, irrespective of the flow rate. For further information, see the section on examples of E-pump applications.

Signals of pressure changes in the pipe system are transmitted continuously from the sensor to the pump. The pump responds to the signals by adjusting its performance up and down to compensate for the pressure difference between the actual and the desired pressure. As this adjustment is a continuous process, a constant pressure is maintained in the pipe system.

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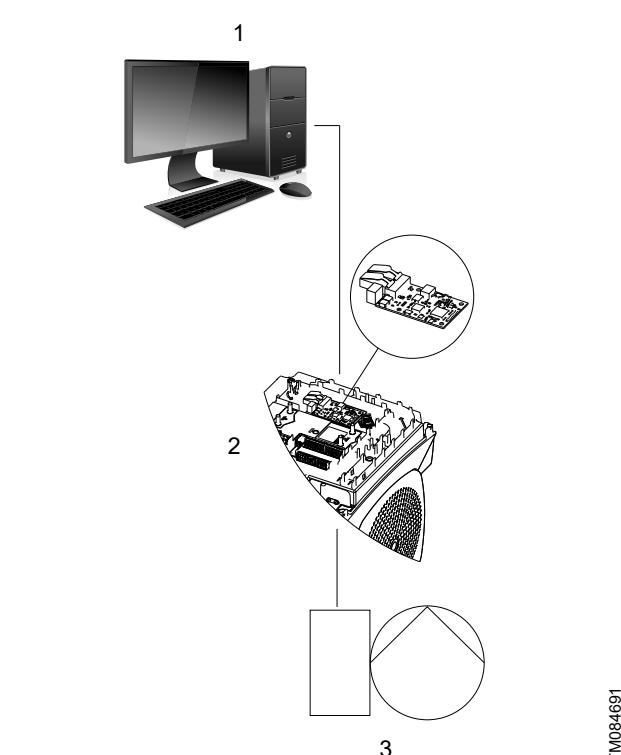
## Related information

[Grundfos GO](#)

## Central management system

Communication with the E-pump is possible even if the operator is not present near the E-pump. Communication is enabled by connecting the E-pump to a central building management system. This allows the operator to monitor the pump and change control modes and setpoint settings.

Communication between E-pumps and a central building management system is enabled via a Grundfos Communication Interface Module (CIM).



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## Structure of a central management system

Pos.	Description
1	Central management system
2	CIM (See the section on Communication Interface Modules)
3	E-pump

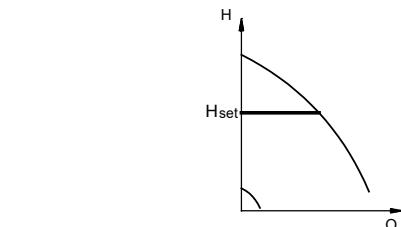
## CRE, CRIE and CRNE pumps

An E-pump with an integrated pressure sensor facilitates installation and startup.

The control mode can be set to either of these:

- constant pressure (factory setting)
- constant curve.

In constant-pressure mode, the pump maintains a preset pressure irrespective of the flow rate. See the figure below.

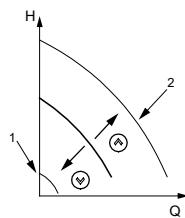


## Constant-pressure mode

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In constant-curve mode, the pump is not controlled. It can be set to pump according to a preset pump characteristic curve within the range from the minimum curve to the maximum curve. See the figure below.



*Constant-curve mode*

TM009323

Pos.	Description
1	Min.
2	Max.

#### Related information

##### *Examples of E-pump applications*

#### E-pumps without a sensor

E-pumps without a sensor are suitable in these situations:

- Uncontrolled operation is required.
- The sensor has been retrofitted to control the flow rate, temperature, differential temperature, liquid level and pH value at some arbitrary point in the system.

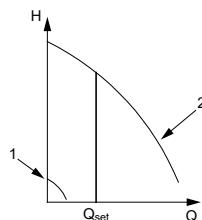
E-pumps without a sensor can be set to any of these control modes:

- constant pressure
- constant differential pressure
- constant temperature
- constant differential temperature
- constant flow rate
- constant level
- constant curve
- constant other value.

E-pumps without a sensor can be set to either of these control modes:

- controlled operation
- uncontrolled operation (factory setting).

In controlled-operation mode, the pump adjusts its performance to the desired setpoint. See the figure below.

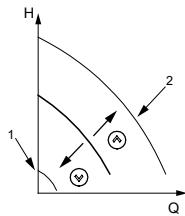


TM027264

*Constant-flow mode*

Pos.	Description
2	Max.

In uncontrolled-operation mode, the pump operates according to the constant curve set. See the figure below.



TM009323

*Constant-curve mode*

Pos.	Description
1	Min.
2	Max.

E-pumps can be fitted with a sensor type meeting the requirements mentioned in the Grundfos E-pumps data booklet available in Grundfos Product Center at [www.grundfos.com](http://www.grundfos.com).

## 9. Selection

### Selection of pumps

Base the selection of pumps on these parameters:

- duty point of the pump
- sizing data such as pressure loss as a result of height differences, friction loss in the pipes, pump efficiency
- pump materials
- pump connections
- shaft seal.

#### Related information

[Pumped liquids](#)

[CRE 1](#)

[14. Grundfos Product Center](#)

#### Duty point of the pump

From a duty point, you can select a pump on the basis of the curve charts in the section on performance curves and technical data.

Ideally, the duty point should match the best efficiency on the pump curve.

#### Related information

[Pump efficiency](#)

[CRE 1](#)

#### Grundfos Product Center

We recommend that you size your pump in Grundfos Product Center, which is a selection program offered by Grundfos.

Grundfos Product Center features a user-friendly and easy-to-use virtual guide which leads you through the selection of the pump for the application in question.

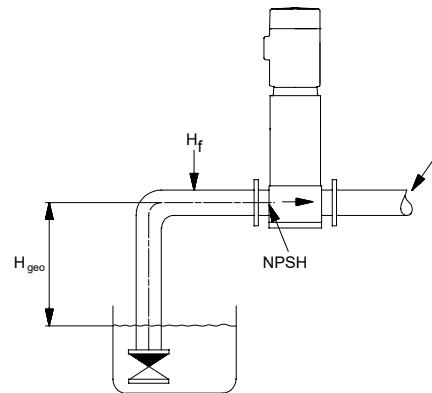
#### Related information

[14. Grundfos Product Center](#)

#### Sizing data

When sizing a pump, take these parameters into account:

- Required flow rate and pressure at the draw-off point.
  - Pressure loss as a result of height differences ( $H_{geo}$ ).
  - Friction loss in the pipes ( $H_f$ ).
- It may be necessary to account for pressure loss in connection with long pipes, bends, valves or similar.
- Best efficiency at the estimated duty point.
  - NPSH value.



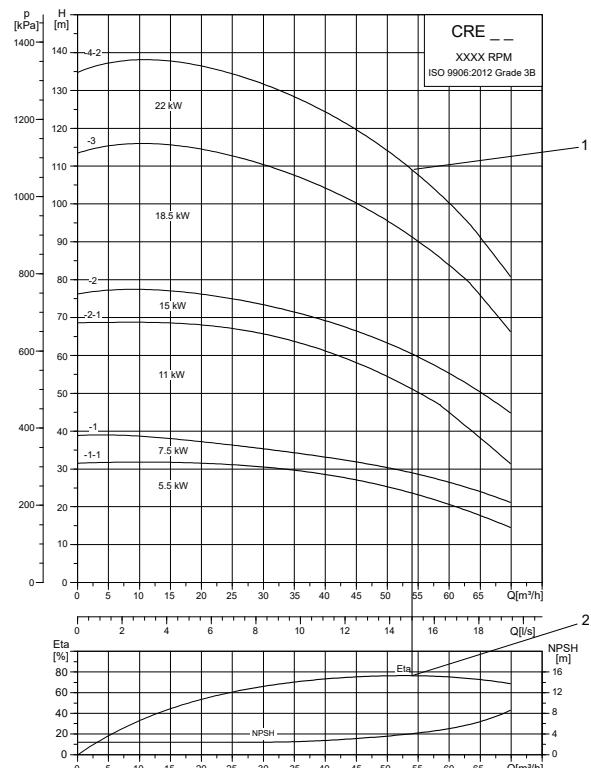
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#### Sizing data

Pos.	Description
1	Required flow rate, required pressure

#### Pump efficiency

Before determining the best efficiency point, identify the operation pattern of the pump. If you expect the pump to always operate at the same duty point, then select a pump which operates at a duty point corresponding to the best efficiency of the pump.

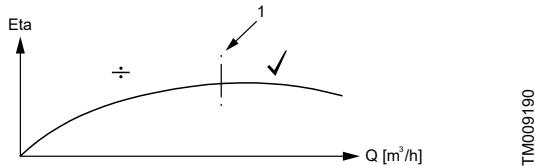


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#### Example of a CRE pump's duty point

Pos.	Description
1	Duty point
2	Best efficiency

As the pump is sized on the basis of the highest possible flow rate, it is important to always have the duty point to the right of the best efficiency point on the efficiency curve ( $\eta_a$ ). This must be considered in order to keep the efficiency high when the flow rate drops.



**Best efficiency**

Pos.	Description
1	Best efficiency point

## Affinity equations

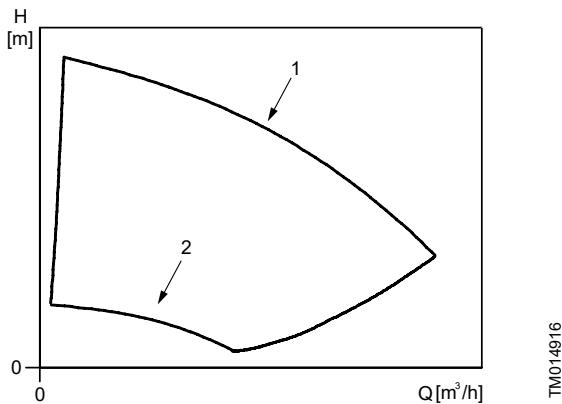
Normally, speed-regulated pumps are used in applications characterized by a variable flow rate. Consequently, you cannot select a pump that is constantly operating at its optimum efficiency.

To achieve optimum operating economy, select the pump on the basis of the following criteria:

- The maximum duty point must be as close to the QH curve of the pump as possible.
- The required duty point must be positioned so that  $P_2$  is close to the maximum point of the QH curve.

The flow rate of the required duty point must be close to the optimum efficiency ( $\eta_a$ ) for most operating hours.

Between the minimum and maximum performance curves, speed-regulated pumps have an infinite number of performance curves, each representing a specific speed. You may therefore not be able to select a duty point close to the maximum curve.



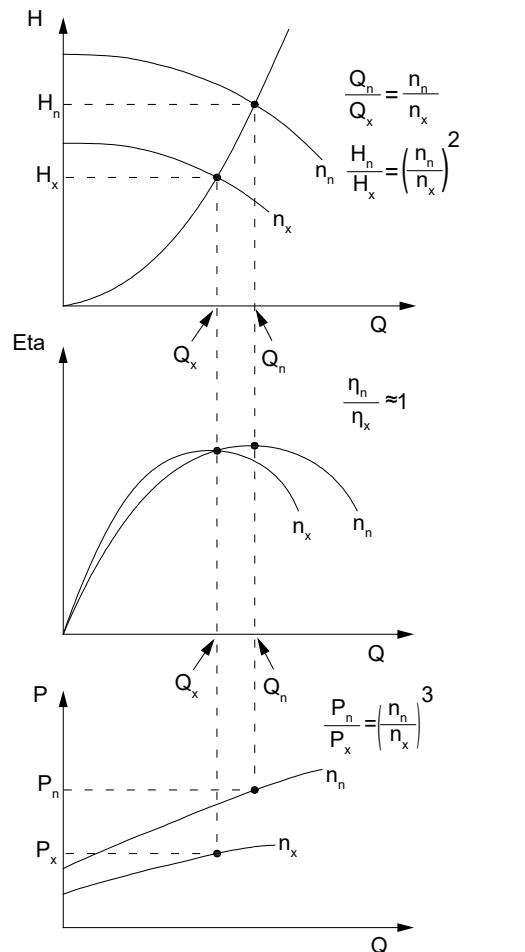
**Maximum (1) and minimum (2) performance curves**

In situations where you cannot select a duty point close to the maximum curve, use the affinity equations below. The head ( $H$ ), the flow rate ( $Q$ ) and the input power ( $P$ ) are the appropriate variables for calculating the motor speed ( $n$ ).

Note that the approximated formulas apply on condition that the system characteristic remains unchanged for  $n_n$  and  $n_x$ , and that it is based on the formula  $H = k \times Q^2$  where  $k$  is a constant.

The power equation implies that the pump efficiency is unchanged at the two speeds. In practice, this is not quite correct.

To obtain a precise calculation of the power savings resulting from a reduction of pump speed, take into account the efficiencies of the frequency converter and the motor.



**Affinity equations**

## Legend

$H_n$	Rated head [m]
$H_x$	Current head [m]
$Q_n$	Rated flow rate [ $m^3/h$ ]
$Q_x$	Current flow rate [ $m^3/h$ ]
$n_n$	Rated motor speed [rpm]
$n_x$	Current motor speed [rpm]
$\eta_n$	Rated efficiency [%]
$\eta_x$	Current efficiency [%]
$P_n$	Rated power [kW]
$P_x$	Current power [kW]

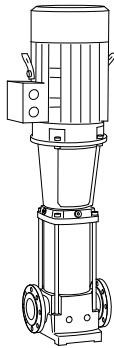
## Pump material

Select the material variant on the basis of the liquid to be pumped.

The product range covers the following basic types:

- CRE, CRIE: Use CRE, CRIE pumps for clean, non-aggressive liquids such as potable water and oils.

- CRNE: Use CRNE pumps for industrial liquids and acids. See the section on pumped liquids, or contact Grundfos.



*CR pump*

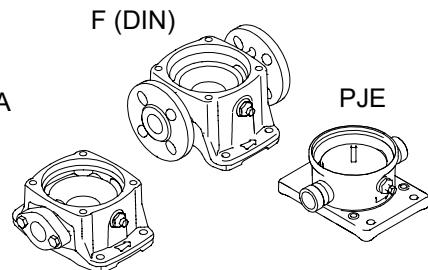
#### Related information

*Pumped liquids*

#### Pump connections

Selection of a pump connection depends on the rated pressure and pipes. To meet any requirement, the pumps offer a wide range of flexible connections, such as the following:

- oval flange A (BSP)
- DIN flange
- PJE coupling
- clamp coupling
- union (+GF+)
- other connections on request.



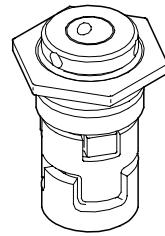
*Pump connections*

#### Shaft seal

As standard, the product range is fitted with a Grundfos shaft seal (cartridge type) which is suitable for the most common applications.

The following key parameters must be taken into account when selecting the shaft seal:

- type of pumped liquid
- liquid temperature
- maximum pressure.



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*Shaft seal (cartridge type)*

We offer a wide range of shaft seal variants to meet specific demands according to the pumped liquid.

#### Servicing shaft seals

Replacement shaft seals are available as complete service kits<sup>28)</sup>.

Shaft seals fitted on CR, CRN 125-155 pumps with Ø28 mm or Ø36 mm shaft ends are serviceable. This means that the wear parts in these shaft seals are available as service kits<sup>28)</sup> and can be replaced without having to renew the complete shaft seal.

#### Operating pressure and inlet pressure

Do not exceed the limit values for these pressures:

- maximum operating pressure
- maximum inlet pressure.

#### Minimum inlet pressure, NPSH

We recommend calculating the inlet pressure "H" in these situations:

- The liquid temperature is high.
- The flow rate is significantly higher than the rated flow.
- Water is drawn from depths.
- Water is drawn through long pipes.
- Inlet conditions are poor.

To avoid cavitation, make sure that there is a minimum pressure on the inlet side of the pump.

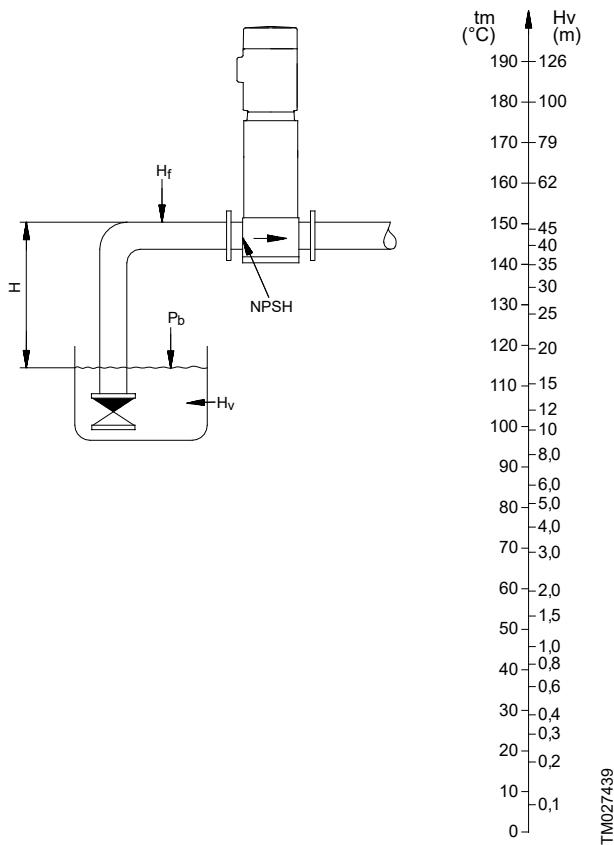
The maximum suction lift "H" in metres head can be calculated as follows:

$H$	=	$p_b \times 10.2 - NPSH - H_f - H_v$
$p_b$	=	Barometric pressure in bar. $p_b$ can be set to 1 bar at sea level. In closed systems, $p_b$ indicates the system pressure in bar.
NPSH	=	Net Positive Suction Head in metres head. To be read from the NPSH curve at the highest flow rate the pump will be delivering.
$H_f$	=	Friction loss in inlet pipe in metres head at the highest flow rate the pump will be delivering.
$H_v$	=	Vapour pressure in metres head. To be read from the vapour pressure scale. $H_v$ depends on the liquid temperature $t_m$ .

If the calculated "H" is positive, the pump can operate at a suction lift of maximum "H" metres head.

If the calculated "H" is negative, an inlet pressure of minimum "H" metres head is required.

<sup>28)</sup> All service kits include detailed instructions on how to carry out the replacement.



#### *Minimum inlet pressure, NPSH*

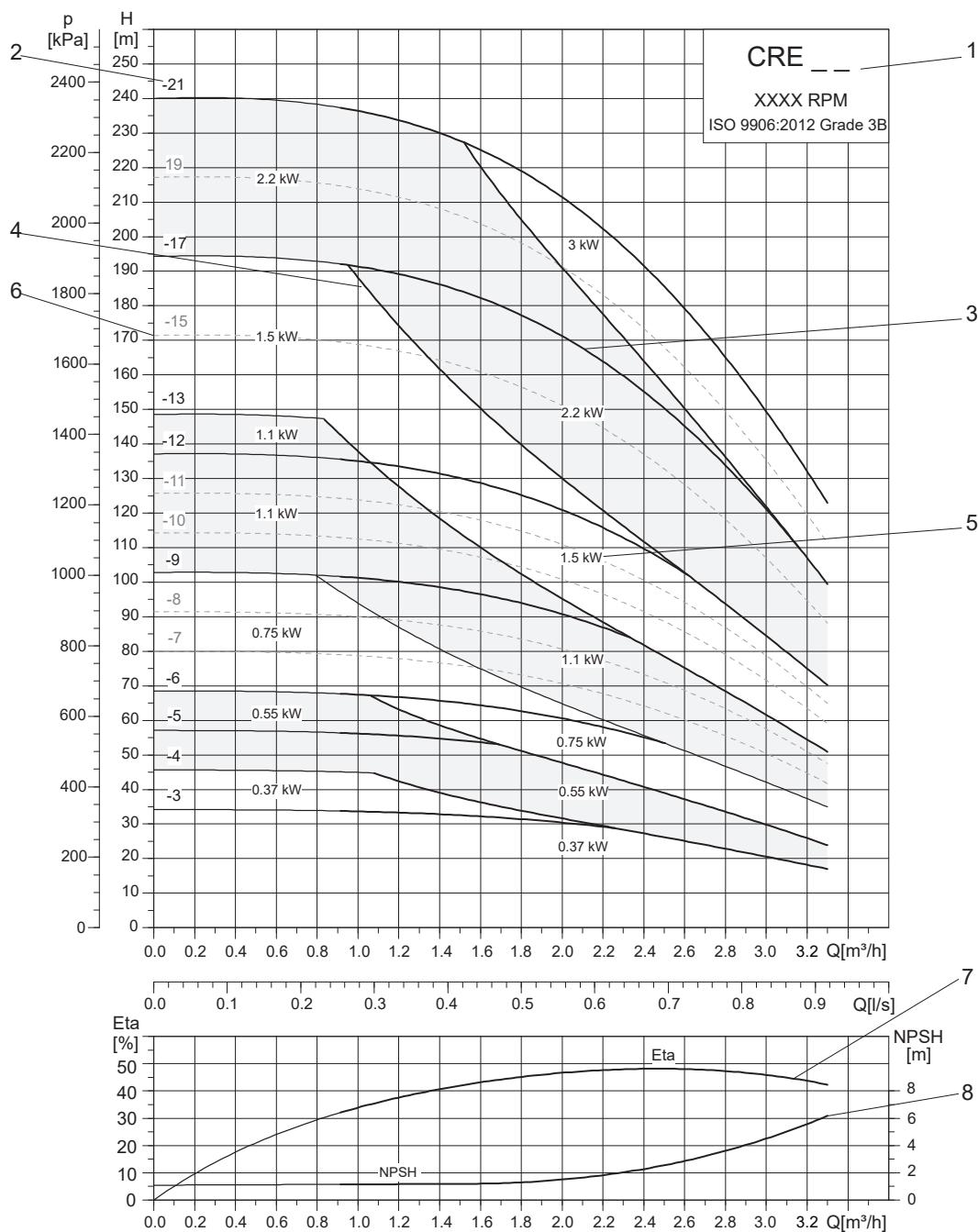
To avoid cavitation, never select a pump with a duty point too far to the right on the NPSH curve.

Always check the NPSH value of the pump at the highest possible flow rate.

#### **Related information**

##### [13. Variants](#)

## How to read the curve charts



TM086971

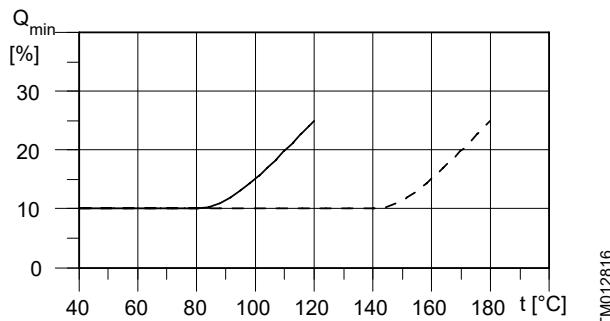
Pos.	Description
1	Pump type. Speed. ISO standard.
2	Number of stages. First figure: number of stages. Second figure: number of reduced-diameter impellers.
3	QH curve of the individual pump. The bold part indicates the recommended duty range for best efficiency.
4	Motor power limit. The sloping curve shows the motor operating at the power limit. When the rated power is reached, the motor will decrease its speed to prevent overloading.
5	Motor size. The figure together with the demarcated area indicates the performance range covered by the specific motor size.
6	The dashed QH curve indicates a non-standard hydraulic pump variant available in Grundfos Product Center.
7	The eta curve shows the efficiency of a pump with an average number of stages. See Grundfos Product Center for the eta curve of individual pump sizes and stages.
8	The NPSH curve is a maximum curve for all the variants shown.

## Guidelines to performance curves

The guidelines below apply to the performance curves:

- Tolerances to ANSI or ISO standards, such as ISO 9906:2012, Grade 3B, if indicated on the curve chart.
- The motors used for the measurements are standard Grundfos-specified motors.
- Measurements have been made with airless water at a temperature of 20 °C.
- The curves apply to the following kinematic viscosity:  $\nu = 1 \text{ mm}^2/\text{s}$  (1 cSt).
- Due to risk of overheating, the pumps must not be used at a flow rate below the minimum flow rate.
- The QH curves apply to a rated motor speed of a three-phase mains-operated motor. For realistic curves, go to the Grundfos Product Center (<http://product-selection.grundfos.com>) and insert data.

The curve below shows the minimum flow rate as a percentage of the rated flow rate in relation to the liquid temperature. The dotted line shows a CRN pump fitted with an air-cooled top assembly.

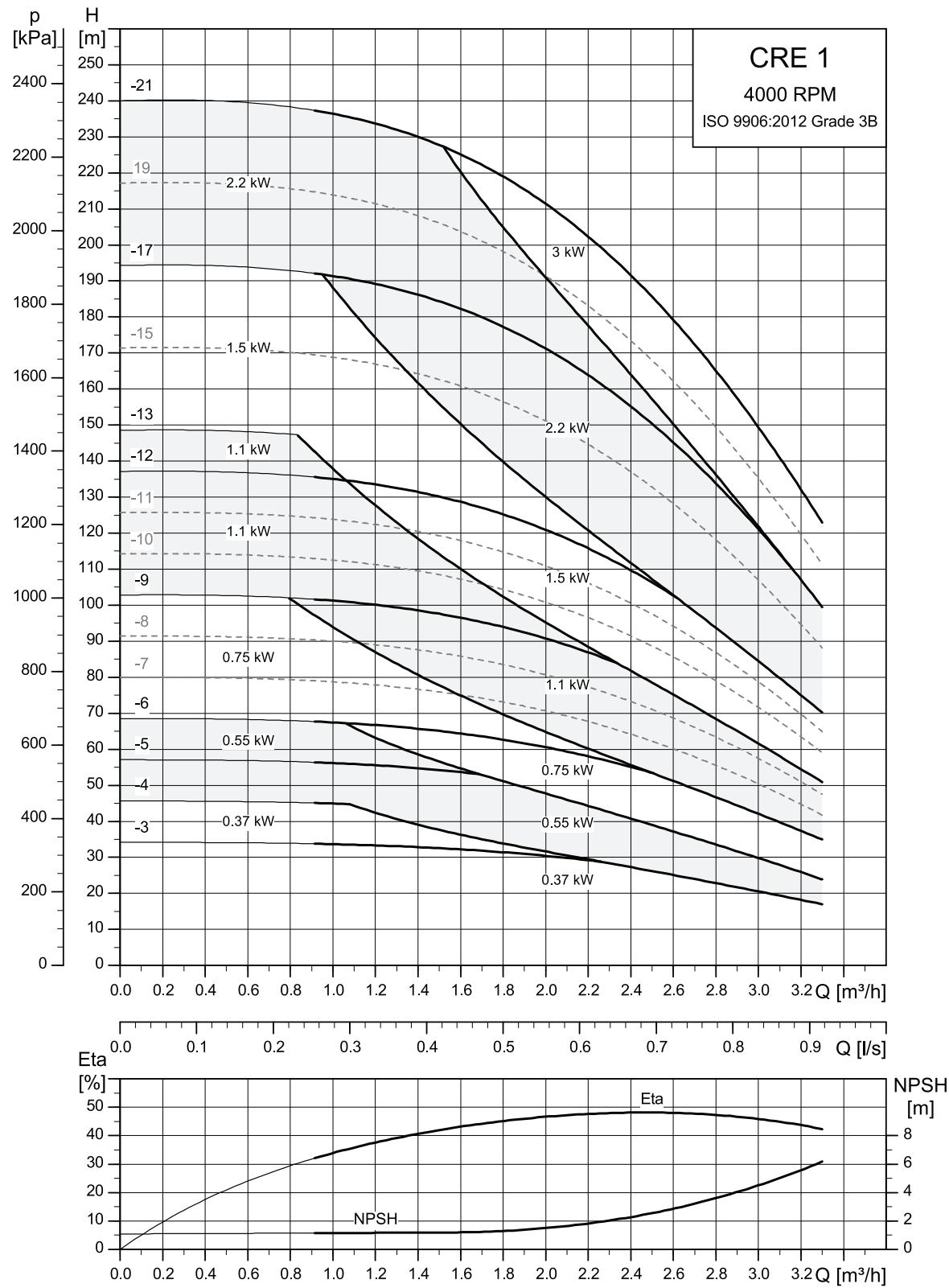


*Minimum flow rate*

TMO12816

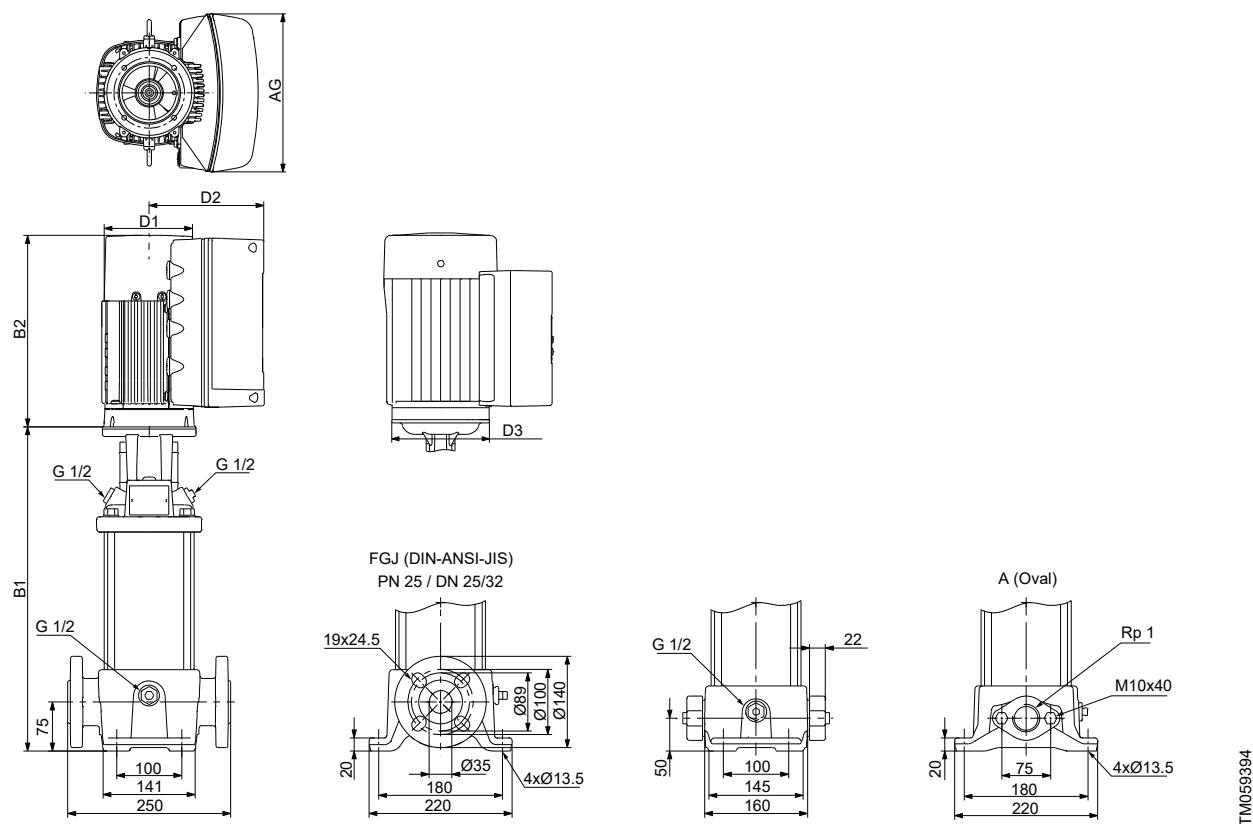
## 10. Performance curves and technical data

### CRE 1



TM086379

## Dimensional sketches



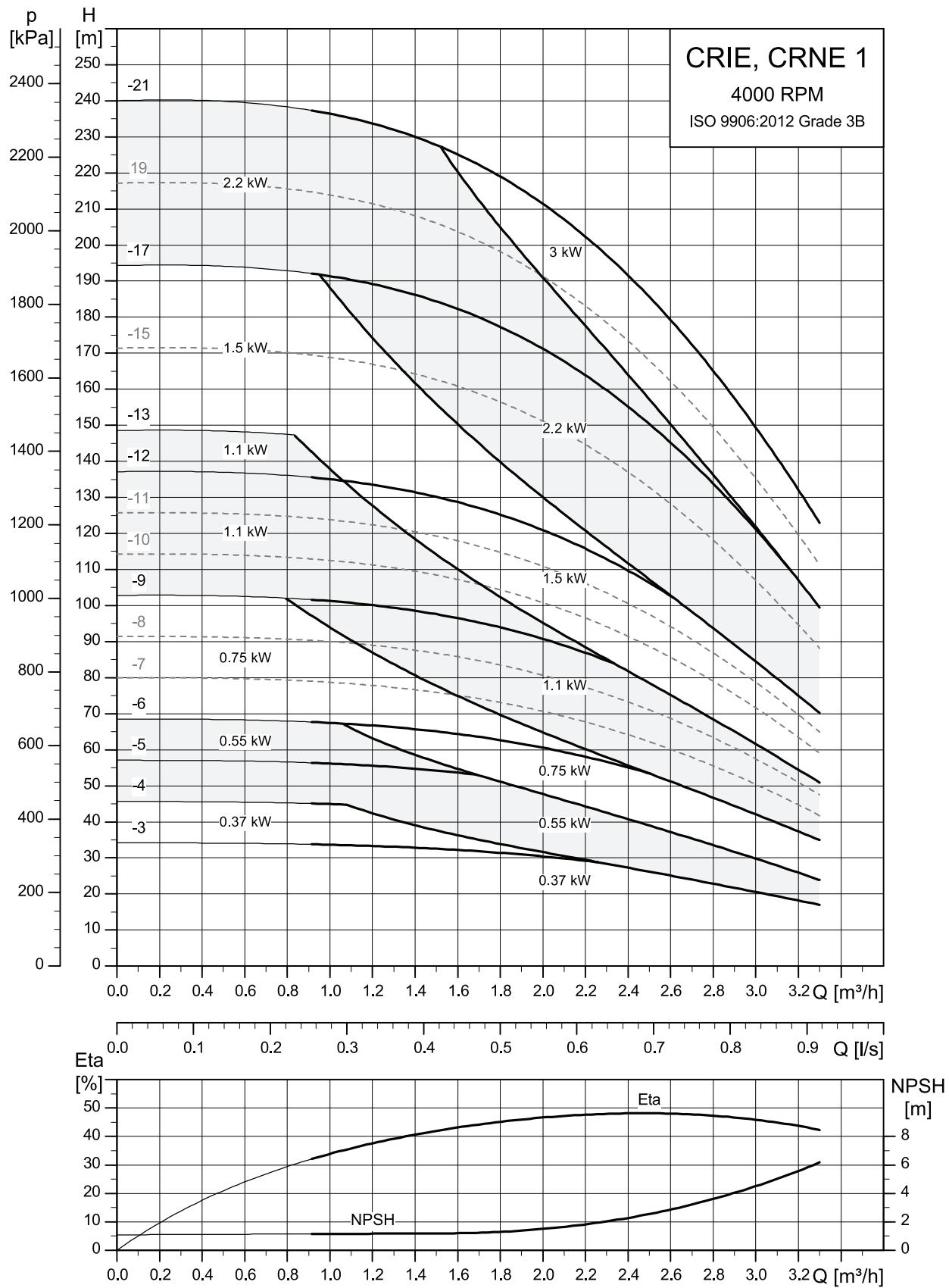
## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]					
		Oval flange				DIN flange				D1	D2	D3	AG	Oval flange	DIN flange
		B1	B1+B2	B1	B1+B2										
CRE 1-3	0.37	254	508	279	533	122	158	89	268	23	27				
CRE 1-4	0.37	272	526	297	551	122	158	89	268	23	28				
CRE 1-5	0.55	290	544	315	569	122	158	89	268	24	28				
CRE 1-6	0.55	308	562	333	587	122	158	89	268	24	29				
CRE 1-6	0.75	314	568	339	593	122	158	89	268	25	29				
CRE 1-9	0.75	368	622	393	647	122	158	89	268	26	31				
CRE 1-9	1.1	368	622	393	647	122	158	89	268	27	32				
CRE 1-12	1.5	438	712	463	737	122	158	89	268	31	36				
CRE 1-13	1.1	440	694	465	719	122	158	89	268	29	33				
CRE 1-17	1.5	-	-	553	827	122	158	89	268	-	38				
CRE 1-17	2.2	-	-	553	827	122	158	89	268	-	39				
CRE 1-21	2.2	-	-	625	899	122	158	89	268	-	41				
CRE 1-21	3	-	-	629	963	191	201	89	291	-	47				

Pumps fitted with single-phase MGE motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGE motors.

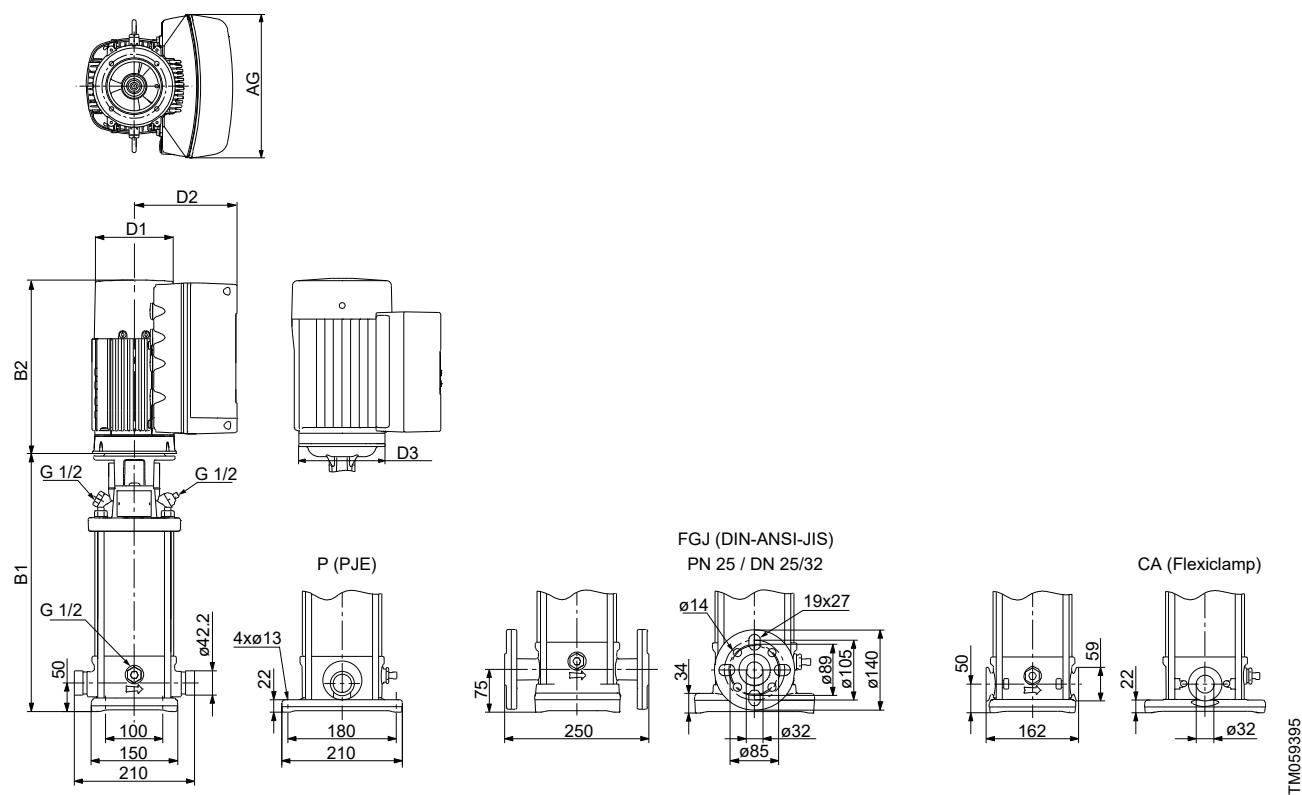
Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

See Grundfos Product Center for dimensions.

**CRIE, CRNE 1**

TM086847

## Dimensional sketches



## Dimensions and weights

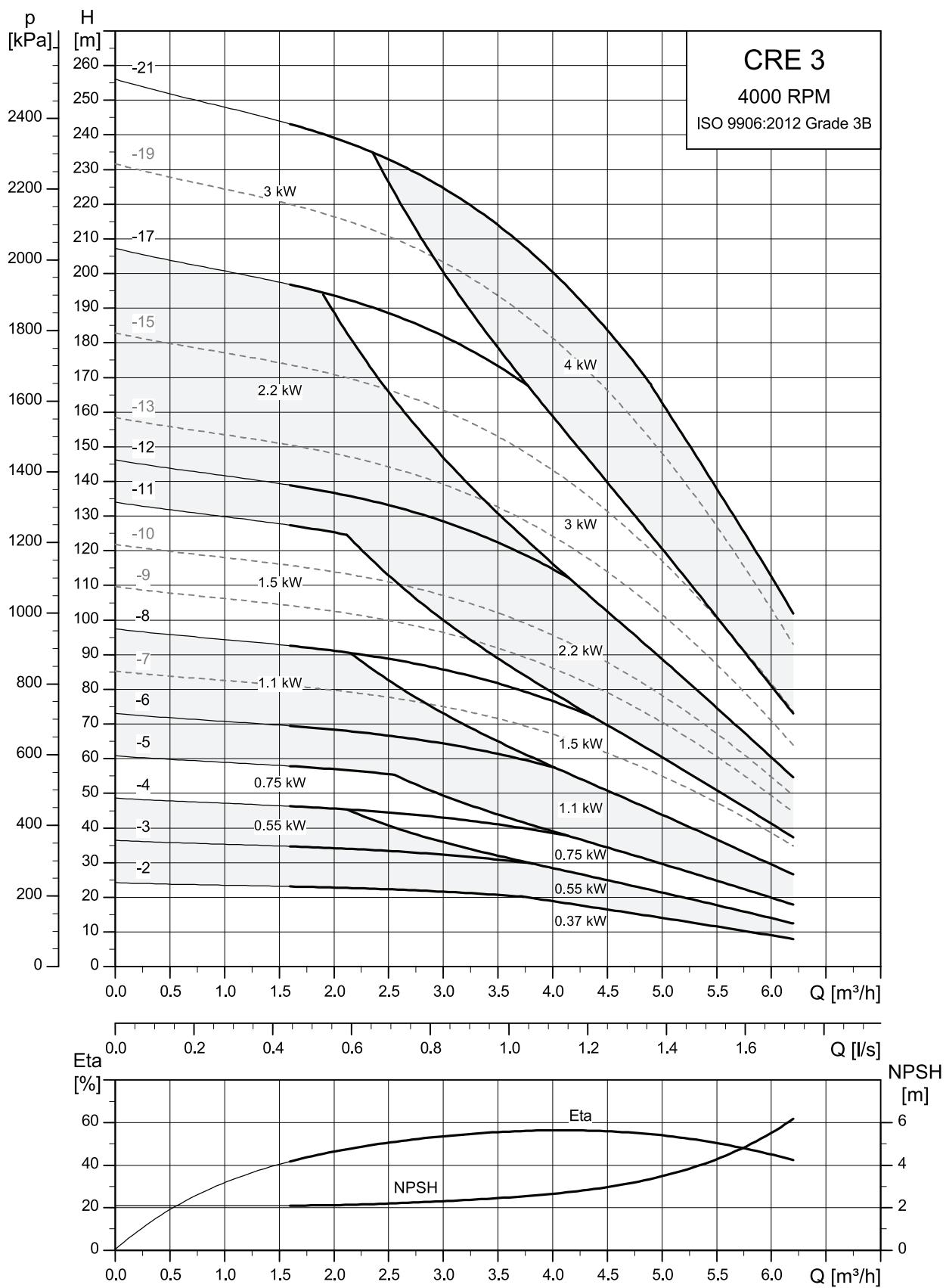
Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE/CA		DIN flange		D1	D2	D3	AG	PJE/CA	DIN flange
		B1	B1+B2	B1	B1+B2						
CRE, CRNE 1-3	0.37	257	511	282	536	122	158	85	268	21	25
CRE, CRNE 1-4	0.37	275	529	300	554	122	158	85	268	21	26
CRE, CRNE 1-5	0.55	293	547	318	572	122	158	85	268	22	26
CRE, CRNE 1-6	0.55	311	565	336	590	122	158	85	268	22	26
	0.75	317	571	342	596	122	158	85	268	24	28
CRE, CRNE 1-9	0.75	371	625	396	650	122	158	85	268	25	29
	1.1	371	625	396	650	122	158	85	268	26	30
CRE, CRNE 1-12	1.5	441	715	466	740	122	158	85	268	29	33
CRE, CRNE 1-13	1.1	443	697	468	722	122	158	85	268	27	31
CRE, CRNE 1-17	1.5	531	805	556	830	122	158	85	268	31	35
	2.2	531	805	556	830	122	158	85	268	33	37
CRE, CRNE 1-21	2.2	603	877	628	902	122	158	85	268	34	38
	3	608	942	633	967	191	201	85	291	41	45

Pumps fitted with single-phase MGE motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGE motors.

Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

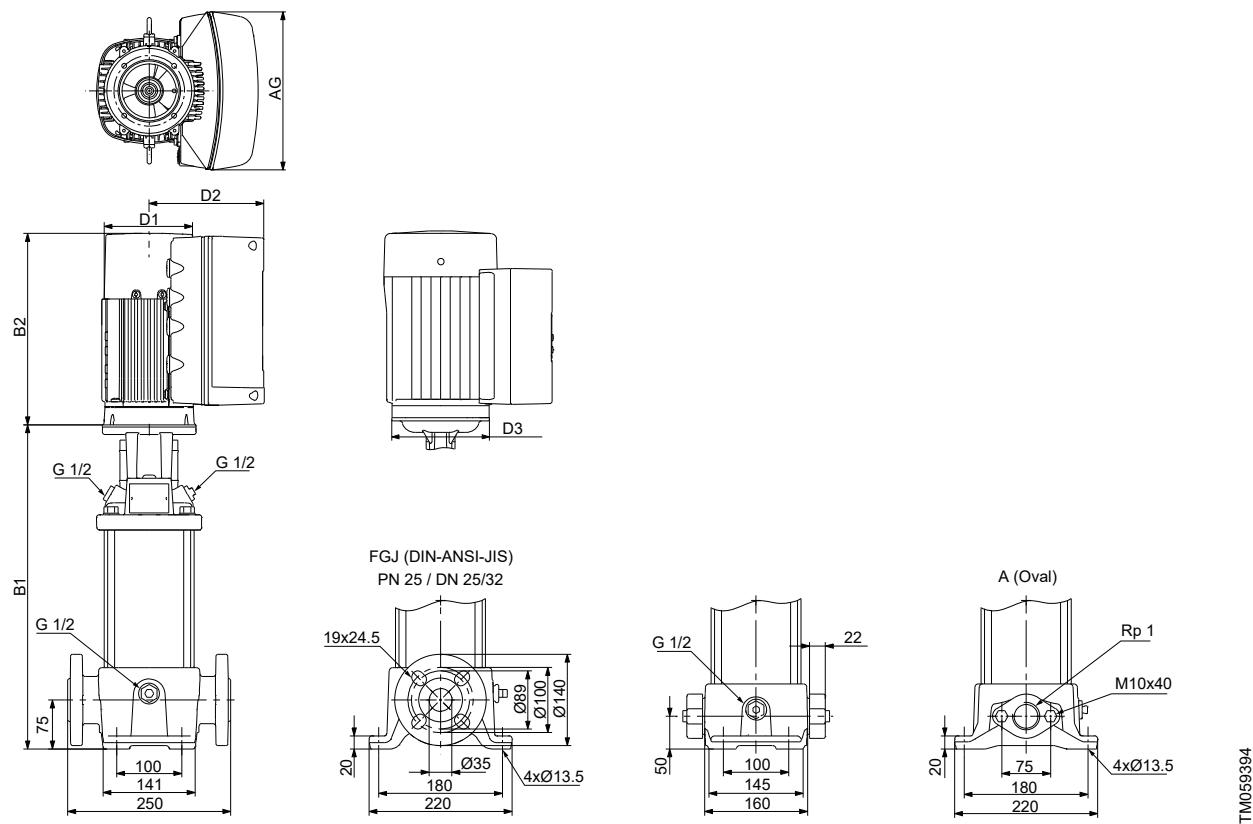
See Grundfos Product Center for dimensions.

## CRE 3



TM086659

## Dimensional sketches



TM/059394

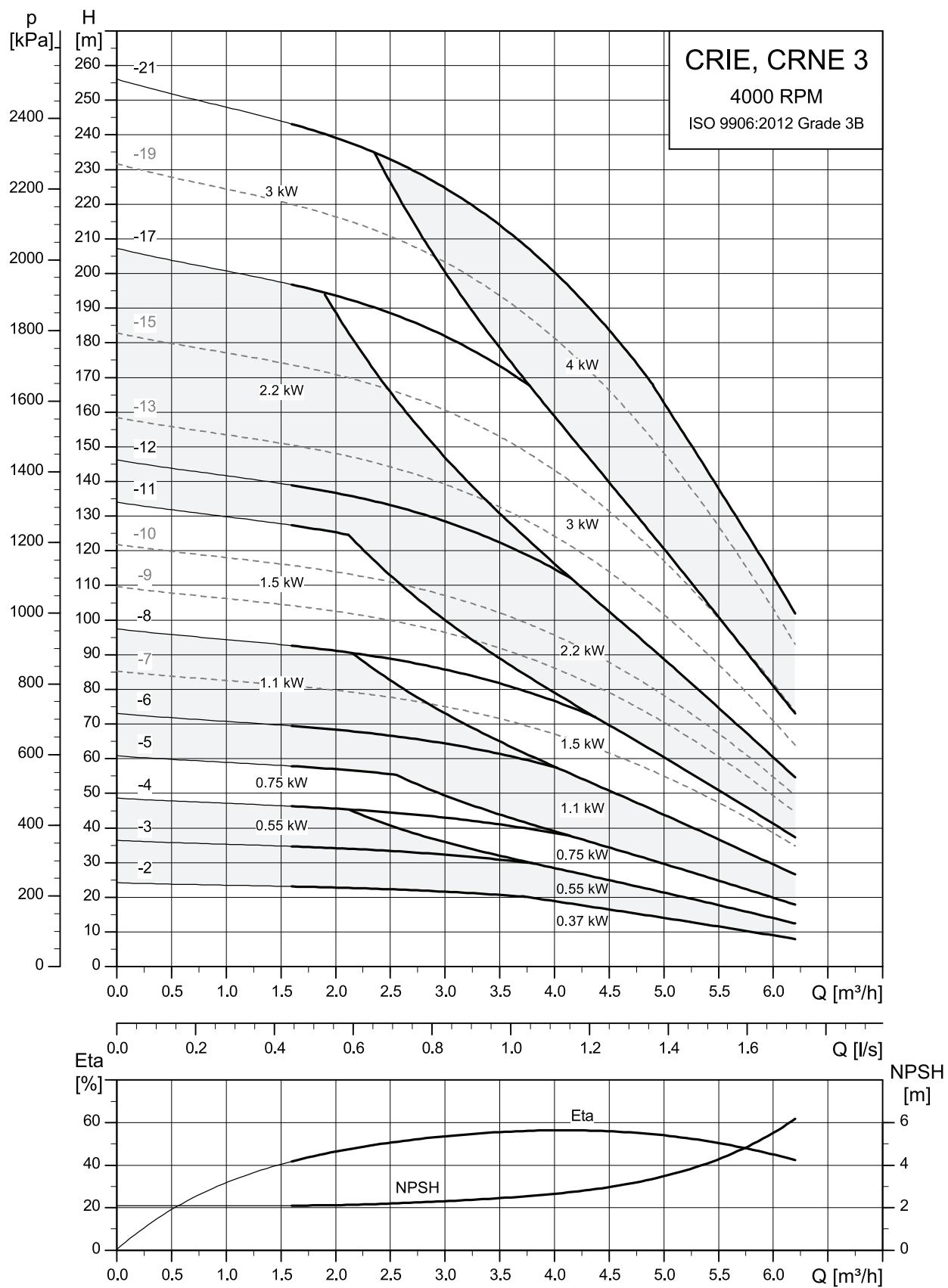
## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		Oval flange		DIN flange		D1	D2	D3	AG	Oval flange	DIN flange
B1	B1+B2	B1	B1+B2								
CRE 3-2	0.37	254	508	279	533	122	158	89	268	23	27
CRE 3-3	0.55	254	508	279	533	122	158	89	268	23	27
CRE 3-4	0.55	272	526	297	551	122	158	89	268	23	28
CRE 3-5	0.75	278	532	303	557	122	158	89	268	24	29
CRE 3-6	1.1	314	568	339	593	122	158	89	268	26	30
CRE 3-8	1.1	350	604	375	629	122	158	89	268	27	31
CRE 3-11	1.5	420	694	445	719	122	158	89	268	31	35
CRE 3-12	2.2	438	712	463	737	122	158	89	268	33	37
CRE 3-17	2.2	-	-	553	827	122	158	89	268	-	39
CRE 3-17	3	-	-	557	891	191	201	89	291	-	46
CRE 3-21	3	-	-	629	963	191	201	89	291	-	47
CRE 3-21	4	-	-	629	963	191	201	89	291	-	50

Pumps fitted with single-phase MGE motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGE motors.

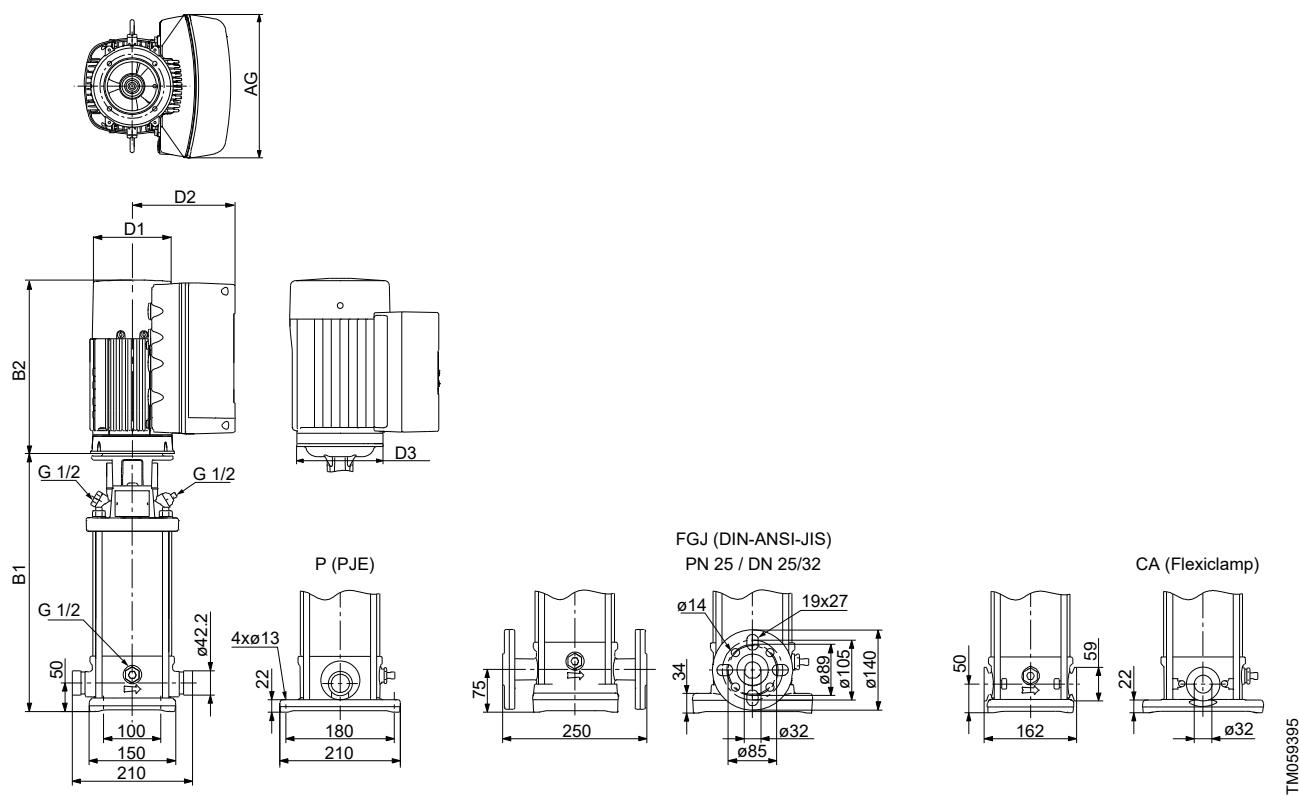
Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

See Grundfos Product Center for dimensions.

**CRIE, CRNE 3**

TM086848

## Dimensional sketches



## Dimensions and weights

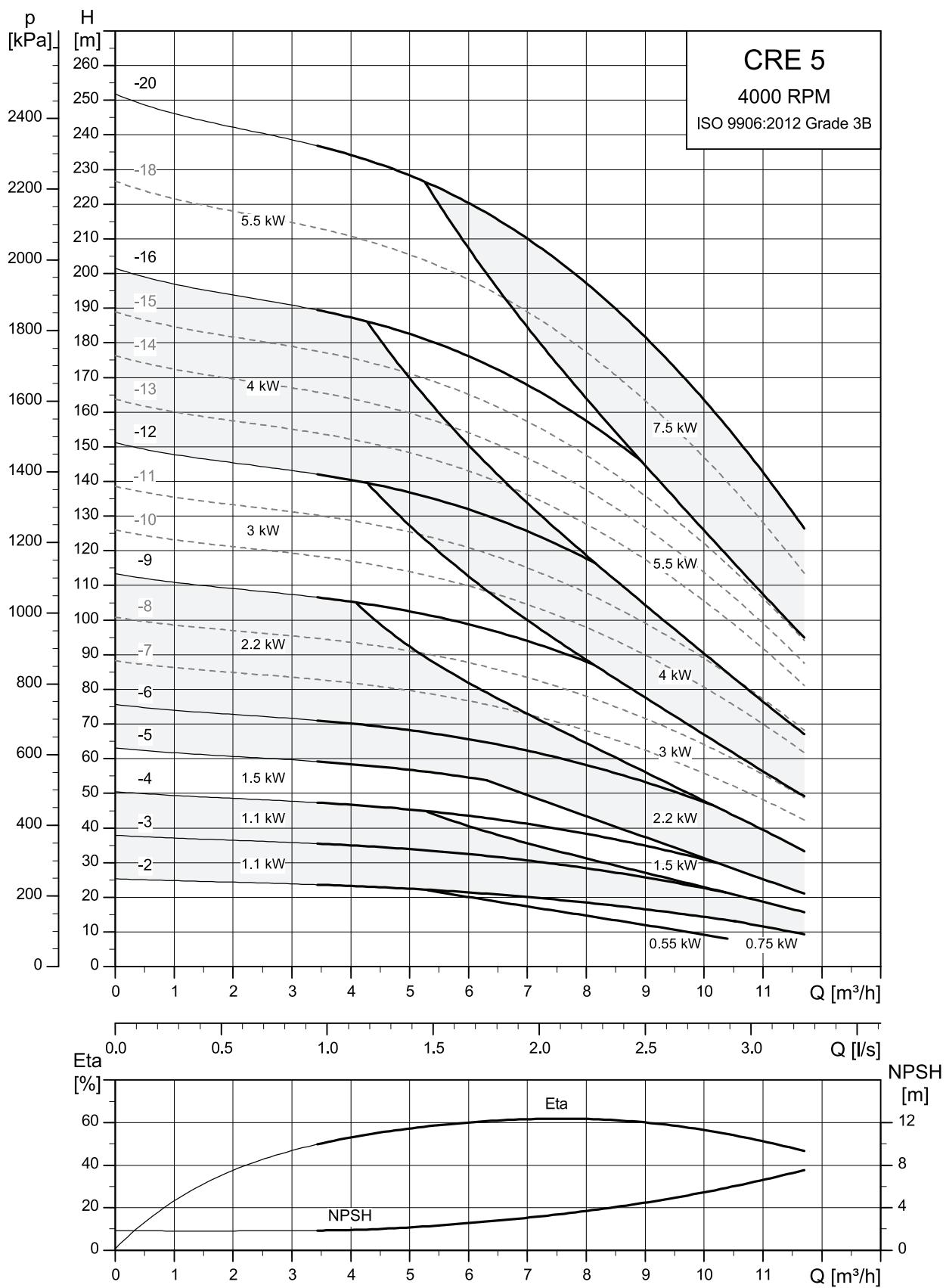
Pump type	P <sub>2</sub> [kW]	Dimension [mm]						Net weight [kg]			
		PJE/CA		DIN flange		D1	D2	D3	PJE/CA		
B1	B1+B2	B1	B1+B2						DIN flange		
CRIE, CRNE 3-2	0.37	257	511	282	536	122	158	85	268	21	25
CRIE, CRNE 3-3	0.55	257	511	282	536	122	158	85	268	21	25
CRIE, CRNE 3-4	0.55	275	529	300	554	122	158	85	268	21	26
	0.75	281	535	306	560	122	158	85	268	23	27
CRIE, CRNE 3-5	0.75	299	553	324	578	122	158	85	268	23	27
CRIE, CRNE 3-6	1.1	317	571	342	596	122	158	85	268	24	29
CRIE, CRNE 3-8	1.1	353	607	378	632	122	158	85	268	25	29
	1.5	369	643	394	668	122	158	85	268	28	32
CRIE, CRNE 3-11	1.5	423	697	448	722	122	158	85	268	29	33
CRIE, CRNE 3-12	2.2	441	715	466	740	122	158	85	268	31	35
CRIE, CRNE 3-17	2.2	531	805	556	830	122	158	85	268	33	37
	3	536	870	561	895	191	201	85	291	39	44
CRIE, CRNE 3-21	3	608	942	633	967	191	201	85	291	41	45
	4	608	942	633	967	191	201	85	291	44	48

Pumps fitted with single-phase MGE motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGE motors.

Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

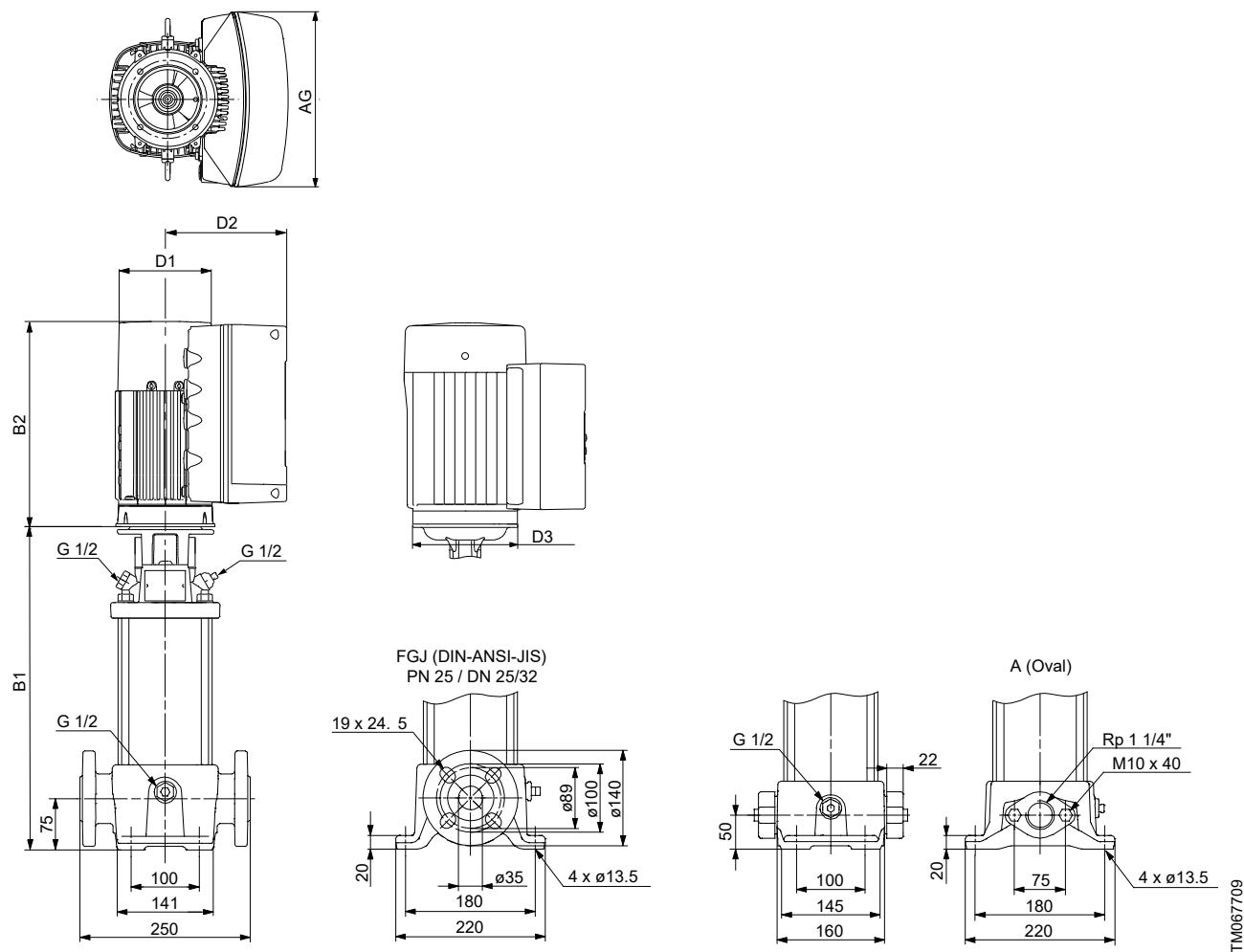
See Grundfos Product Center for dimensions.

## CRE 5



TM0866660

## Dimensional sketches



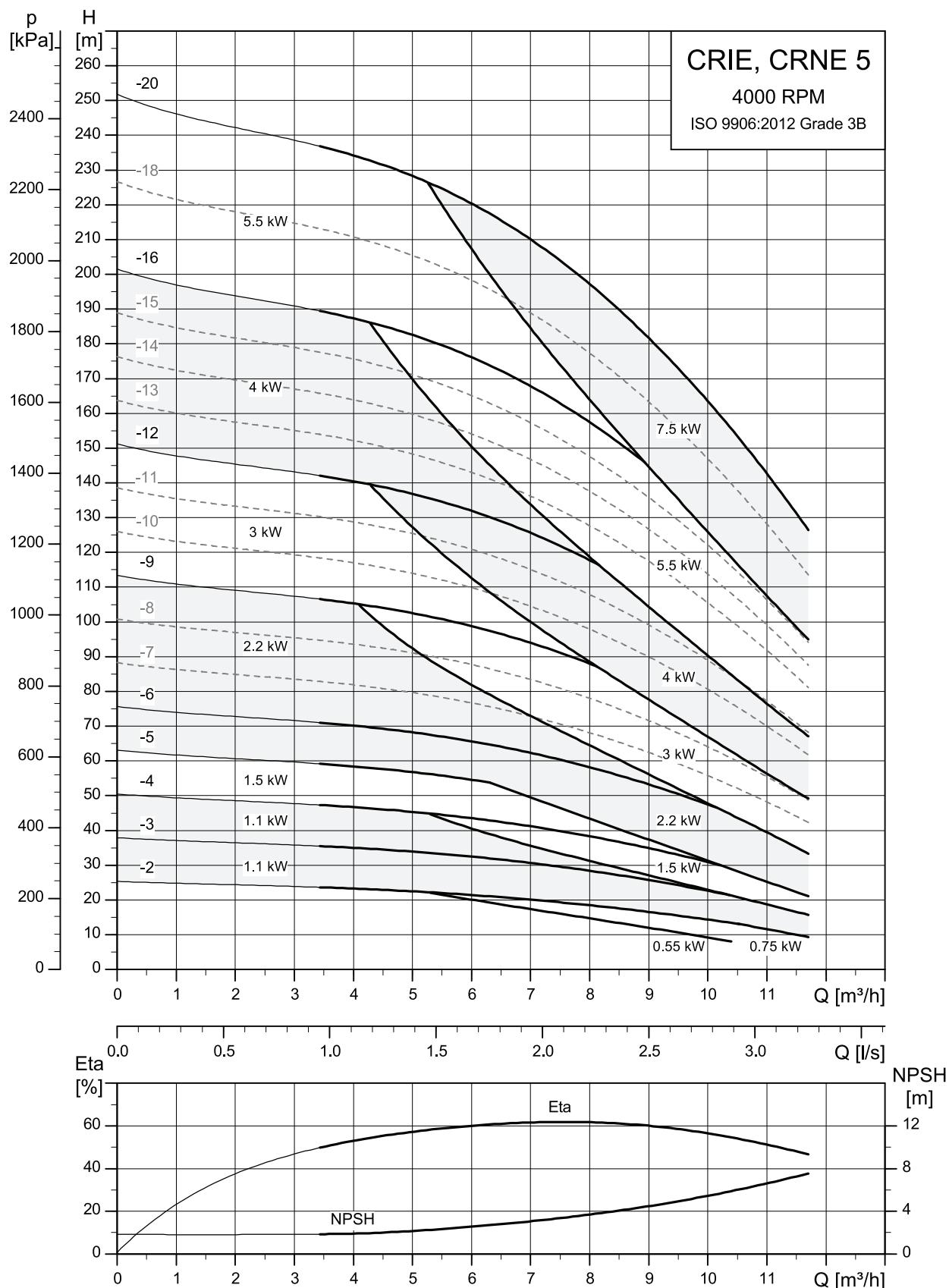
## Dimensions and weights

Pump type	P2 [kW]	Dimension [mm]								Net weight [kg]	
		Oval flange		DIN flange		D1	D2	D3	AG	Oval flange	DIN flange
		B1	B1+B2	B1	B1+B2						
CRE 5-2	0.55	254	508	279	533	122	158	89	268	23	27
	0.75	260	514	285	539	122	158	89	268	24	28
CRE 5-3	1.1	287	541	312	566	122	158	89	268	25	30
CRE 5-4	1.1	314	568	339	593	122	158	89	268	26	30
	1.5	330	604	355	629	122	158	89	268	29	33
CRE 5-5	1.5	357	631	382	656	122	158	89	268	29	34
CRE 5-6	2.2	384	658	409	683	122	158	89	268	31	36
CRE 5-9	2.2	465	739	490	764	122	158	89	268	33	37
	3	469	803	494	828	191	201	89	291	39	44
CRE 5-12	3	550	884	575	909	191	201	89	291	41	46
	4	550	884	575	909	191	201	89	291	44	49
CRE 5-16	4	-	-	683	1017	191	201	89	291	-	51
	5.5	-	-	713	1078	191	201	89	291	-	65
CRE 5-20	5.5	-	-	821	1186	191	201	89	291	-	68
	7.5	-	-	821	1210	255	237	89	346	-	74

Pumps fitted with single-phase MGЕ motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGЕ motors.

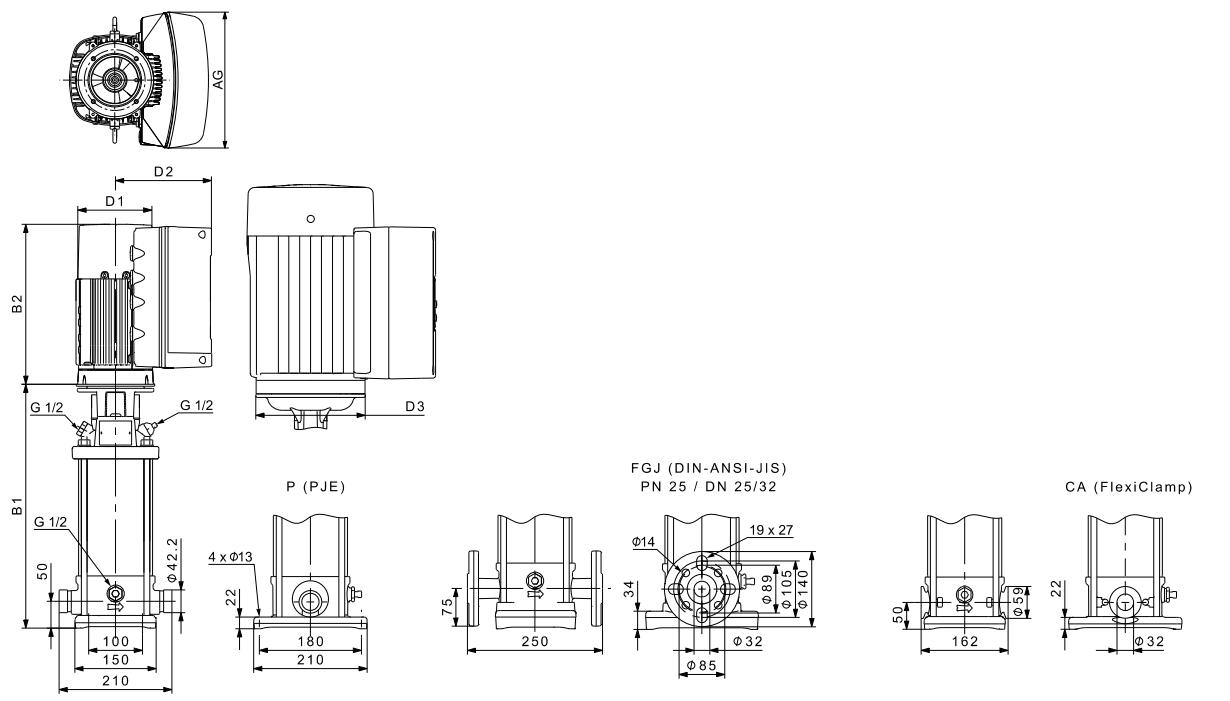
Pumps fitted with 1.5 kW three-phase MGЕ motors can as an option be fitted with single-phase MGЕ motors.

See Grundfos Product Center for dimensions.

**CRIE, CRNE 5**

TM086849

## Dimensional sketches



TM059397

## Dimensions and weights

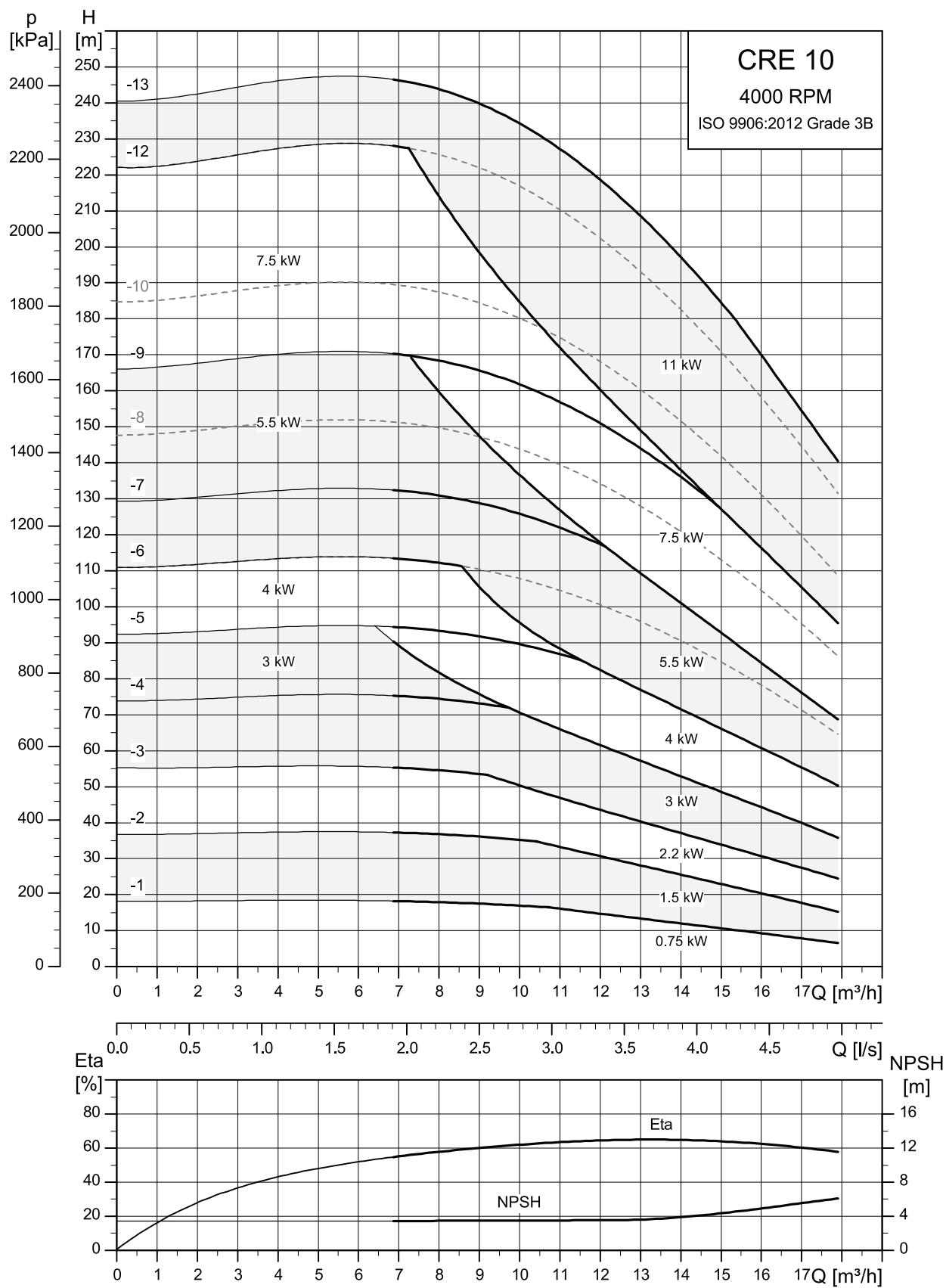
Pump type	P2 [kW]	Dimension [mm]							Net weight [kg]		
		PJE/CA		DIN flange		D1	D2	D3	AG	PJE/CA	DIN flange
		B1	B1+B2	B1	B1+B2						
CRIE, CRNE 5-2	0.55	257	511	282	536	122	158	85	268	21	25
	0.75	263	517	288	542	122	158	85	268	22	26
CRIE, CRNE 5-3	1.1	290	544	315	569	122	158	85	268	24	28
CRIE, CRNE 5-4	1.1	317	571	342	596	122	158	85	268	24	28
	1.5	333	607	358	632	122	158	85	268	27	31
CRIE, CRNE 5-5	1.5	360	634	385	659	122	158	85	268	27	31
CRIE, CRNE 5-6	2.2	387	661	412	686	122	158	85	268	29	33
CRIE, CRNE 5-9	2.2	468	742	493	767	122	158	85	268	31	35
	3	473	807	498	832	191	201	85	291	38	42
CRIE, CRNE 5-12	3	554	888	579	913	191	201	85	291	39	44
	4	554	888	579	913	191	201	85	291	42	47
CRIE, CRNE 5-16	4	662	996	687	1021	191	201	85	291	45	49
	5.5	691	1056	716	1081	191	201	85	291	59	63
CRIE, CRNE 5-20	5.5	799	1164	824	1189	191	201	85	291	61	65
	7.5	799	1188	824	1213	255	237	85	346	67	71

Pumps fitted with single-phase MGЕ motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGЕ motors.

Pumps fitted with 1.5 kW three-phase MGЕ motors can as an option be fitted with single-phase MGЕ motors.

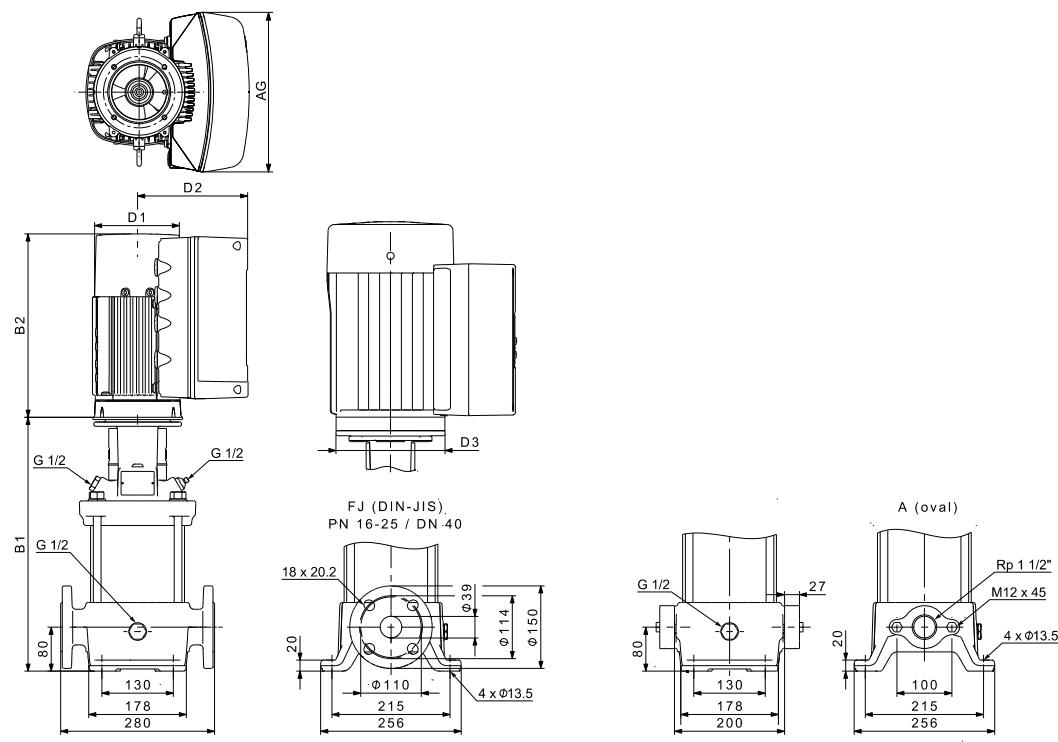
See Grundfos Product Center for dimensions.

## CRE 10



TM086661

## Dimensional sketches



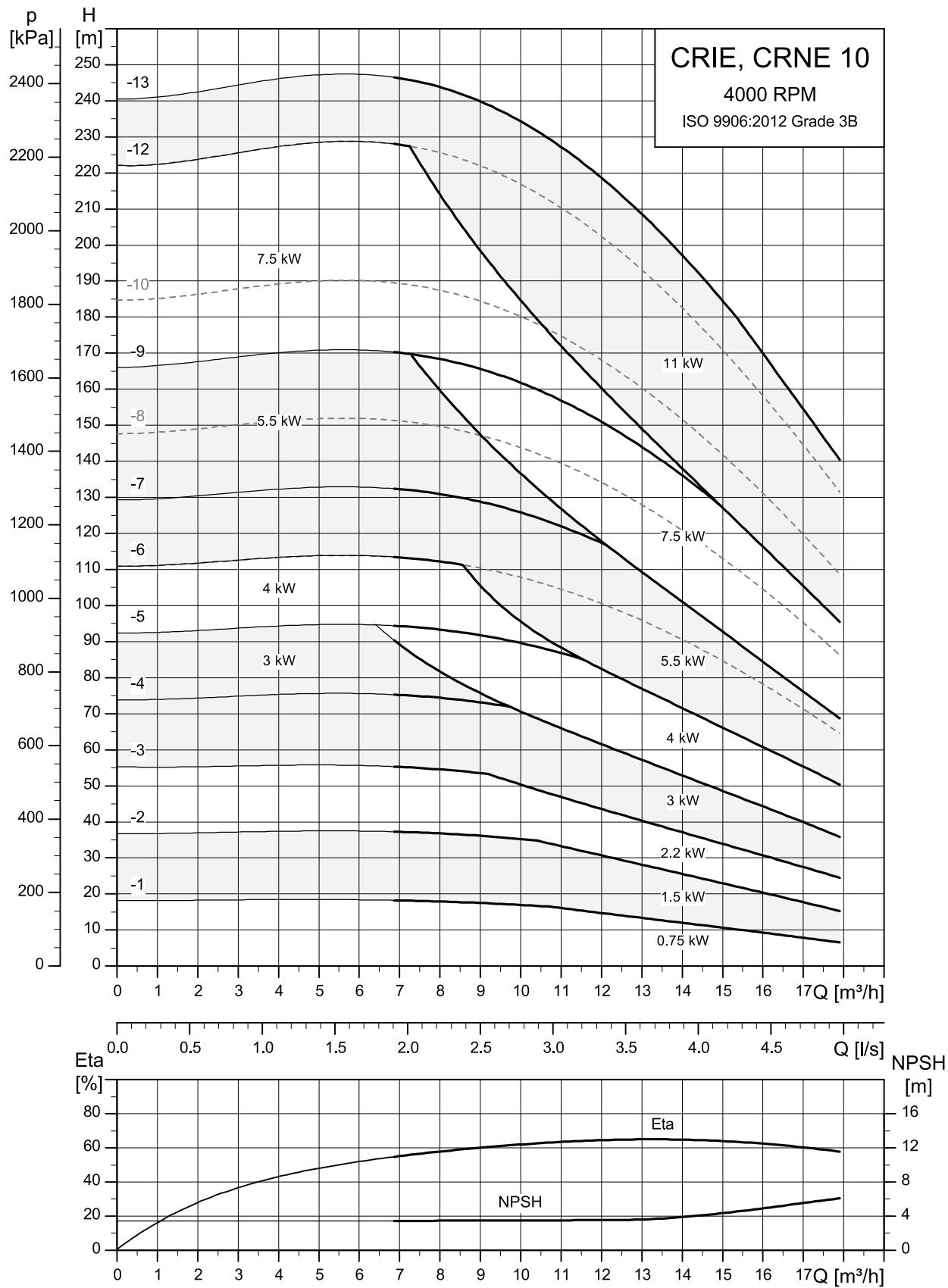
## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		Oval flange		DIN flange		D1	D2	D3	AG	Oval flange	DIN flange
		B1	B1+B2	B1	B1+B2						
CRE 10-1	0.75	347	601	347	601	122	158	110	268	36	39
CRE 10-2	1.5	363	637	363	637	122	158	110	268	40	43
CRE 10-3	2.2	393	667	393	667	122	158	110	268	43	45
CRE 10-4	3	428	762	428	762	191	201	110	291	50	53
CRE 10-5	3	458	792	458	792	191	201	110	291	51	54
CRE 10-6	4	458	792	458	792	191	201	110	291	54	57
CRE 10-7	4	488	822	488	822	191	201	110	291	55	58
CRE 10-9	5.5	550	915	550	915	191	201	110	291	-	82
CRE 10-12	7.5	-	-	700	1089	255	237	110	346	-	91
CRE 10-13	11	-	-	807	1213	255	237	110	346	-	114

Pumps fitted with single-phase MGE motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGE motors.

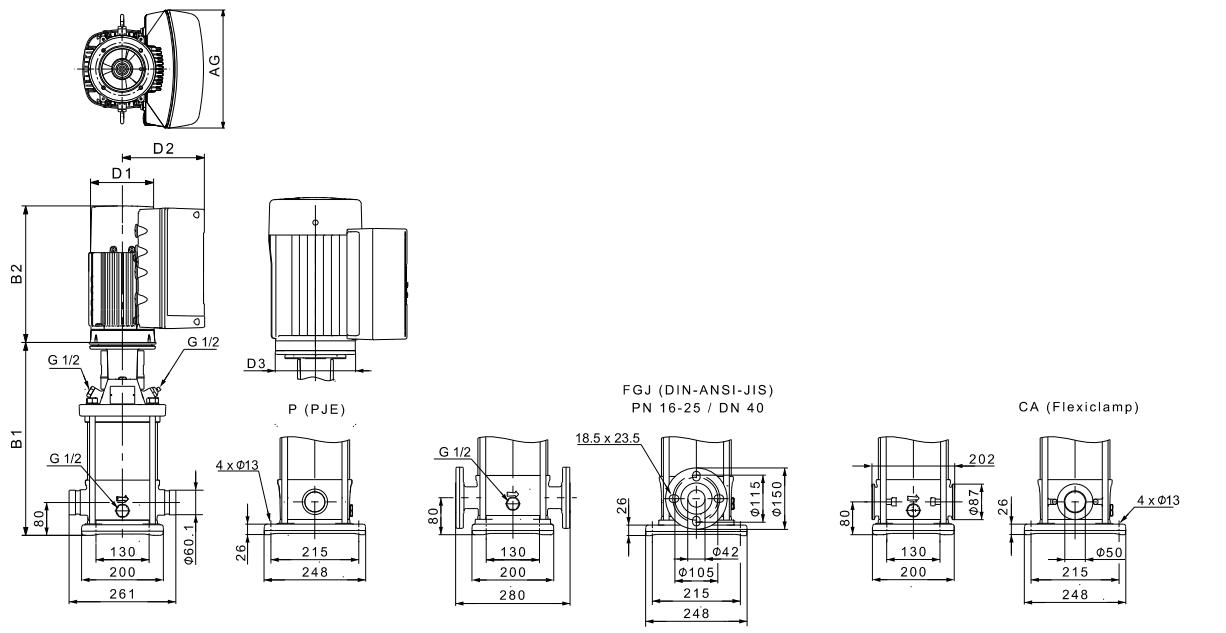
Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

See Grundfos Product Center for dimensions.

**CRIE, CRNE 10**

TM086650

## Dimensional sketches



## Dimensions and weights

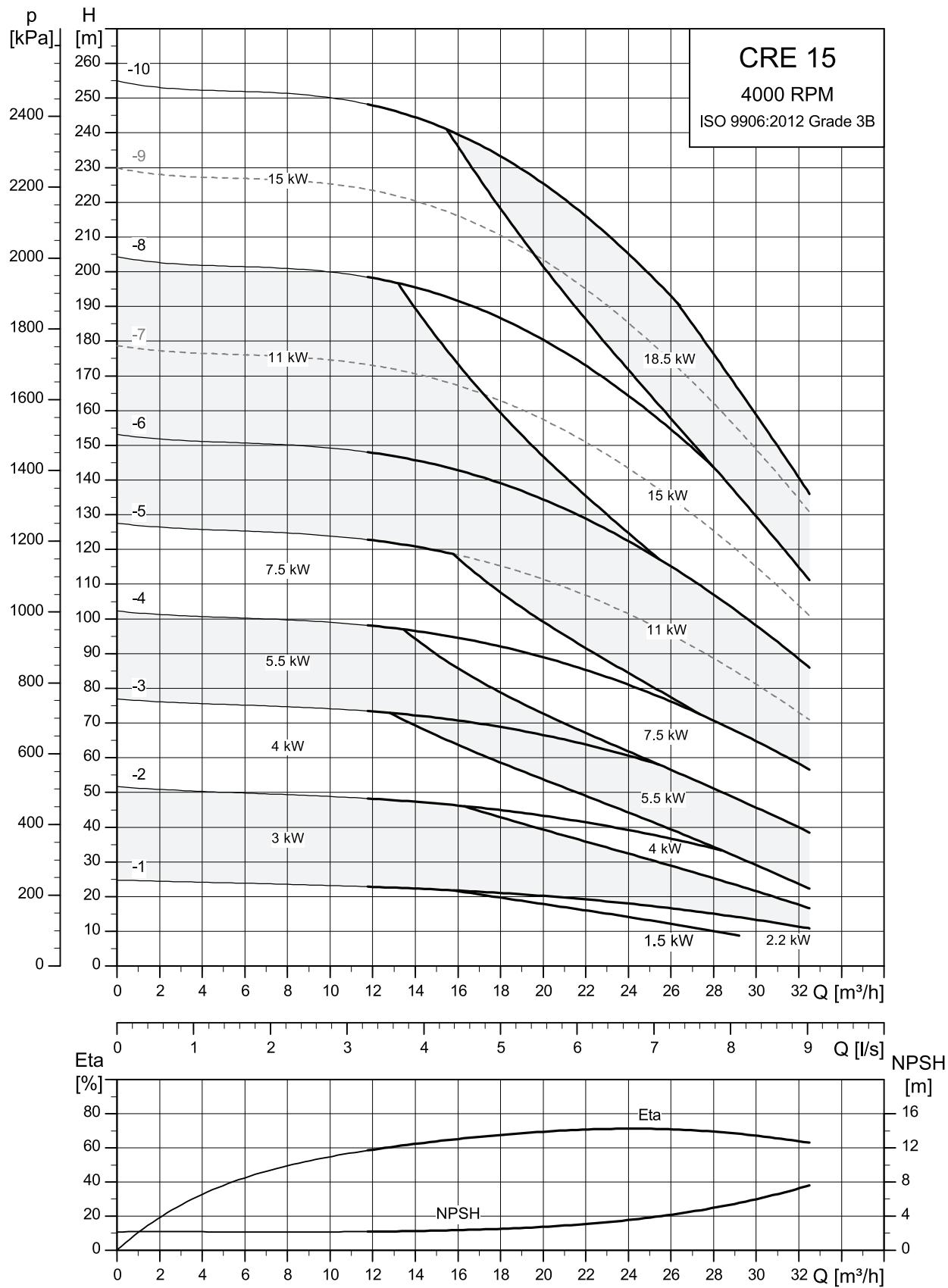
Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE/CA		DIN flange		D1	D2	D3	AG	PJE/CA	DIN flange
		B1	B1+B2	B1	B1+B2						
CRIE, CRNE 10-1	0.75	357	611	357	611	122	158	105	268	34	37
CRIE, CRNE 10-2	1.5	373	647	373	647	122	158	105	268	38	41
CRIE, CRNE 10-3	2.2	403	677	403	677	122	158	105	268	40	44
CRIE, CRNE 10-4	3	438	772	438	772	191	201	105	291	48	52
CRIE, CRNE 10-5	3	468	802	468	802	191	201	105	291	49	53
	4	468	802	468	802	191	201	105	291	52	56
CRIE, CRNE 10-6	4	498	832	498	832	191	201	105	291	53	57
CRIE, CRNE 10-7	5.5	560	925	560	925	191	201	105	291	75	78
CRIE, CRNE 10-9	5.5	620	985	620	985	191	201	105	291	77	80
	7.5	620	1009	620	1009	255	237	105	346	83	87
CRIE, CRNE 10-12	7.5	710	1099	710	1099	255	237	105	346	86	89
CRIE, CRNE 10-13	11	817	1223	817	1223	255	237	105	346	109	112

Pumps fitted with single-phase MGE motors (0.37, 0.55, 0.75 or 1.1 kW) can as an option be fitted with three-phase MGE motors.

Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

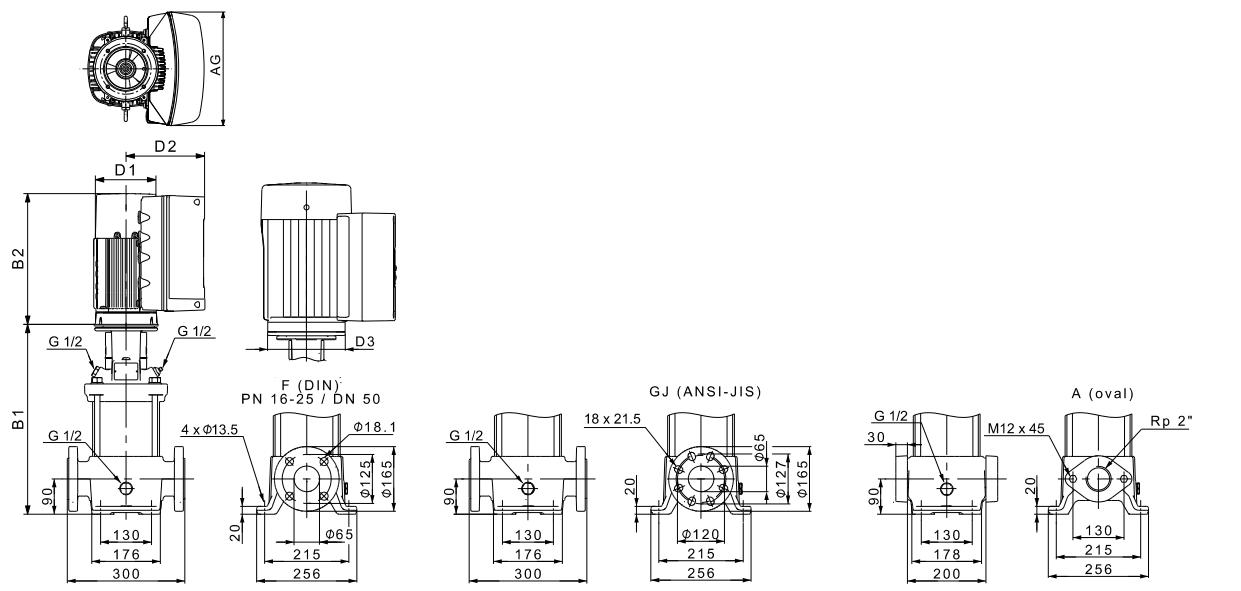
See Grundfos Product Center for dimensions.

## CRE 15



TM086662

## Dimensional sketches

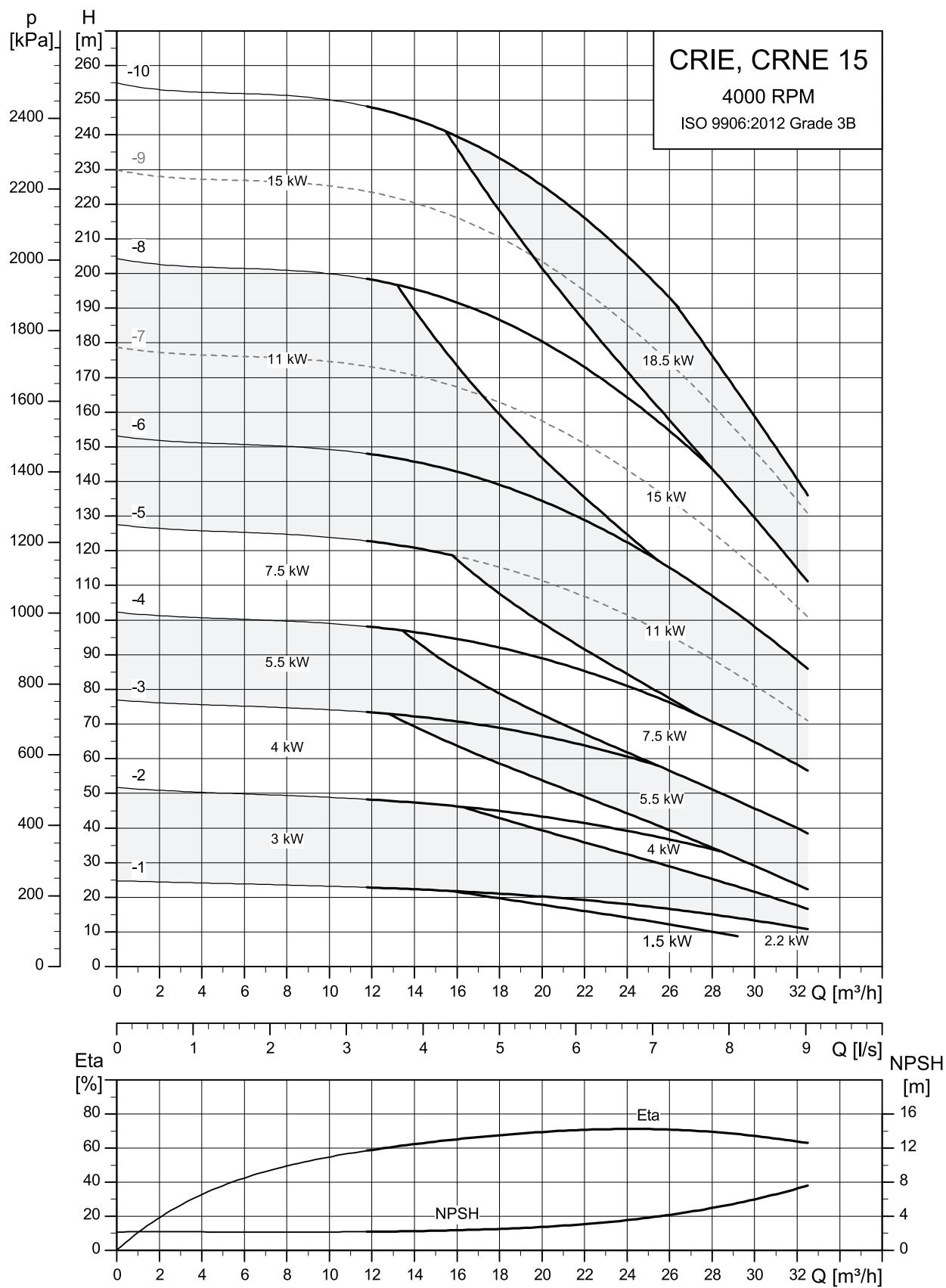


## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		Oval flange		DIN flange		D1	D2	D3	AG	Oval flange	DIN flange
		B1	B1+B2	B1	B1+B2						
CRE 15-1	1.5	415	689	415	689	122	158	125	268	46	47
	2.2	415	689	415	689	122	158	125	268	47	48
CRE 15-2	3	420	754	420	754	191	201	125	291	54	55
	4	420	334	420	754	191	201	125	291	57	58
CRE 15-3	4	465	799	465	799	191	201	125	291	58	59
	5.5	497	862	497	862	191	201	125	291	79	80
CRE 15-4	5.5	542	907	542	907	191	201	125	291	80	81
	7.5	542	931	542	931	255	237	125	346	87	88
CRE 15-5	7.5	-	-	587	976	255	237	125	346	-	89
CRE 15-6	11	-	-	709	1115	255	237	125	346	-	113
CRE 15-8	11	-	-	799	1205	255	237	125	346	-	116
	15	-	-	814	1296	318	303	125	420	-	157
CRE 15-10	15	-	-	904	1386	318	303	125	420	-	160
	18.5	-	-	904	1386	318	303	125	420	-	165

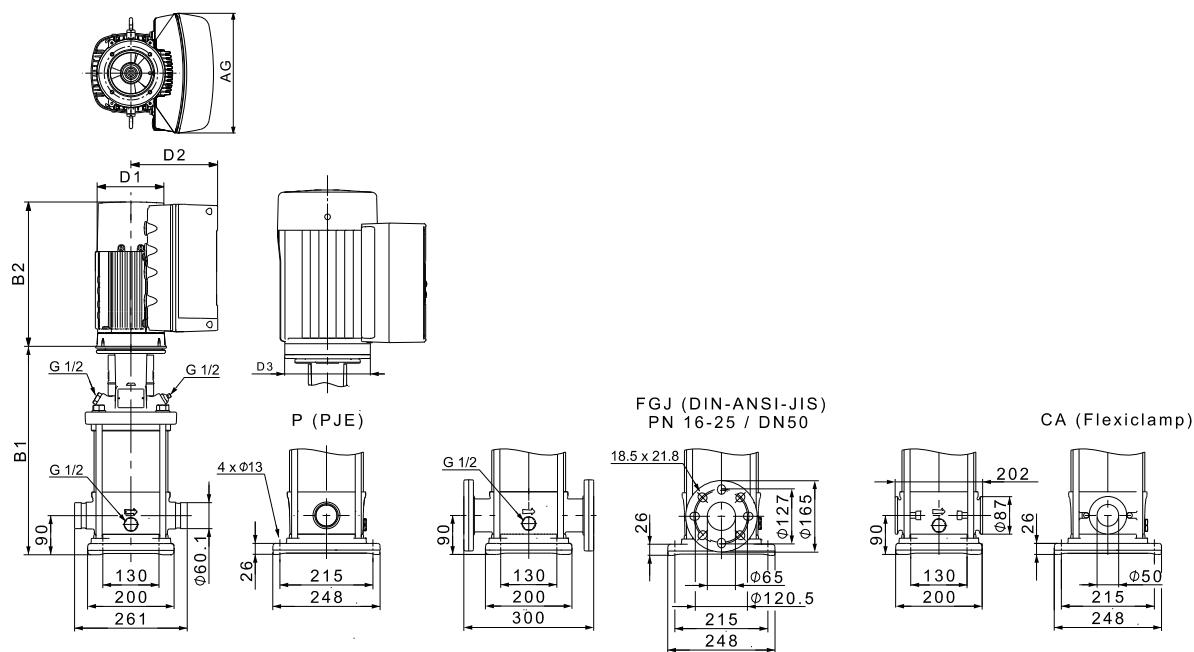
Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

See Grundfos Product Center for dimensions.

**CRIE, CRNE 15**

TM086651

## Dimensional sketches



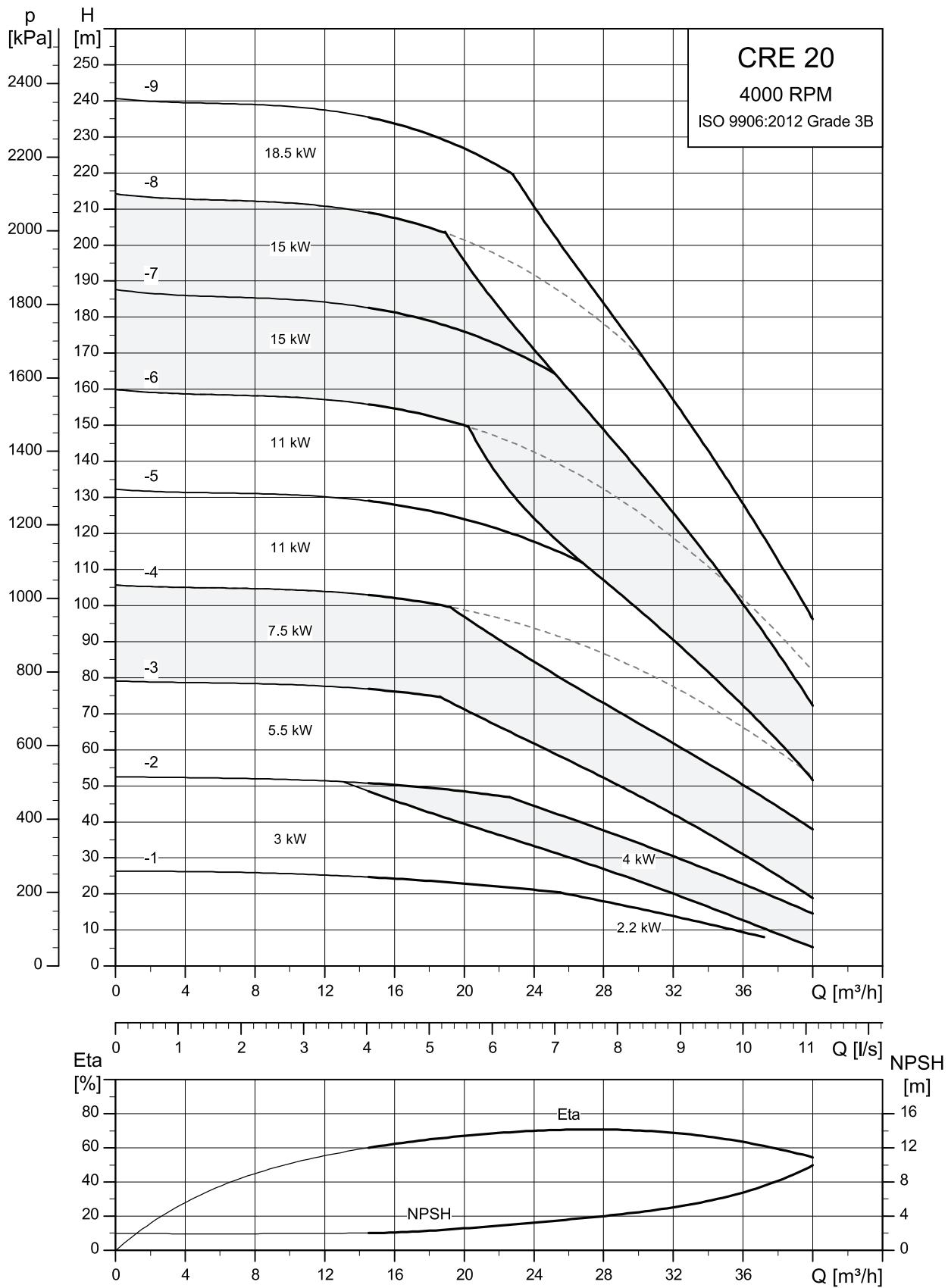
## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE/CA		DIN flange		D1	D2	D3	AG	P JE/CA	DIN flange
		B1	B1+B2	B1	B1+B2						
CRIE, CRNE 15-1	1.5	413	687	413	687	122	158	121	268	39	44
	2.2	413	687	413	687	122	158	121	268	40	45
CRIE, CRNE 15-2	3	418	752	418	752	191	201	121	291	47	52
	4	418	752	418	752	191	201	121	291	50	55
CRIE, CRNE 15-3	4	463	797	463	797	191	201	121	291	52	56
	5.5	495	860	495	860	191	201	121	291	72	77
CRIE, CRNE 15-4	5.5	540	905	540	905	191	201	121	291	74	78
	7.5	540	929	540	929	255	237	121	346	80	85
CRIE, CRNE 15-5	7.5	585	974	585	974	255	237	121	346	82	86
CRIE, CRNE 15-6	11	707	1113	707	1113	255	237	121	346	105	110
CRIE, CRNE 15-8	11	797	1203	797	1203	255	237	121	346	108	113
	15	812	1294	812	1294	318	303	121	420	149	153
CRIE, CRNE 15-10	15	902	1384	902	1384	318	303	121	420	152	157
	18.5	902	1384	902	1384	318	303	121	420	157	161

Pumps fitted with 1.5 kW three-phase MGE motors can as an option be fitted with single-phase MGE motors.

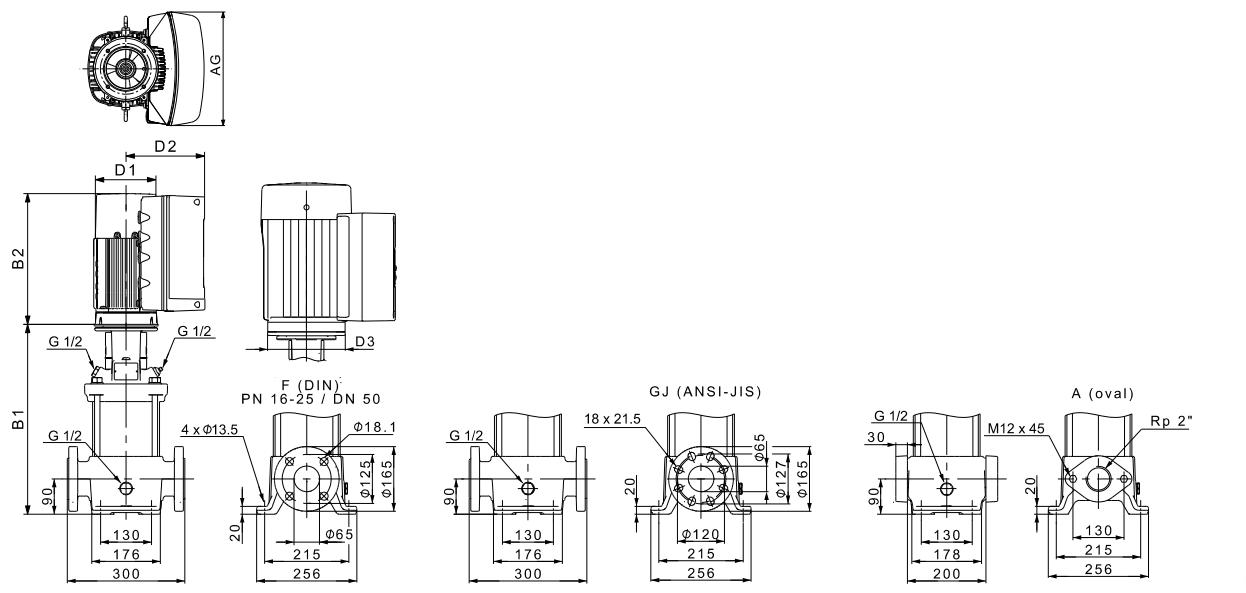
See Grundfos Product Center for dimensions.

## CRE 20



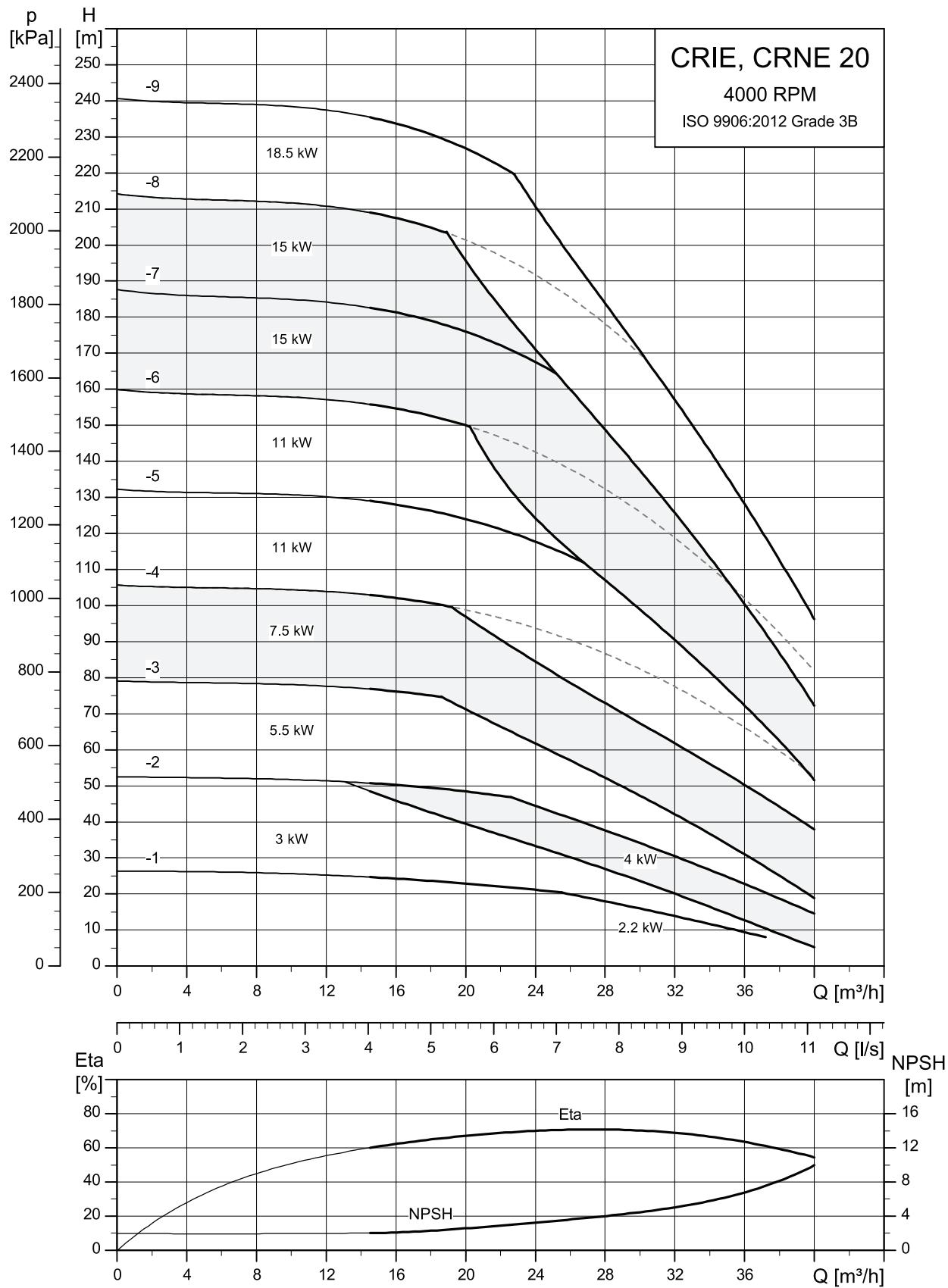
TM086663

## Dimensional sketches



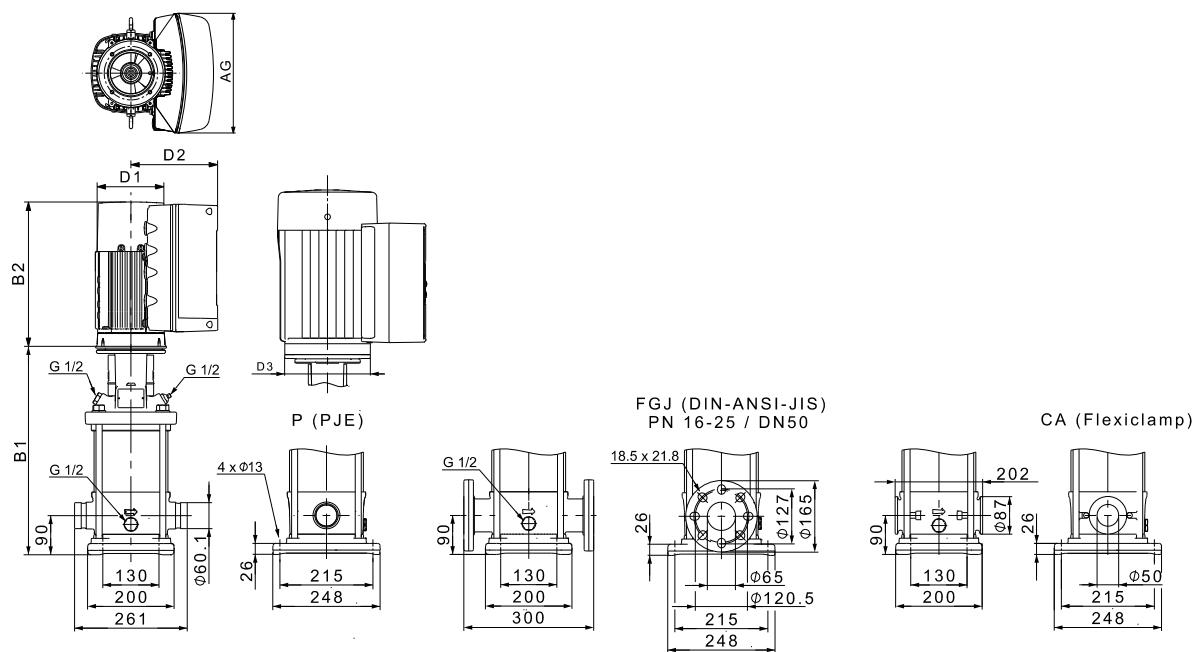
## Dimensions and weights

Pump type	P2 [kW]	Dimension [mm]							Net weight [kg]		
		Oval flange		DIN flange		D1	D2	D3	AG	Oval flange	DIN flange
		B1	B1+B2	B1	B1+B2						
CRE 20-1	2.2	415	689	415	689	122	158	125	268	47	48
CRE 20-2	4	420	754	420	754	191	201	125	291	57	58
CRE 20-3	5.5	497	862	497	862	191	201	125	291	79	80
CRE 20-4	7.5	542	931	542	931	255	237	125	346	87	88
CRE 20-5	11	-	-	664	1070	255	237	125	346	-	111
CRE 20-6	11	-	-	709	1115	255	237	125	346	-	113
CRE 20-7	15	-	-	769	1251	318	303	125	420	-	155
CRE 20-8	15	-	-	814	1296	318	303	125	420	-	156
CRE 20-9	18.5	-	-	859	1341	318	303	125	420	-	162

**CRIE, CRNE 20**

TM086652

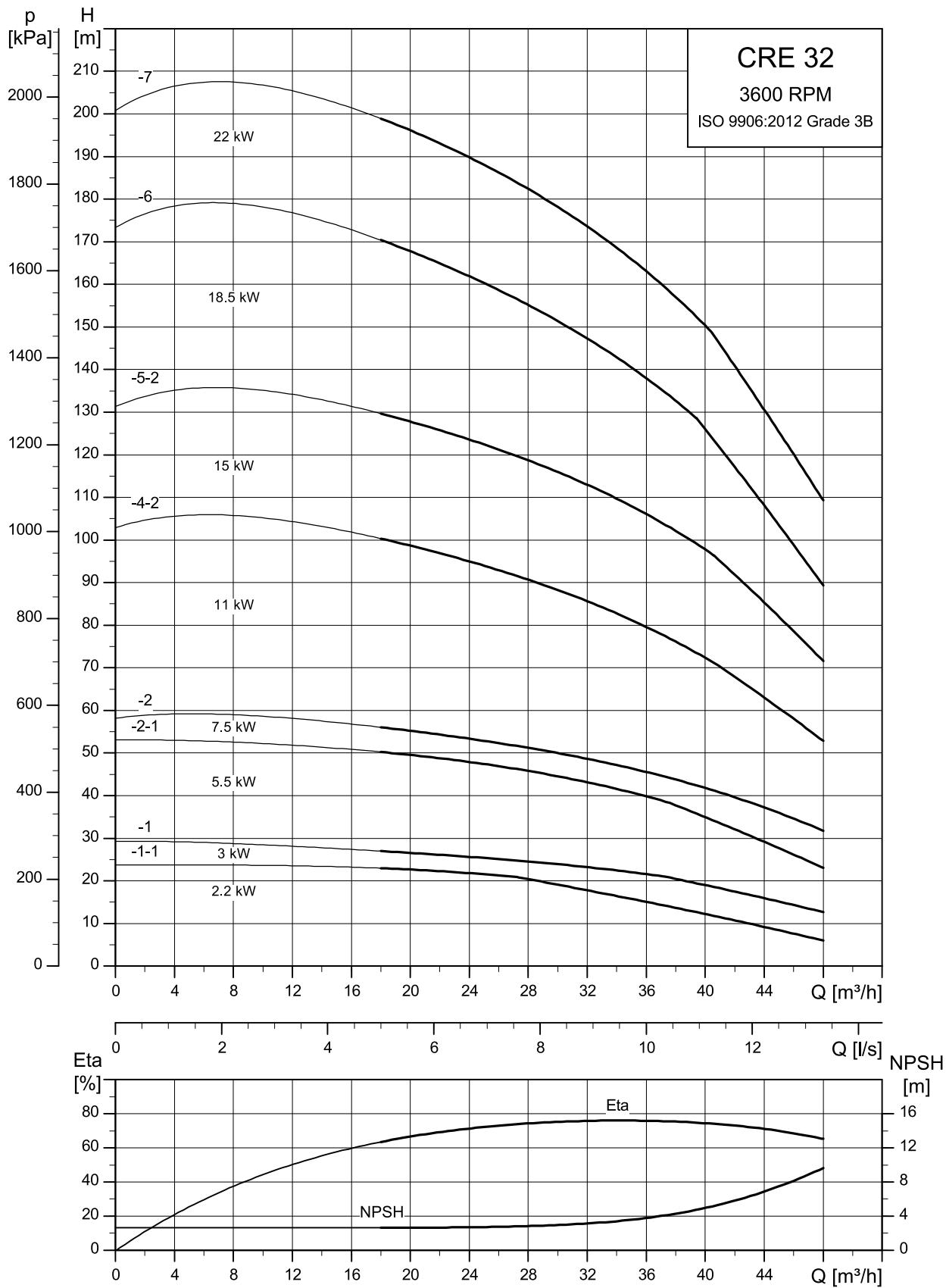
## Dimensional sketches



## Dimensions and weights

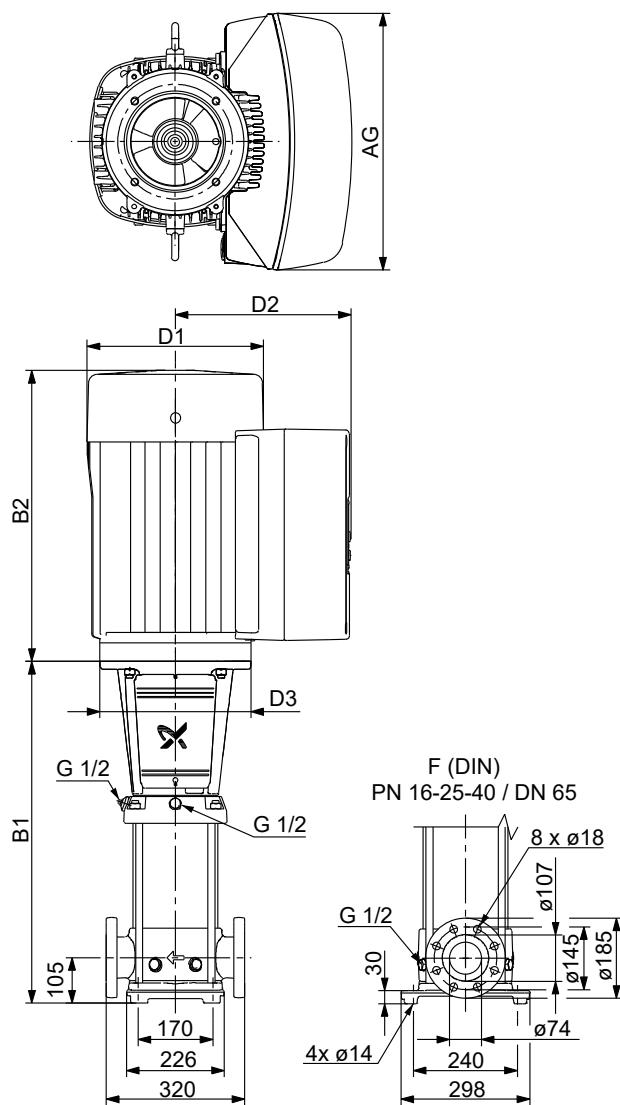
Pump type	P2 [kW]	Dimension [mm]								Net weight [kg]	
		PJE/CA		DIN flange		D1	D2	D3	AG	P JE/CA	DIN flange
CRIE, CRNE 20-1	2.2	413	687	413	687	122	158	121	268	40	45
CRIE, CRNE 20-2	4	418	752	418	752	191	201	121	291	50	55
CRIE, CRNE 20-3	5.5	495	860	495	860	191	201	121	291	72	77
CRIE, CRNE 20-4	7.5	540	929	540	929	255	237	121	346	80	85
CRIE, CRNE 20-5	11	662	1068	662	1068	255	237	121	346	103	108
CRIE, CRNE 20-6	11	707	1113	707	1113	255	237	121	346	105	110
CRIE, CRNE 20-7	15	767	1249	767	1249	318	303	121	420	147	152
CRIE, CRNE 20-8	15	812	1294	812	1294	318	303	121	420	148	153
CRIE, CRNE 20-9	18.5	857	1339	857	1339	318	303	121	420	154	159

## CRE 32



TM086664

## Dimensional sketches

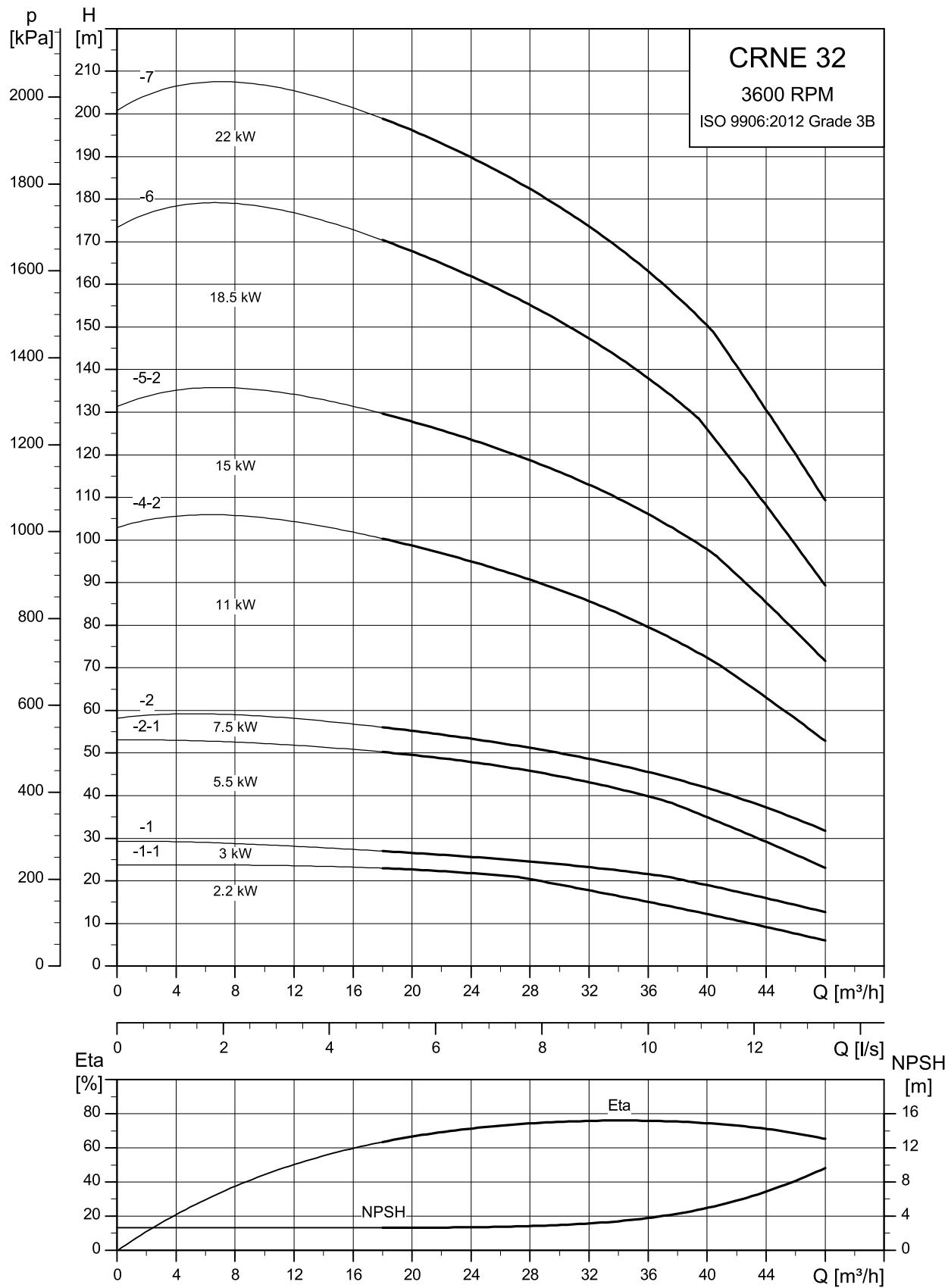


TM059384

## Dimensions and weights

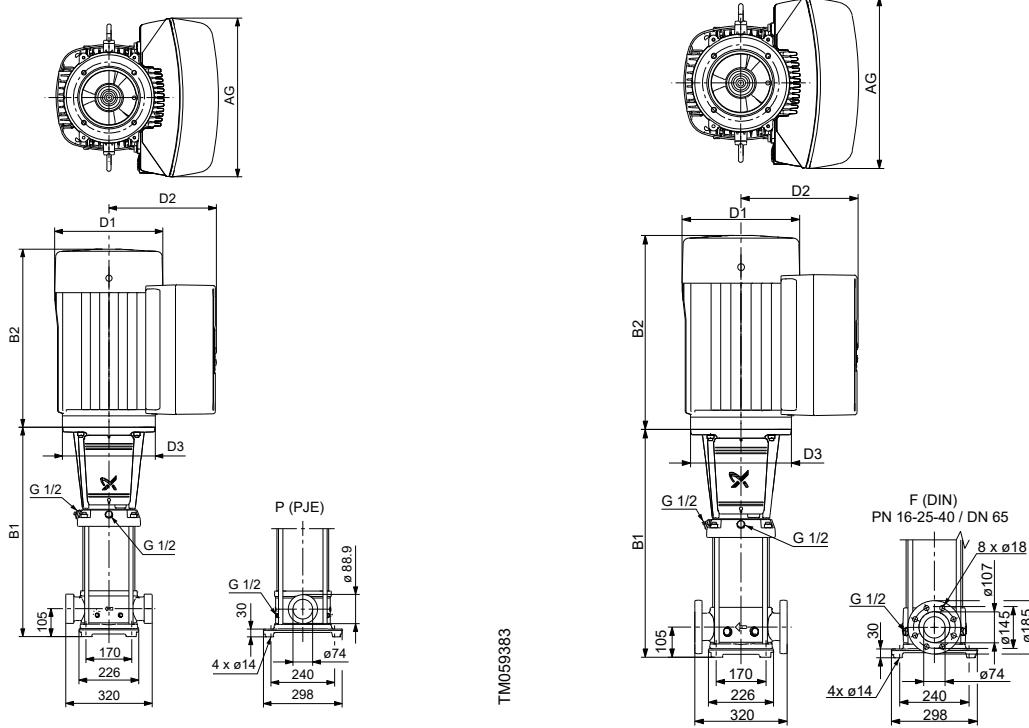
Pump type	P2 [kW]	Dimension [mm]						Net weight [kg]
		B1	B1+B2	D1	D2	D3	AG	
CRE 32-1-1	2.2	505	779	122	158	145	268	63
CRE 32-1	3	505	839	191	201	145	291	72
CRE 32-2-1	5.5	575	940	191	201	145	291	89
CRE 32-2	7.5	575	964	255	237	145	346	98
CRE 32-4-2	11	825	1231	255	237	145	346	132
CRE 32-5-2	15	895	1377	318	303	145	420	153
CRE 32-6	18.5	965	1447	318	303	145	420	160
CRE 32-7	22	1035	1543	318	303	145	420	177

## CRNE 32



TM086853

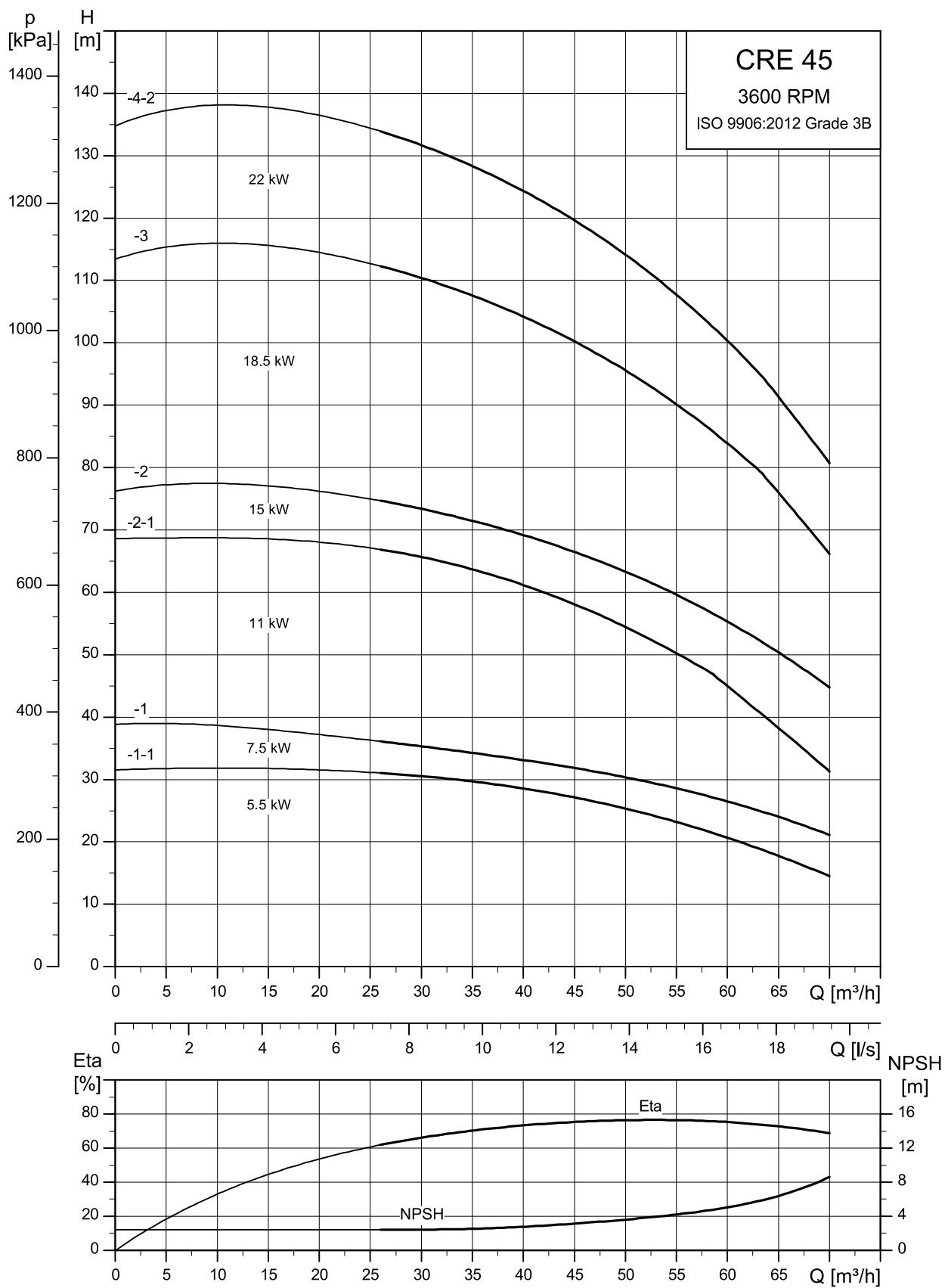
## Dimensional sketches



## Dimensions and weights

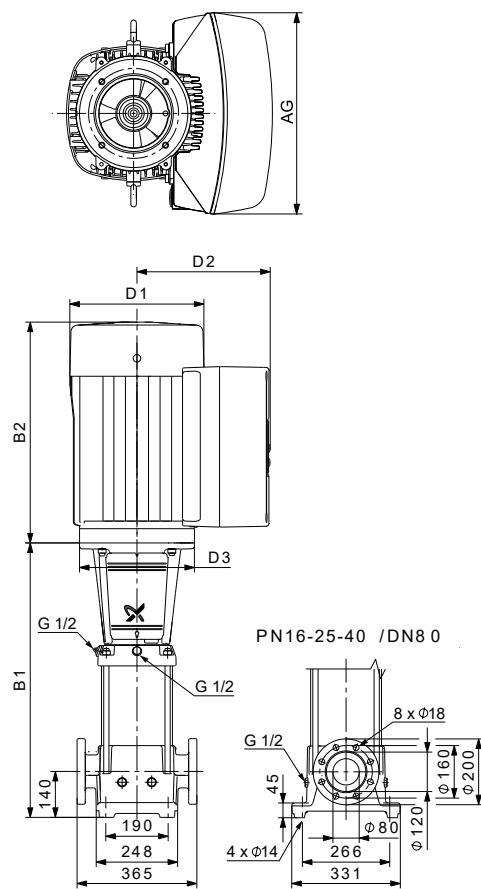
Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE		DIN flange		D1	D2	D3	AG	PJE	DIN flange
		B1	B1+B2	B1	B1+B2						
CRNE 32-1-1	2.2	505	779	505	779	122	158	145	268	59	65
CRNE 32-1	3	505	839	505	839	191	201	145	291	68	74
CRNE 32-2-1	5.5	575	940	575	940	191	201	145	291	85	91
CRNE 32-2	7.5	575	964	575	964	255	237	145	346	95	101
CRNE 32-4-2	11	825	1231	825	1231	255	237	145	346	128	134
CRNE 32-5-2	15	895	1377	895	1377	318	303	145	420	149	155
CRNE 32-6	18.5	965	1447	965	1447	318	303	145	420	156	162
CRNE 32-7	22	1035	1543	1035	1543	318	303	145	420	173	179

## CRE 45



TM086665

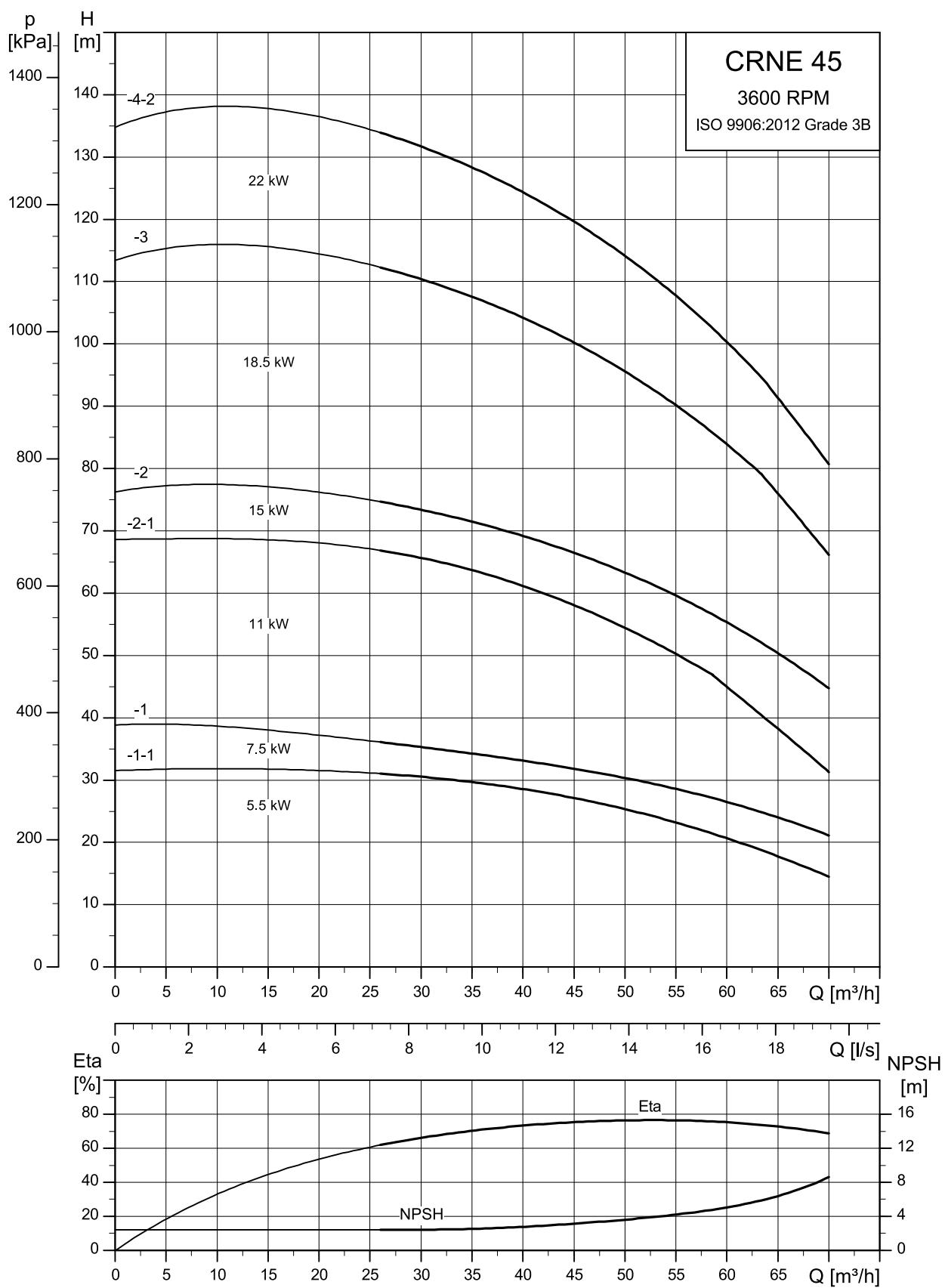
## Dimensional sketches



TM059385

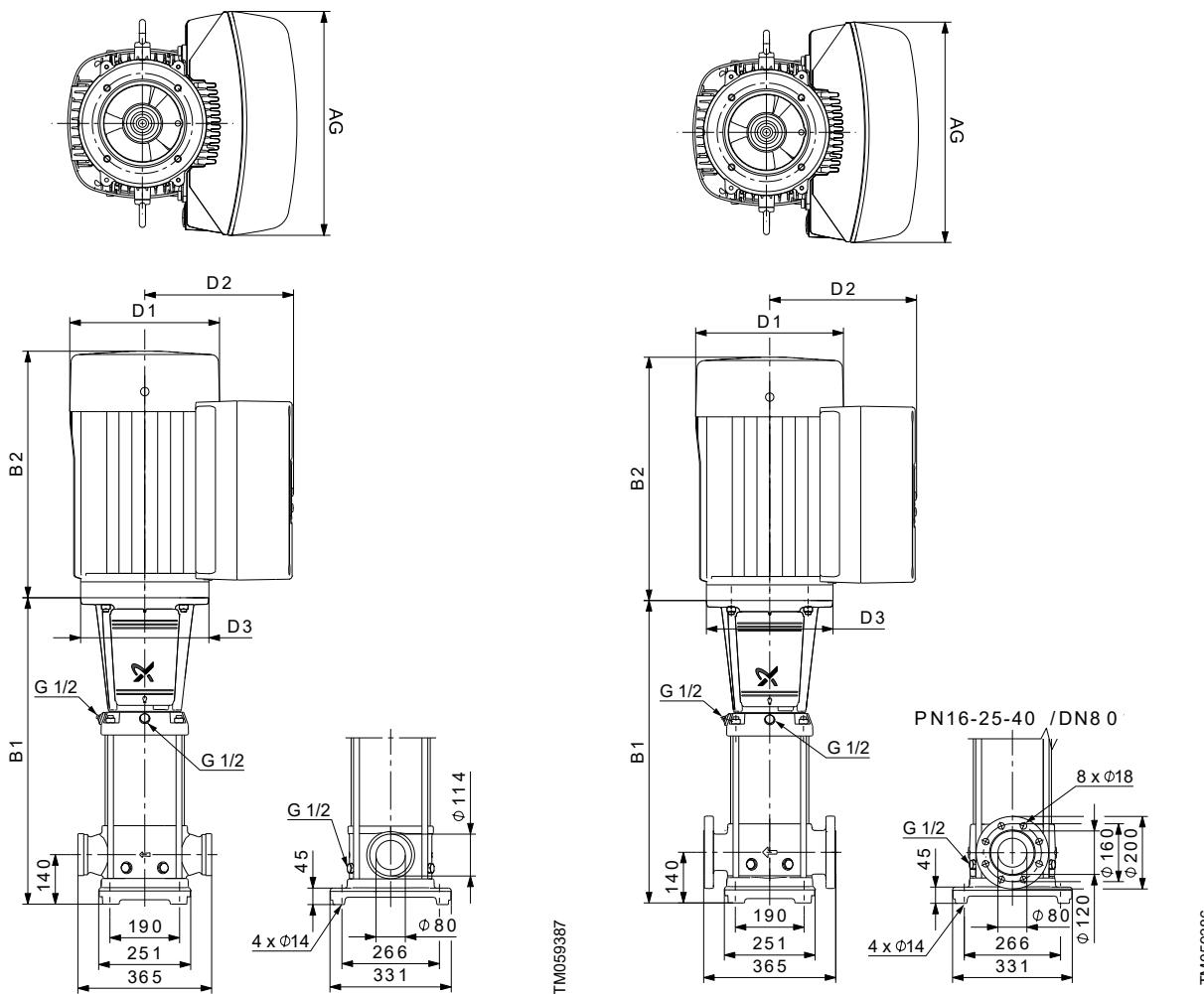
## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]						Net weight [kg]
		B1	B1+B2	D1	D2	D3	AG	
CRE 45-1-1	5.5	559	924	191	201	160	291	96
CRE 45-1	7.5	559	948	255	237	160	346	105
CRE 45-2-1	11	749	1155	255	237	160	346	136
CRE 45-2	15	749	1231	318	303	160	420	154
CRE 45-3	18.5	829	1311	318	303	160	420	162
CRE 45-4-2	22	909	1417	318	303	160	420	180

**CRNE 45**

TM086854

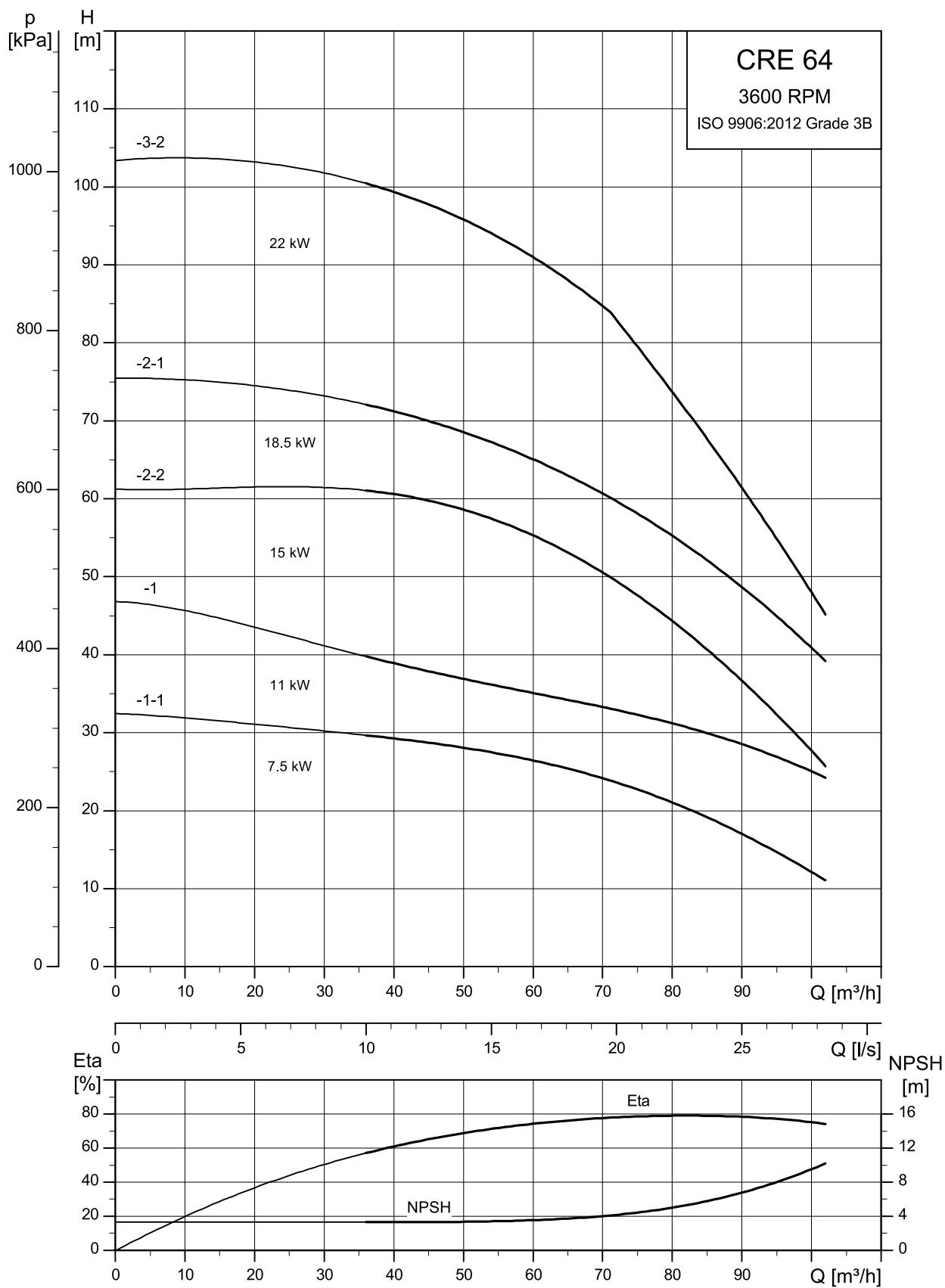
## Dimensional sketches



## Dimensions and weights

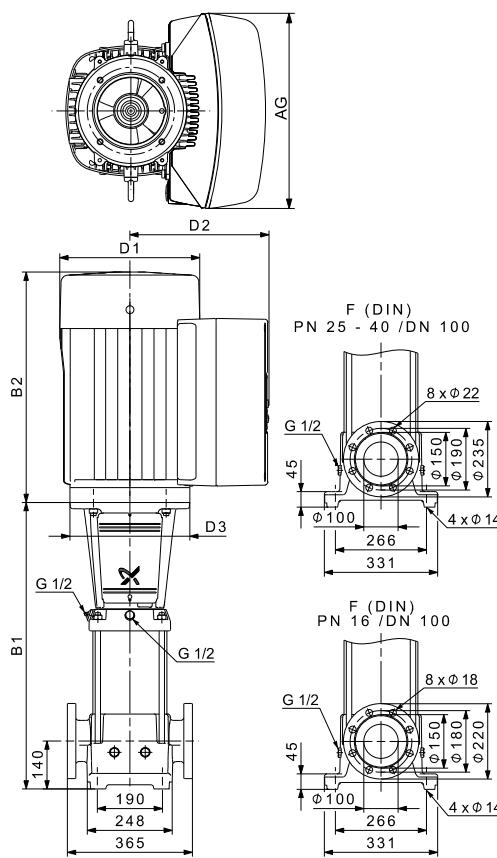
Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE		DIN flange		D1	D2	D3	AG	PJE	DIN flange
		B1	B1+B2	B1	B1+B2						
CRNE 45-1-1	5.5	559	924	559	924	191	201	160	291	89	96
CRNE 45-1	7.5	559	948	559	948	255	237	160	346	99	106
CRNE 45-2-1	11	749	1155	749	1155	255	237	160	346	129	136
CRNE 45-2	15	749	1231	749	1231	318	303	160	420	147	154
CRNE 45-3	18.5	829	1311	829	1311	318	303	160	420	156	163
CRNE 45-4-2	22	909	1417	909	1417	318	303	160	420	173	180

## CRE 64



TM086666

## Dimensional sketches

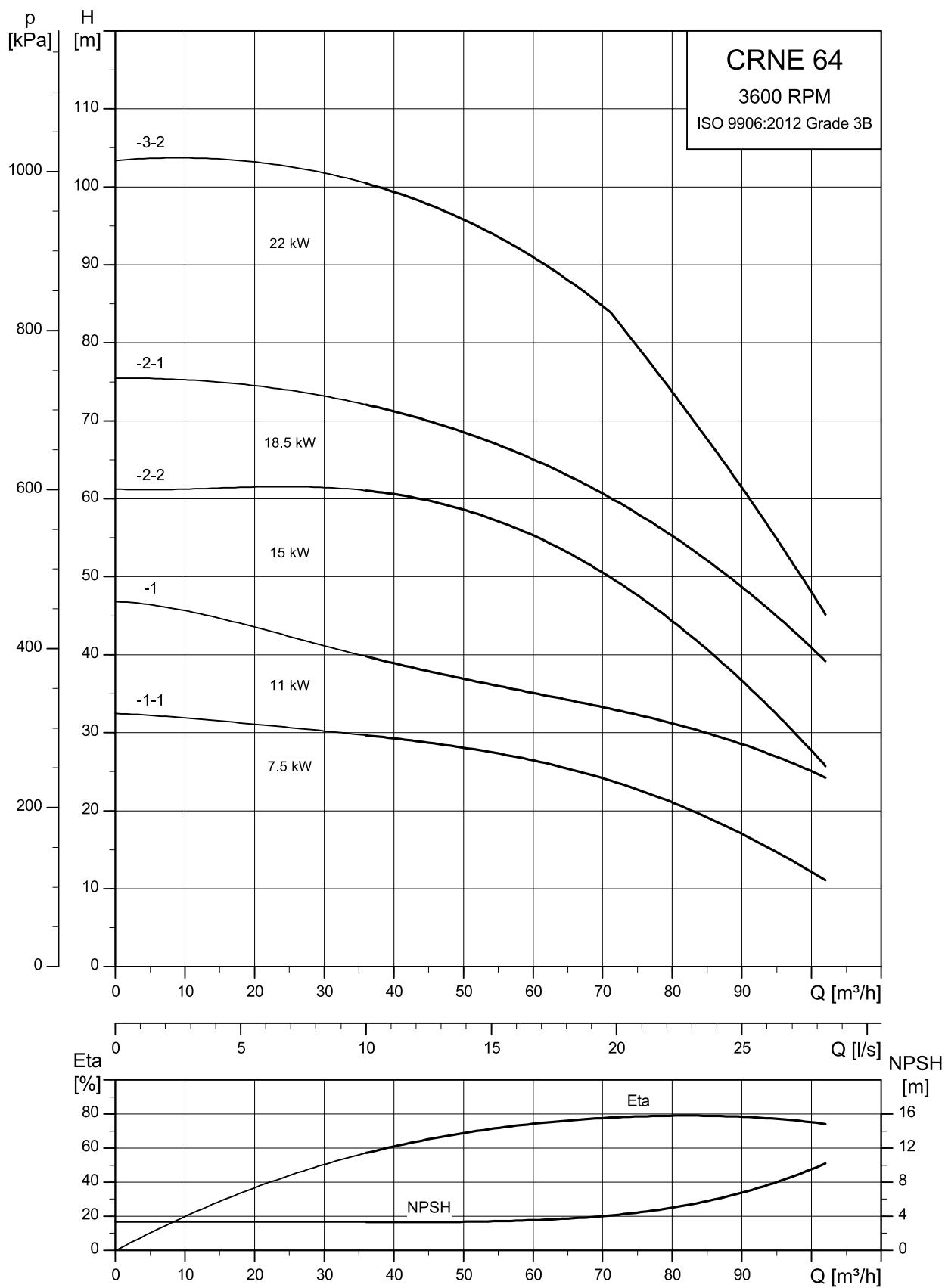


TM05988

## Dimensions and weights

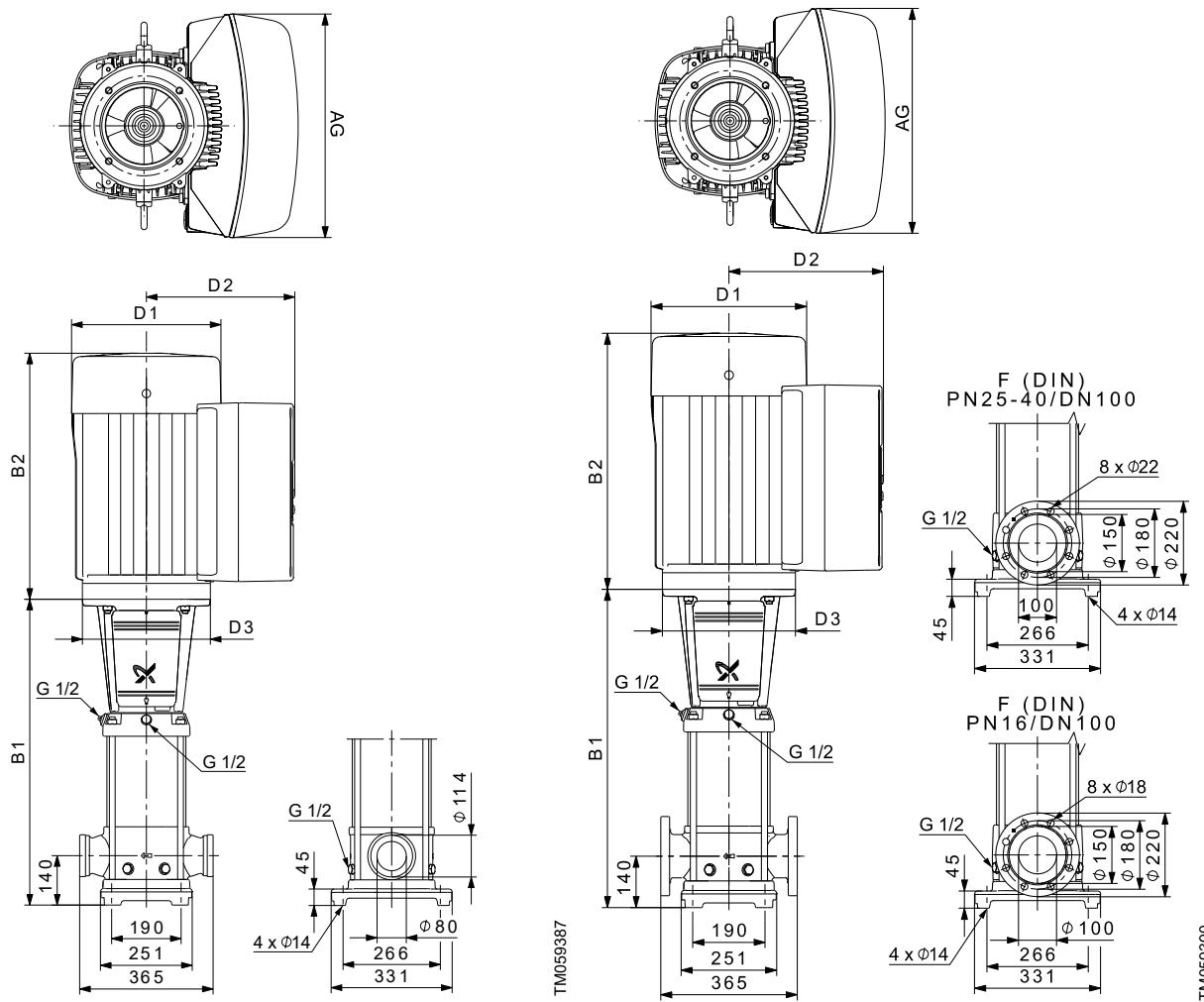
Pump type	P2 [kW]	Dimension [mm]						Net weight [kg]
		B1	B1+B2	D1	D2	D3	AG	
CRE 64-1-1	7.5	561	950	255	237	180	346	108
CRE 64-1	11	671	1077	255	237	180	346	135
CRE 64-2-2	15	754	1236	318	303	180	420	157
CRE 64-2-1	18.5	754	1236	318	303	180	420	162
CRE 64-3-2	22	836	1344	318	303	180	420	180

## CRNE 64



TM086855

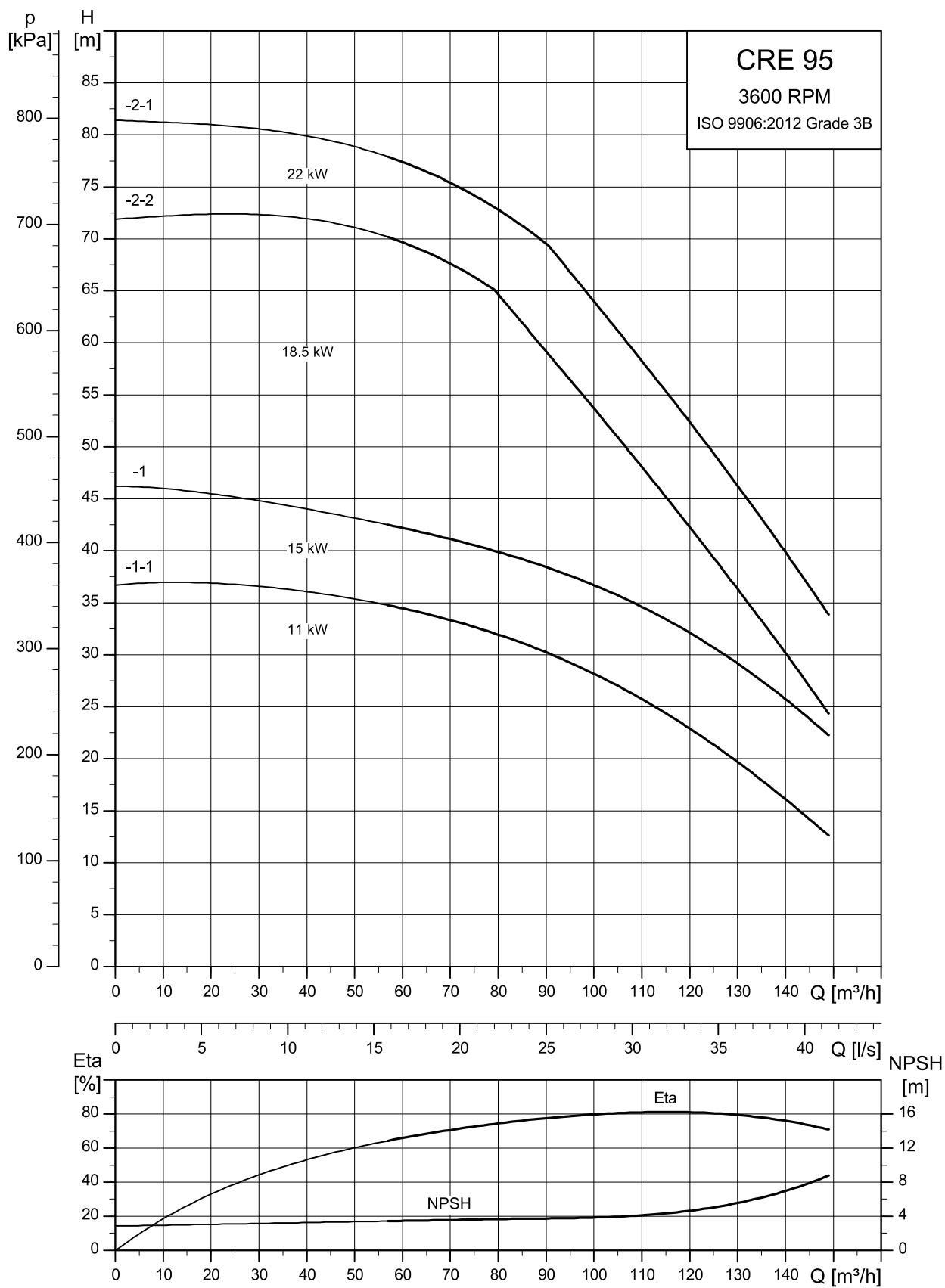
## Dimensional sketches



## Dimensions and weights

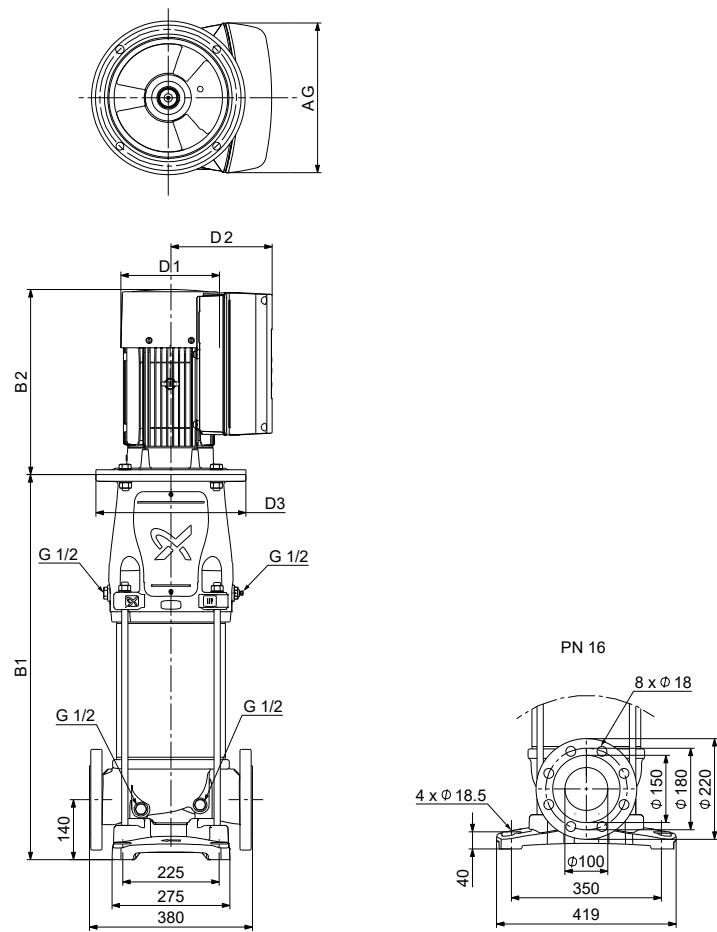
Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE		DIN flange		D1	D2	D3	AG	PJE	DIN flange
		B1	B1+B2	B1	B1+B2						
CRNE 64-1-1	7.5	561	950	561	950	255	237	180	346	101	107
CRNE 64-1	11	671	1077	671	1077	255	237	180	346	128	134
CRNE 64-2-2	15	754	1236	754	1236	318	303	180	420	151	157
CRNE 64-2-1	18.5	754	1236	754	1236	318	303	180	420	155	161
CRNE 64-3-2	22	836	1344	836	1344	318	303	180	420	173	179

## CRE 95



TM086667

## Dimensional sketches

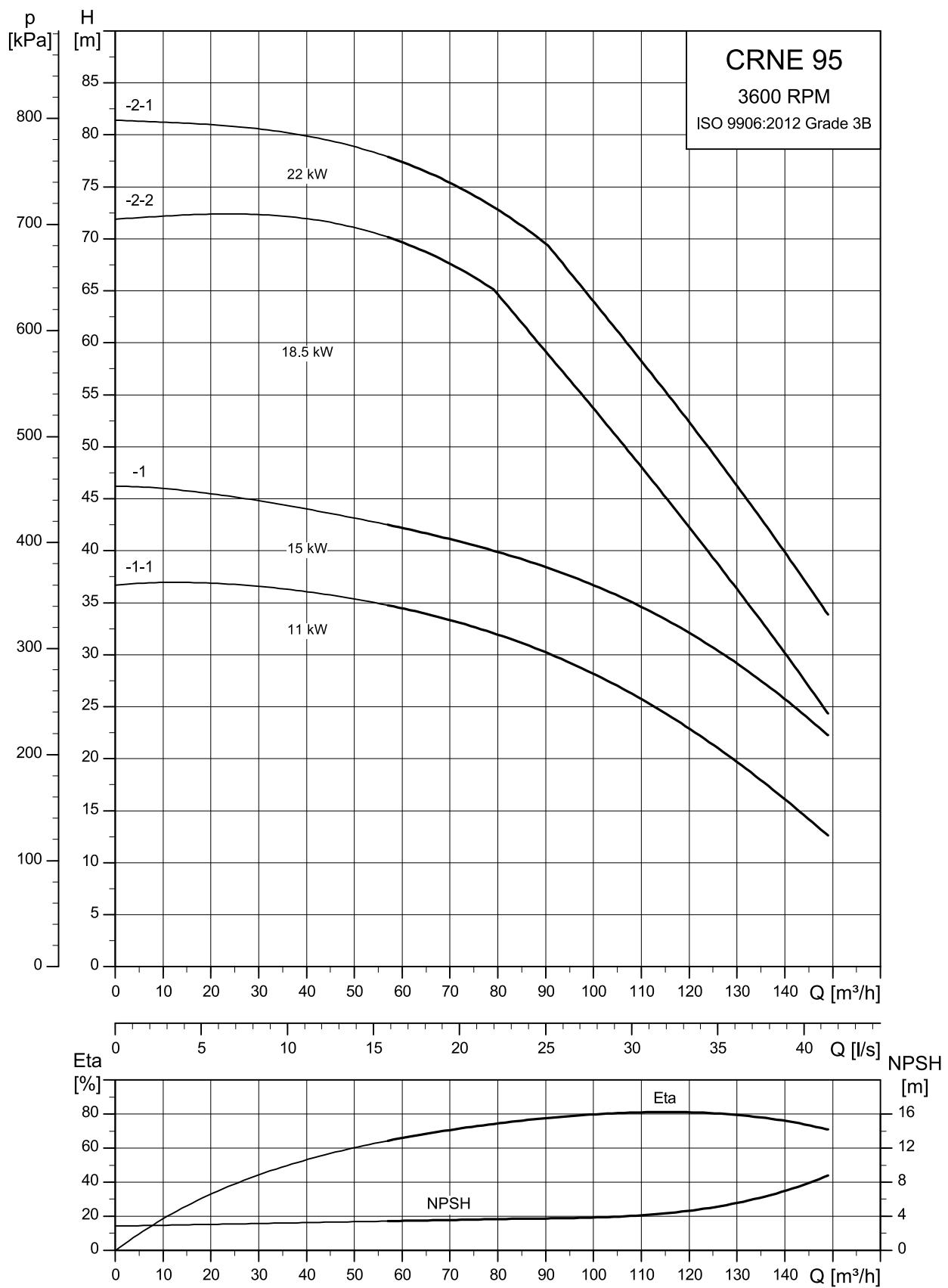


TM074392

## Dimensions and weights

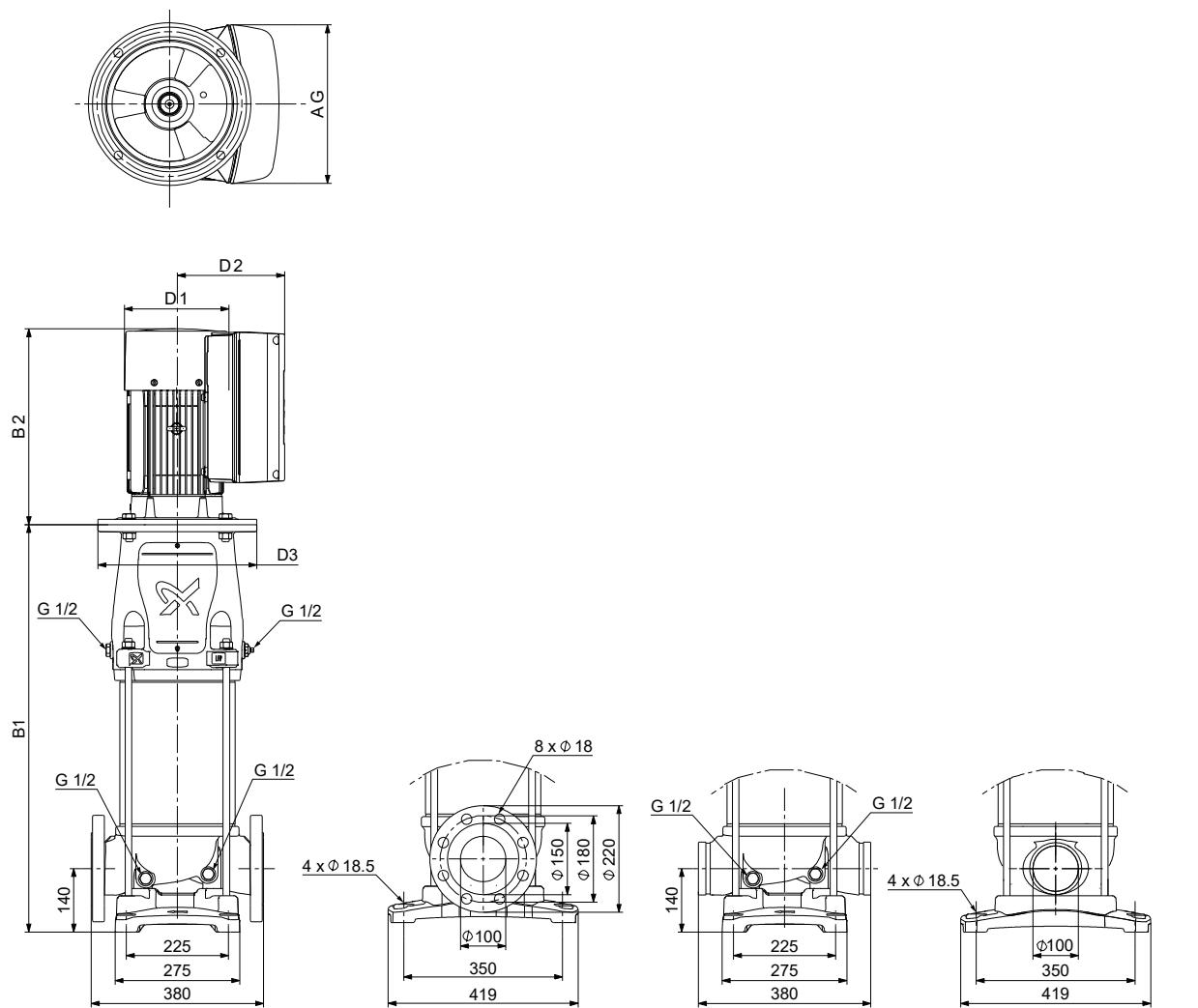
Pump type	P2 [kW]	Dimension [mm]						Net weight [kg]
		B1	B1+B2	D1	D2	D3	AG	
CRE 95-1-1	11	691	1097	255	237	350	346	152
CRE 95-1	15	691	1173	318	303	350	420	176
CRE 95-2-2	18.5	795	1277	318	303	350	420	186
CRE 95-2-1	22	795	1303	318	303	350	420	200

## CRNE 95



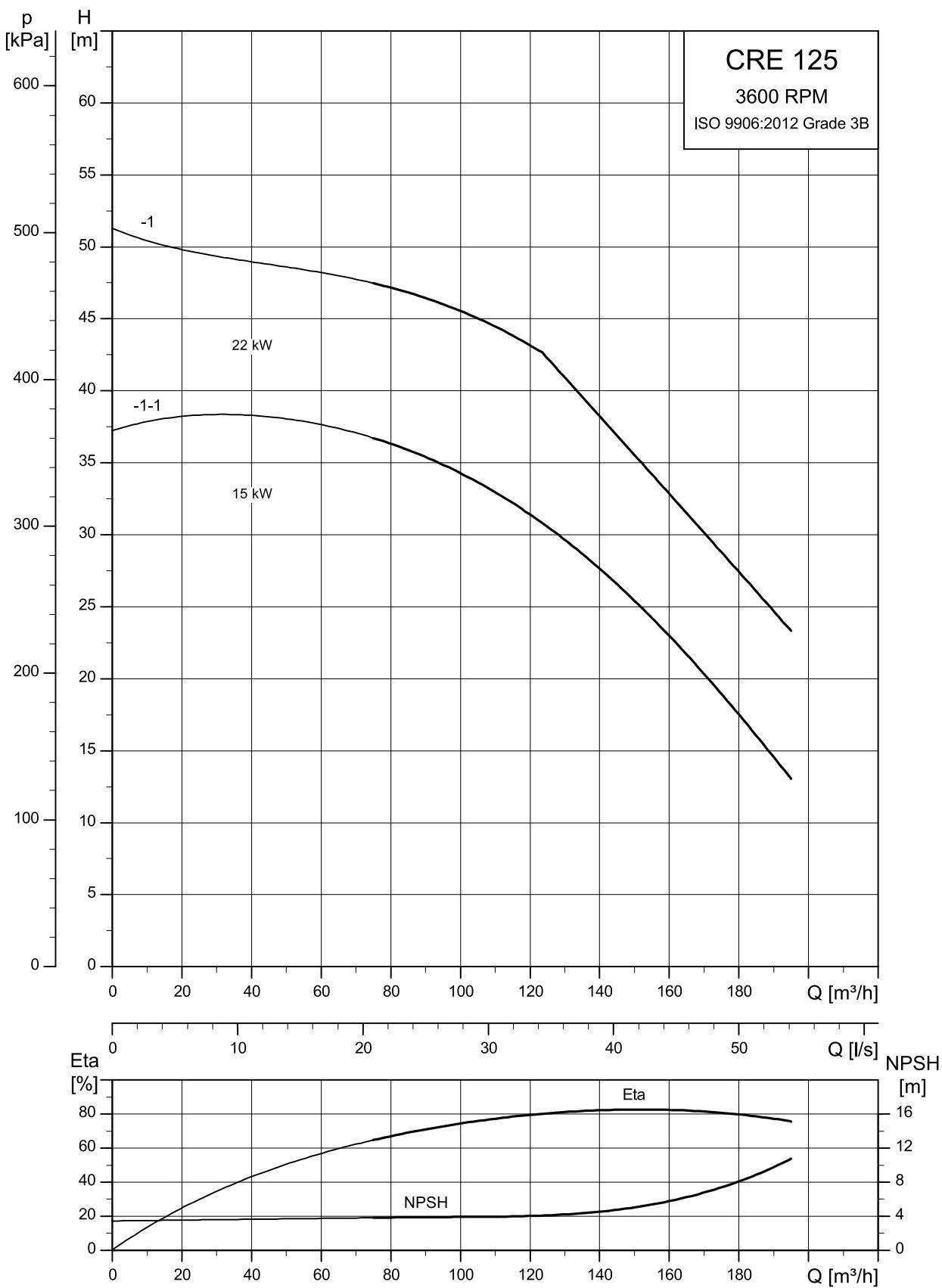
TM086856

## Dimensional sketches



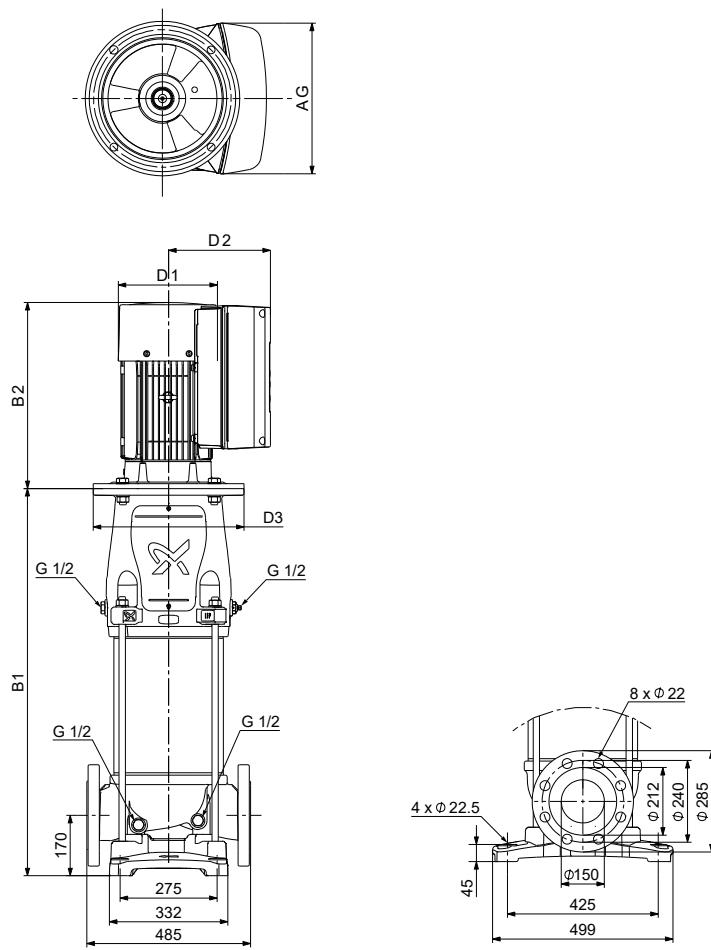
## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE		DIN flange		D1	D2	D3	AG	PJE	DIN flange
		B1	B1+B2	B1	B1+B2						
CRNE 95-1-1	11	691	1097	691	1097	255	237	350	346	150	156
CRNE 95-1	15	691	1173	691	1173	318	303	350	420	174	181
CRNE 95-2-2	18.5	795	1277	795	1277	318	303	350	420	184	191
CRNE 95-2-1	22	795	1303	795	1303	318	303	350	420	198	205

**CRE 125**

TM086668

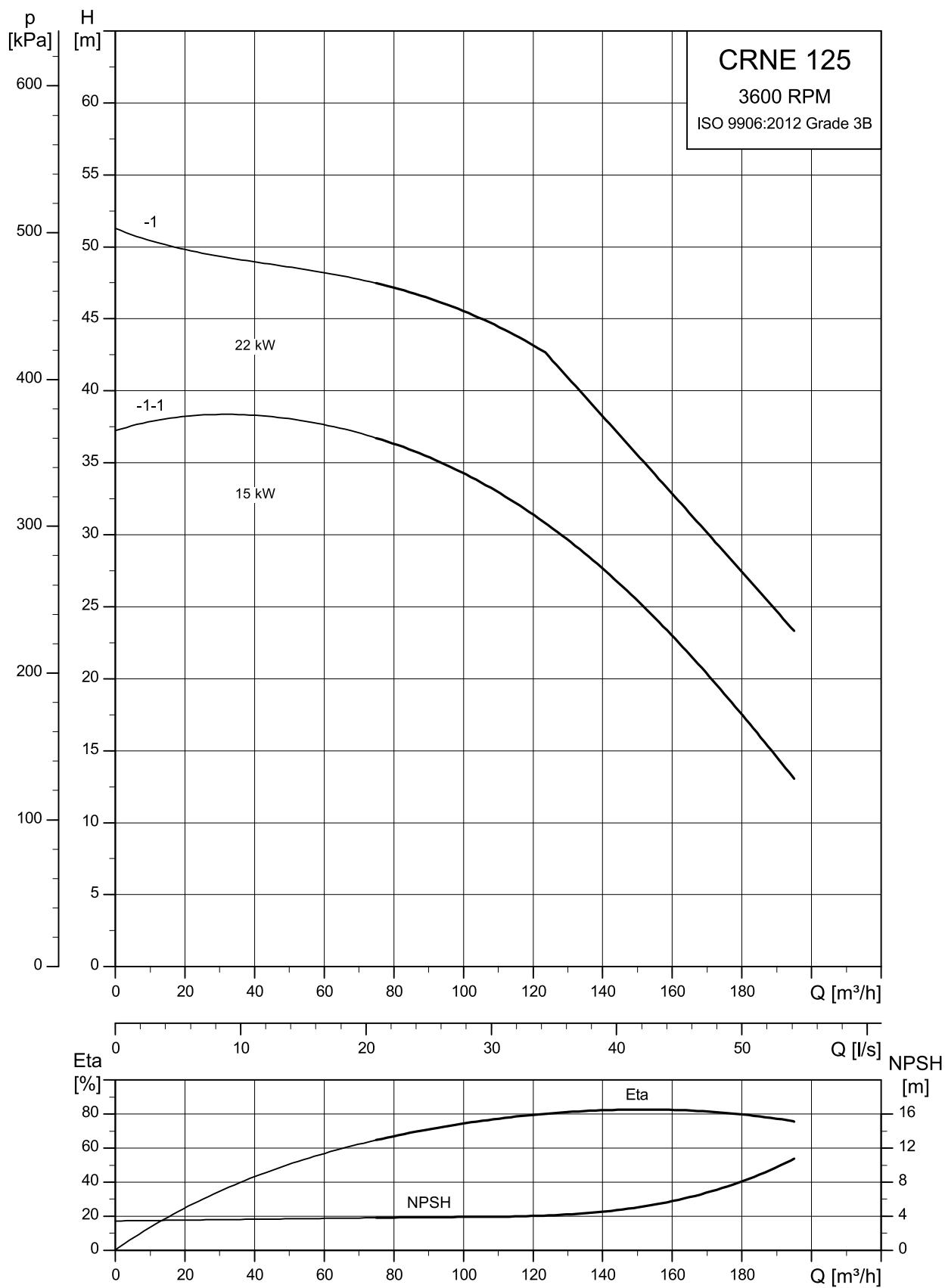
## Dimensional sketches



TM07A393

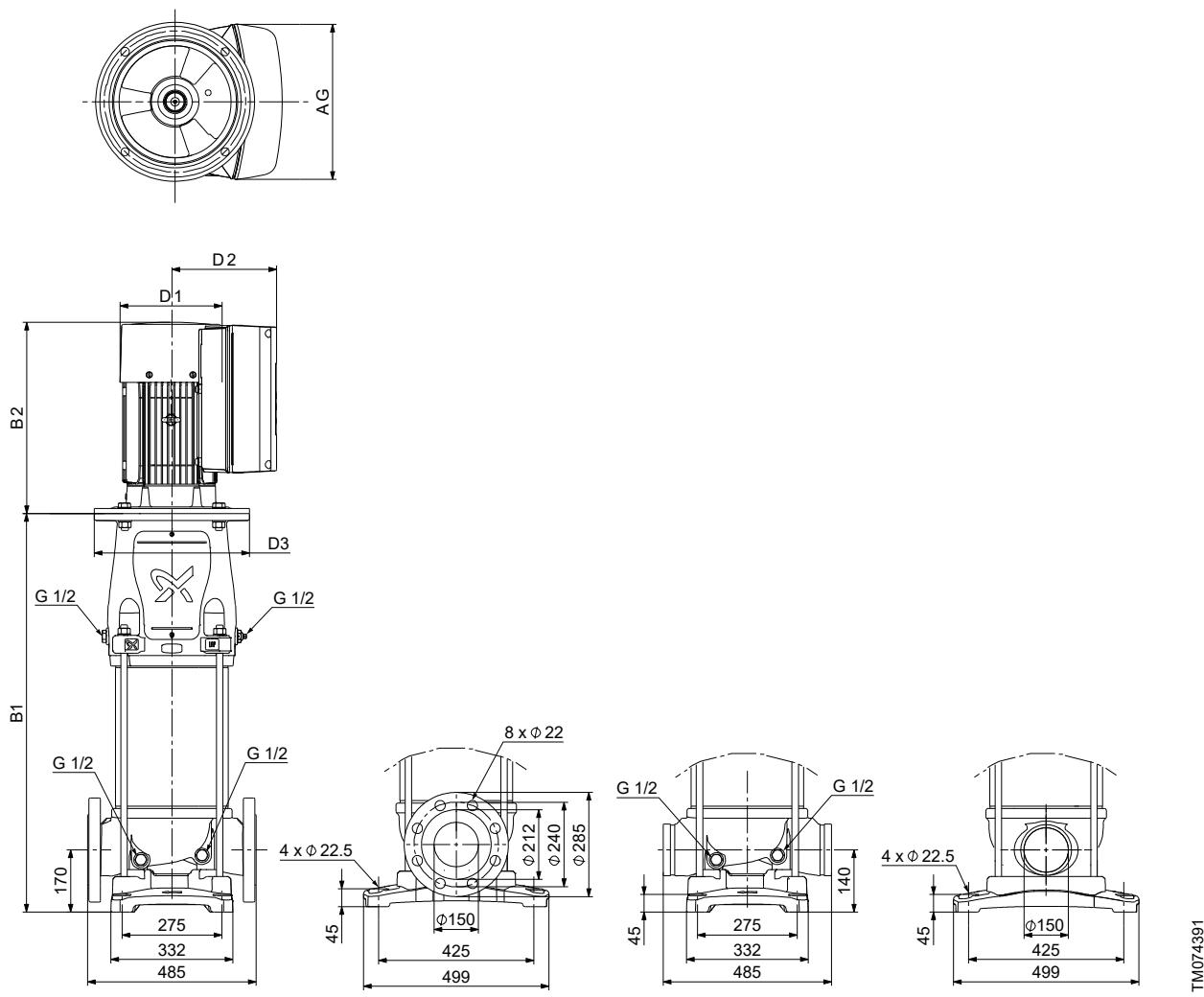
## Dimensions and weights

Pump type	P2 [kW]	Dimension [mm]						Net weight [kg]
		B1	B1+B2	D1	D2	D3	AG	
CRE 125-1-1	15	783	1265	318	303	350	420	224
CRE 125-1	22	783	1291	318	303	350	420	242

**CRNE 125**

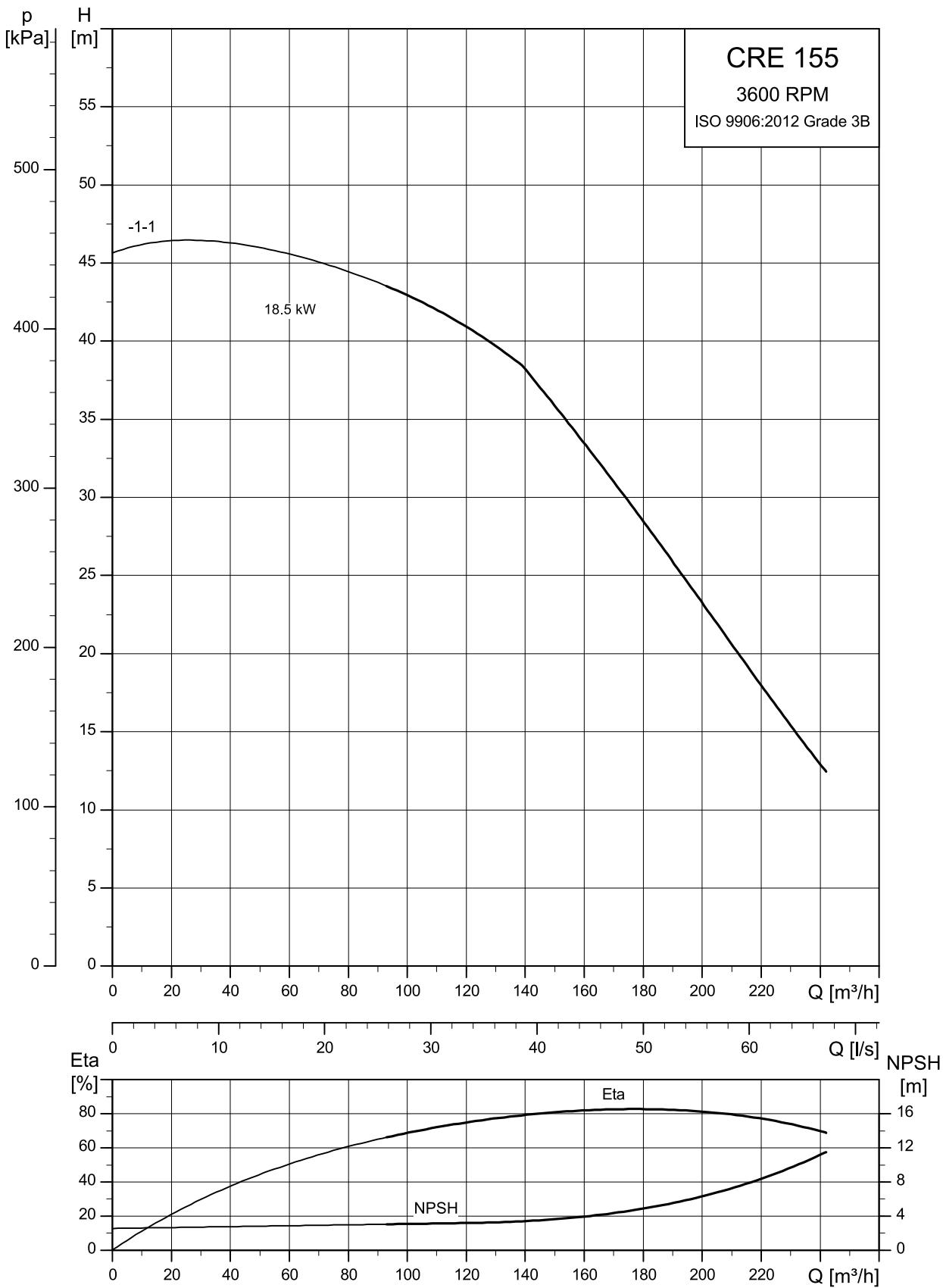
TM086857

## Dimensional sketches



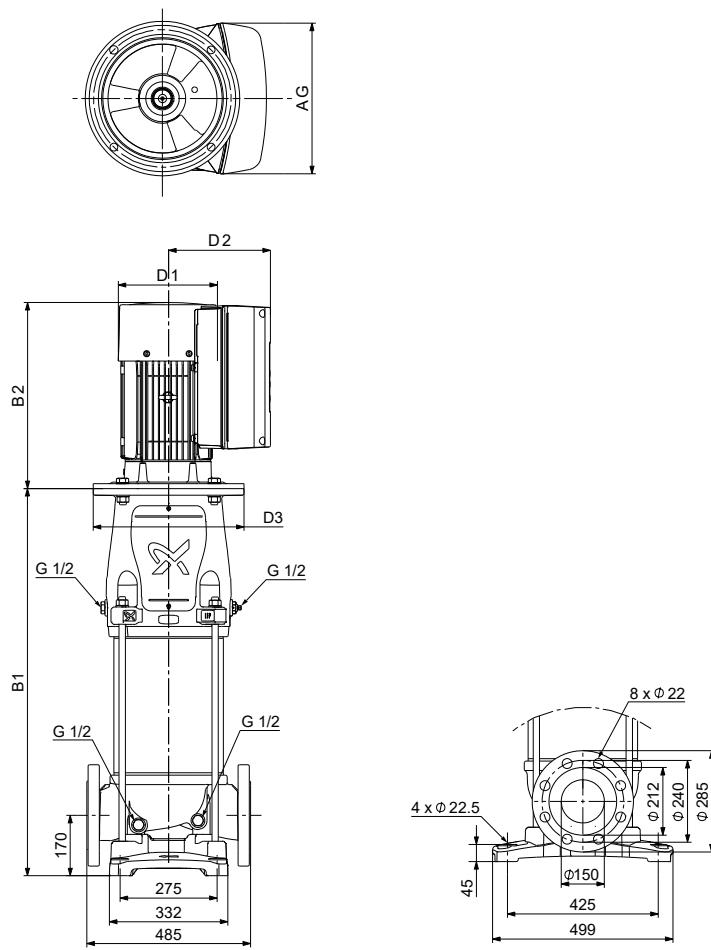
## Dimensions and weights

Pump type	P2 [kW]	Dimension [mm]								Net weight [kg]	
		PJE		DIN flange		D1	D2	D3	AG	PJE	DIN flange
		B1	B1+B2	B1	B1+B2						
CRNE 125-1-1	15	783	1265	783	1265	318	303	350	420	222	233
CRNE 125-1	22	783	1291	783	1291	318	303	350	420	240	251

**CRE 155**

TM086669

## Dimensional sketches

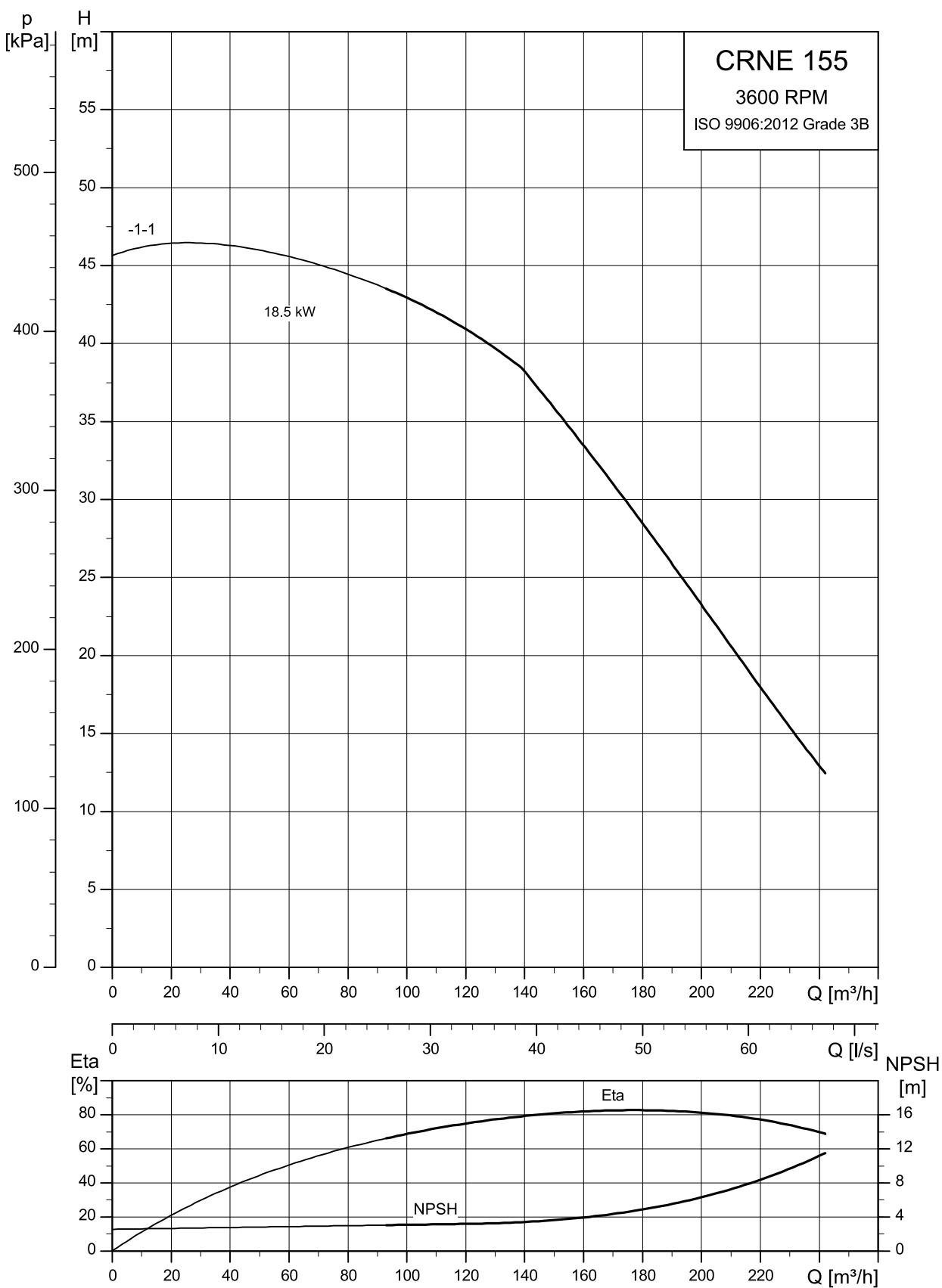


TM07A393

## Dimensions and weights

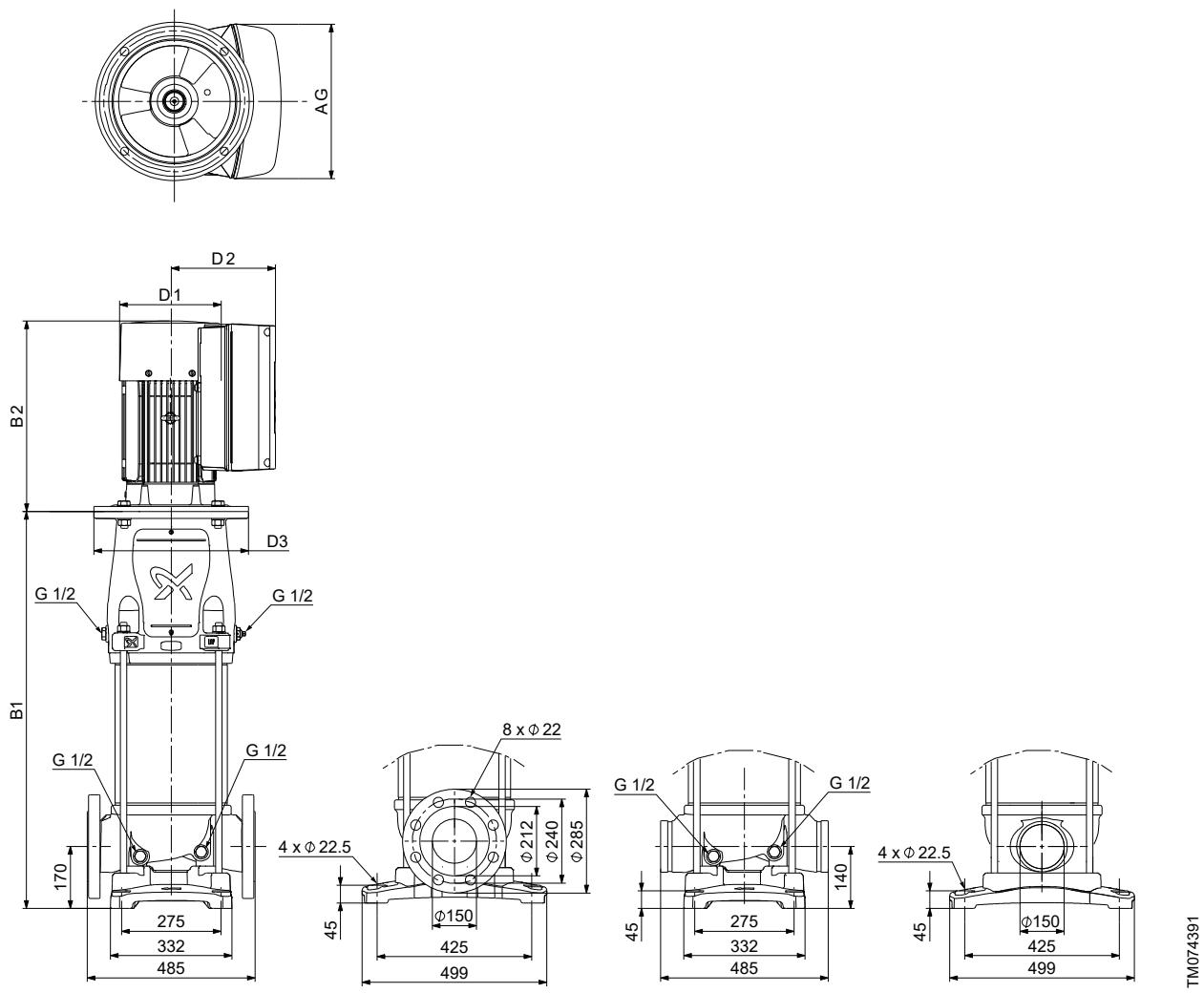
Pump type	P2 [kW]	Dimension [mm]						Net weight [kg]
		B1	B1+B2	D1	D2	D3	AG	
CRE 155-1-1	18.5	783	1265	318	303	350	420	228

## CRNE 155



TM086858

## Dimensional sketches



## Dimensions and weights

Pump type	P <sub>2</sub> [kW]	Dimension [mm]								Net weight [kg]	
		PJE		DIN flange		D1	D2	D3	AG	PJE	DIN flange
		B1	B1+B2	B1	B1+B2						
CRNE 155-1-1	18.5	783	1265	783	1265	318	303	350	420	227	238

## 11. Motor data

### E-motors, 50/60 Hz

Motor make	P2 [kW]	Frame size	Phase	Standard voltage [V]	I <sub>1/1</sub> [A]	Cos φ <sub>1/1</sub>	η [%]	Motor efficiency class
Grundfos MGE	0.37 <sup>29)</sup>	71	1	200-240	2.4 - 2.1	0.96	84	IE5
	0.55 <sup>29)</sup>	71	1	200-240	3.45 - 2.9	0.98	85.3	IE5
	0.75 <sup>29)</sup>	80	1	200-240	4.7 - 3.9	0.99	85.2	IE5
	1.1 <sup>29)</sup>	80	1	200-240	6.7 - 5.6	0.99	86.9	IE5
	1.5 <sup>29)</sup>	90	1	200-240	9.1 - 7.6	0.99	87.4	IE5
	0.37	71	3	380-500	1.05 - 1.0	0.68 - 0.54	84.5	IE5
	0.55	71	3	380-500	1.35 - 1.3	0.77 - 0.61	85.9	IE5
	0.75	80	3	380-500	1.7 - 1.6	0.83 - 0.67	85.9	IE5
	1.1	80	3	380-500	2.2 - 1.9	0.89 - 0.79	89.1	IE5
	1.5	90	3	380-500	2.9 - 2.4	0.92 - 0.85	88.9	IE5
	2.2	90	3	380-500	4.15 - 3.4	0.93 - 0.87	90.1	IE5
	3	100	3	380-500	5.8 - 4.8	0.91 - 0.86	90.7	IE5
	4	112	3	380-500	7.6 - 6.2	0.92 - 0.87	92.2	IE5
	5.5	132	3	380-500	10.3 - 8.2	0.92 - 0.88	92.7	IE5
	7.5	132	3	380-500	14.1 - 11.2	0.93 - 0.89	92.5	IE5
	11	160	3	380-500	20.3 - 16.0	0.93 - 0.90	93.1	IE5
	15	160	3	380-500	26.7 - 22.0	0.94 - 0.92	92.8	IE5
	18.5	160	3	380-500	33.0 - 27.8	0.94 - 0.92	92.8	IE5
	22	180	3	380-500	39.2 - 31.5	0.94 - 0.93	92.9	IE5
	26	180	3	400-480	43.8 - 37.6	0.94 - 0.94	92.9	IE5

<sup>29)</sup> Pumps are normally fitted with three-phase MGE motors. Dimension tables in the section on performance curves and technical data show pumps with three-phase MGE motors.

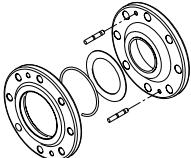
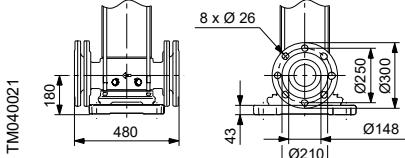
## 12. Accessories

### Pipe connection

Various sets of counterflanges and couplings are available for pipe connection.

### Adapter kit

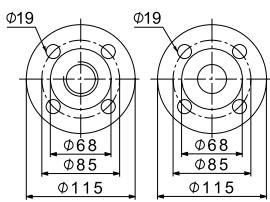
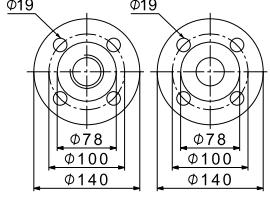
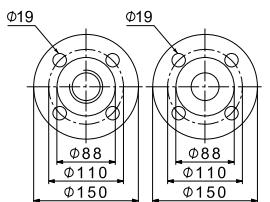
DN 150 flanges are available for CRE, CRNE 125 and 155 pumps. To use DN 150 flanges, you must order two adapter kits per pump.

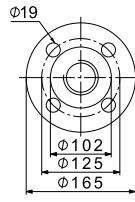
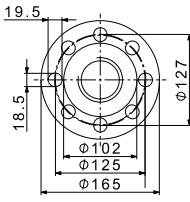
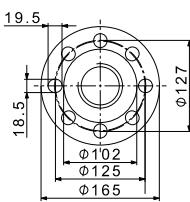
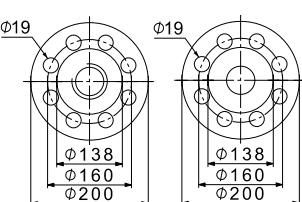
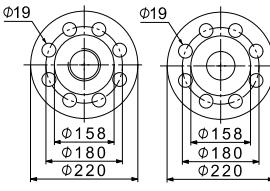
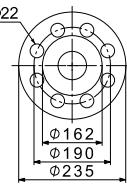
Pump type	Pipe connection	Adapter kits required	Product number	Adapter kit
CRE 125	150 mm, nominal	2	96638169	
CRE 155	150 mm, nominal	2	96638180	
CRNE 125				
CRNE 155				

We offer an optional 6-inch pump base for the CRN 95, 125 and 155 pump ranges with DN 150 connections according to DIN, ANSI and JIS standards. This base eliminates the need for an adapter kit.

For more information, see the data booklet for CR Custom-built pumps in Grundfos Product Center at [www.grundfos.com](http://www.grundfos.com).

### Counterflanges for CRE

Pump type	Description	Rated pressure	Pipe connection	Product number	Counterflange
CRE 1s CRE 1 CRE 3 CRE 5	Threaded	16 bar EN 1092-2	Rp 1	409901	
	For welding	25 bar EN 1092-2	25 mm, nominal	409902	
CRE 1s CRE 1 CRE 3 CRE 5	Threaded	16 bar EN 1092-2	Rp 1 1/4	419901	
	For welding	25 bar EN 1092-2	32 mm, nominal	419902	
CRE 10	Threaded	16 bar EN 1092-2	Rp 1 1/2	429902	
	Threaded	16 bar EN 1092-2	Rp 2	429904	
	For welding	25 bar EN 1092-2	40 mm, nominal	429901	
	For welding	40 bar special flange	50 mm, nominal	429903	
					16 bar
					25/40 bar

Pump type	Description	Rated pressure	Pipe connection	Product number	Counterflange
CRE 15 CRE 20	Threaded	16 bar EN 1092-2	Rp 2	339903	
	Threaded	16 bar special flange	Rp 2 1/2	339904	
	For welding	25 bar EN 1092-2	50 mm, nominal	339901	
	For welding	40 bar special flange	65 mm, nominal	339902	
					TM050999
CRE 15 CRE 20	Threaded	16 bar special flange	Rp 2 1/2 <sup>30)</sup>	96509578	
					TM051005
CRE 32	Threaded	16 bar EN 1092-2	Rp 2 1/2	349902	
	Threaded	16 bar special flange	Rp 3	349901	
	For welding	16 bar EN 1092-2	65 mm, nominal	349904	
	For welding	40 bar DIN 2635	65 mm, nominal	349905	
	For welding	16 bar special flange	80 mm, nominal	349903	16 bar      16 bar      16/40 bar      16 bar
					TM051005
CRE 45	Threaded	16 bar	Rp 3	350540	
	For welding	16 bar	80 mm, nominal	350541	
	For welding	40 bar	80 mm, nominal	350542	
					TM050996
					16 bar      16/40 bar
CRE 64	Threaded	16 bar EN 1092-2	Rp 4	369901	
	For welding	16 bar EN 1092-2	100 mm, nominal	369902	
	For welding	25 bar EN 1092-2	100 mm, nominal	369905	
					TM050995
					16 bar      16 bar      25 bar

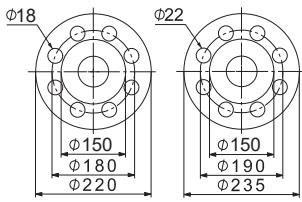
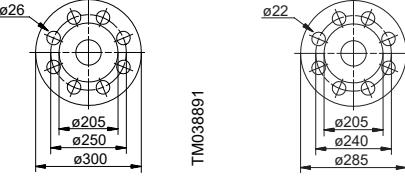
Pump type	Description	Rated pressure	Pipe connection	Product number	Counterflange
CRE 95	For welding	16 bar EN 1092-2	100 mm, nominal	99432754	
	For welding	25/40 bar EN 1092-2	100 mm, nominal	99432755	
16 bar                    25/40 bar					TM065157
CRE 125 CRE 155	For welding	16 bar EN 1563	150 mm, nominal	99432761	
	For welding	25/40 bar EN 1563	150 mm, nominal	99432760	
16 bar                    25/40 bar					TM065171

30) Flange with 20 mm higher collar. With this collar, the installation dimensions of a CR 20 will be identical to those of a CR 32. If a CR 32 is replaced by a CR 20, the base must be raised by 15 mm.

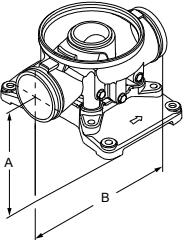
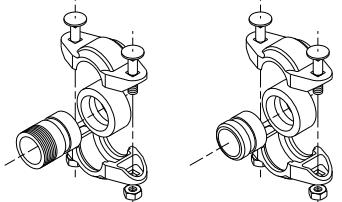
## Counterflanges for CRNE

Pump type	Description	Rated pressure	Pipe connection	Product number	Counterflange		
CRNE 1s CRNE 1 CRNE 3 CRNE 5	Threaded	16 bar EN 1092-1	Rp 1	405284		16 bar 25 bar	TM050998
	For welding	25 bar EN 1092-1	25 mm, nominal	405285			
CRNE 1s CRNE 1 CRNE 3 CRNE 5	Threaded	16 bar EN 1092-1	Rp 1 1/4	415304		16 bar 25 bar	TM051003
	For welding	25 bar EN 1092-1	32 mm, nominal	415305			
CRNE 10	Threaded	16 bar EN 1092-1	Rp 1 1/2	425245			TM051001
CRNE 10	Threaded	16 bar EN 1092-1	Rp 2	96509570			TM051006
CRNE 10	For welding	25 bar EN 1092-1	40 mm, nominal	425246			TM051001
CRNE 10	For welding	25 bar special flange	50 mm, nominal	96509571			TM051006
CRNE 15 CRNE 20	Threaded	16 bar EN 1092-1	Rp 2	335254			TM050999

Pump type	Description	Rated pressure	Pipe connection	Product number	Counterflange	
CRNE 15 CRNE 20	Threaded	16 bar special flange	Rp 2 1/2	96509575		TM051005
CRNE 15 CRNE 20	For welding	25 bar EN 1092-1	50 mm, nominal	335255		TM030402
CRNE 15 CRNE 20	For welding	25 bar special flange	65 mm, nominal	96509573		TM027203
CRNE 32	Threaded	16 bar	Rp 2 1/2	349910		
	Threaded	16 bar special flange	Rp 3	349911		
	For welding	16 bar	65 mm, nominal	349906		
	For welding	40 bar	65 mm, nominal	349908		
16 bar      16/40 bar      16/25 bar						TM050994
CRNE 45	Threaded	16 bar	Rp 3	350543		
	For welding	16 bar	80 mm, nominal	350544		
	For welding	40 bar	80 mm, nominal	350545		
16 bar      16/40 bar						TM050996
CRNE 64	Threaded	16 bar	Rp 4	369904		
	For welding	16 bar	100 mm, nominal	369903		
	For welding	40 bar	100 mm, nominal	369906		
16 bar      16 bar      40 bar						TM050995

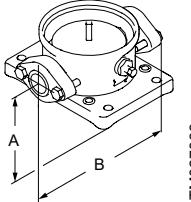
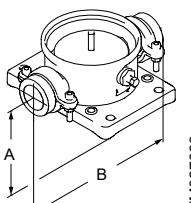
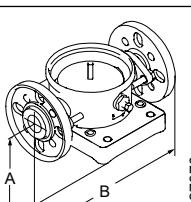
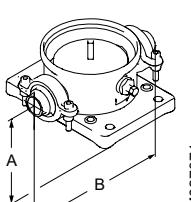
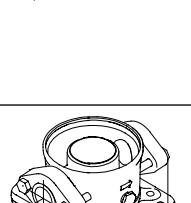
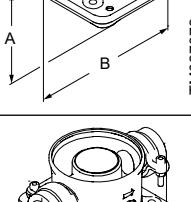
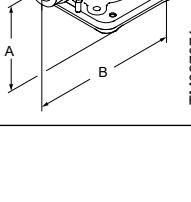
Pump type	Description	Rated pressure	Pipe connection	Product number	Counterflange
CRNE 95	For welding	16 bar EN 1.4408	100 mm, nominal	99432731	
	For welding	25/40 bar EN 1.4408	100 mm, nominal	99432732	
					TM065157
					16 bar      25/40 bar
CRNE 125 CRNE 155	For welding	16 bar EN 1.4408	150 mm, nominal	99432733	
	For welding	25/40 bar EN 1.4408	150 mm, nominal	99432734	
					TM038891      TM065171
					16 bar      25/40 bar

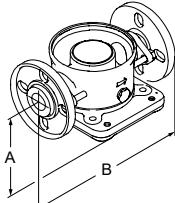
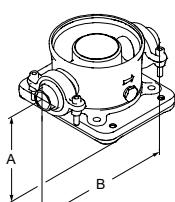
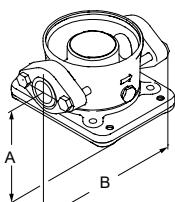
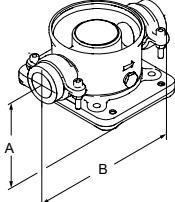
## PJE couplings for CRNE

Pump type	Pipe stub	Maximum pressure [bar]	A [mm]	B [mm]	Pipe connection	Rubber parts	Number of coupling sets required	Product number	Coupling
CRNE 1s	Threaded	69	50	320	R 1 1/4	EPDM FKM	2 2	419911 419905	
CRNE 1									
CRNE 3									
CRNE 5	For welding	69	50	280	DN 32	EPDM FKM	2 2	419912 419904	
CRNE 10	Threaded	69	80	377	R 2	EPDM FKM	2 2	339911 339918	
CRNE 15									
CRNE 20	For welding	69	80	371	DN 50	EPDM FKM	2 2	339910 339917	
CRNE 32	For welding	69	105	420	DN 80	EPDM FKM	2 2	98144746 98144749	
CRNE 45									
CRNE 64	For welding	69	140	465	DN 100	EPDM FKM	2 2	98144752 98144755	
CRNE 95	For welding	69	140	465	DN 100	EPDM FKM	2 2	98144752 98144755	
CRNE 125			-	-					
CRNE 155	For welding	69	-	-	DN 150	EPDM FKM	2	-	

**FlexiClamp base connections**

All sets comprise the necessary number of bolts and nuts as well as a gasket or O-ring.

Pump type	Connection	Pipe connection	PN	A [mm]	B [mm]	Rubber parts	Number of coupling sets required	Product number	Base connection
CRIE, CRNE 1 CRIE, CRNE 3 CRIE, CRNE 5	Oval (cast iron)	Rp 1	16	50	210	Klingersil	1	96449748	 TM027368
		Rp 1 1/4	16	50	210	Klingersil	1	96449749	
		Rp 1	16	50	210	Klingersil	2	96449746	
	Oval (stainless steel)	Rp 1 1/4	16	50	210	Klingersil	2	96449747	
CRIE, CRNE 1s CRIE, CRNE 1 CRIE, CRNE 3 CRIE, CRNE 5	Union	G 2	25	50	228	EPDM	2	96449743	 TM027369
		G 2	25	50	228	FKM	2	96449744	
		DN 25	16	75	250	EPDM	2	96449745	
		DN 32	16	75	250	FKM	2	96449900	
CRIE, CRNE 1s CRIE, CRNE 1 CRIE, CRNE 3 CRIE, CRNE 5	DIN (stainless steel)	DN 25	16	75	250	FKM	2	96449900	 TM027370
		DN 32	16	75	250	EPDM	2	96449900	
		Rp 1	25	50	208	EPDM	2	405280	
		Rp 1	25	50	208	FKM	2	405281	
CRIE, CRNE 1 CRIE, CRNE 3 CRIE, CRNE 5	Clamp, threaded pipe stub	Rp 1 1/4	25	50	208	EPDM	2	415296	 TM027371
		Rp 1 1/4	25	50	208	FKM	2	415297	
		1" NPT	25	50	208	EPDM	2	405291	
		1" NPT	25	50	208	FKM	2	405292	
CRIE, CRNE 1 CRIE, CRNE 3 CRIE, CRNE 5	Clamp, pipe stub for welding	1 1/4" NPT	25	50	208	EPDM	2	415311	 TM027372
		1 1/4" NPT	25	50	208	FKM	2	415312	
		28.5	25	50	-	EPDM	2	405282	
		28.5	25	50	-	FKM	2	405283	
CRIE, CRNE 10	Clamp, pipe stub for welding	37.2	25	50	-	EPDM	2	415300	 TM027373
		37.2	25	50	-	FKM	2	415301	
CRIE, CRNE 10	Oval (cast iron)	Rp 1 1/4	16	80	260	Klingersil	2	96498775	
		Rp 1 1/2	16	80	260	Klingersil	2	96498727	
		Rp 2	16	80	260	Klingersil	2	96498836	
	Oval (stainless steel)	Rp 1 1/4	16	80	260	Klingersil	2	96498776	
CRIE, CRNE 10		Rp 1 1/2	16	80	260	Klingersil	2	96498728	 TM027374
		Rp 2	16	80	260	Klingersil	2	96498835	
CRIE, CRNE 10	G 2 3/4	25	80	288	EPDM	2	96500275		
	G 2 3/4	25	80	288	FKM	2	96500276		
CRIE, CRNE 10	Union								

Pump type	Connection	Pipe connection	PN	A [mm]	B [mm]	Rubber parts	Number of coupling sets required	Product number	Base connection	
CRIE, CRNE 10	FGJ (cast iron)	DN 40	16	80	316	EPDM	2	96498840		
		DN 40	16	80	316	FKM	2	96500119		
	FGJ (stainless steel)	DN 40	16	80	316	EPDM	2	96500263		
		DN 40	16	80	316	FKM	2	96500264		
	FGJ (cast iron)	DN 50	16	80	316	EPDM	2	96500265		
		DN 50	16	80	316	FKM	2	96500266		
CRIE, CRNE 10	FGJ (stainless steel)	DN 50	16	80	316	EPDM	2	96500267		
		DN 50	16	80	316	FKM	2	96500269		
CRIE, CRNE 10	Clamp, threaded pipe stub	Rp 1 1/2	25	80	259	EPDM	2	425238		
		Rp 1 1/2	25	80	259	FKM	2	425239		
	Rp 2	25	80	259	EPDM	2	335241			
		Rp 2	25	80	259	FKM	2	335242		
	Rp 2 1/2	25	80	346	EPDM	2	96508600			
		Rp 2 1/2	25	80	346	FKM	2	96508601		
CRIE, CRNE 15	Clamp, pipe stub for welding	48.3 (DN 40)	25	80	-	EPDM	2	425242		
		25	80	-	FKM	2	425243			
		60.3 (DN 50)	25	80	-	EPDM	2	335251		
		25	80	-	FKM	2	335252			
	Oval (cast iron)	Rp 1 1/4	10	90	260	Klingsersil	2	96498775		
		Rp 1 1/2	10	90	260	Klingsersil	2	96498727		
CRIE, CRNE 20	Oval (stainless steel)	Rp 2	10	90	260	Klingsersil	2	96498836		
		Rp 1 1/4	10	90	260	Klingsersil	2	96498776		
		Rp 1 1/2	10	90	260	Klingsersil	2	96498728		
		Rp 2	10	90	260	Klingsersil	2	96498835		
		G 2 3/4	25	90	288	EPDM	2	96500275		
		G 2 3/4	25	90	288	FKM	2	96500276		
CRIE, CRNE 15	Union									
CRIE, CRNE 20										
CRIE, CRNE 15	FGJ (cast iron)	DN 40	10	90	334	EPDM	2	96498840		
		DN 40	10	90	334	FKM	2	96500119		
	FGJ (stainless steel)	DN 40	10	90	334	EPDM	2	96500263		
		DN 40	10	90	334	FKM	2	96500264		
	FGJ (cast iron)	DN 50	10	90	334	EPDM	2	96500265		
		DN 50	10	90	334	FKM	2	96500266		
CRIE, CRNE 20	FGJ (stainless steel)	DN 50	10	90	334	EPDM	2	96500267		
		DN 50	10	90	334	FKM	2	96500269		
CRIE, CRNE 15	Clamp, threaded pipe stub	Rp 1 1/2	25	90	259	EPDM	2	425238		
		Rp 1 1/2	25	90	259	FKM	2	425239		
		Rp 2	25	90	259	EPDM	2	335241		
		Rp 2	25	90	259	FKM	2	335242		
		Rp 2 1/2	25	90	346	EPDM	2	96508600		
			25	90	346	FKM	2	96508601		
CRIE, CRNE 20	Clamp, pipe stub for welding	48.3 (DN 40)	25	90	-	EPDM	2	425242		
		48.3 (DN 40)	25	90	-	FKM	2	425243		
		60.3 (DN 50)	25	90	-	EPDM	2	335251		
		60.3 (DN 50)	25	90	-	FKM	2	335252		

## Potentiometer

The potentiometer is suitable for setpoint setting and start and stop of the CRE, CRIE, CRNE pump.

Product	Product number
External potentiometer with cabinet for wall mounting	625468

## EMC filter

The EMC filter is required when 11 to 22 kW E-pumps are installed in residential areas.

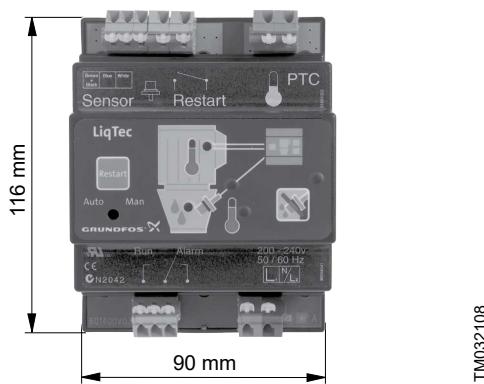
Product	Product number
EMC filter (11 kW)	
EMC filter (15 kW)	
EMC filter (18.5 kW)	96478309
EMC filter (22 kW)	

## LiqTec

The LiqTec dry-running protection unit protects the pump and process against dry running and temperatures exceeding  $130 \pm 5^\circ\text{C}$ . Connected to the motor PTC sensor, LiqTec also monitors the motor temperature.

LiqTec is prepared for DIN rail mounting in control cabinets.

Enclosure class: IPX0.



Pump type	Voltage [V]	LiqTec	Sensor 1/2"	Cable 5 m	Extensi on cable 15 m	Product number
CRE,	200-240	•	•	•	-	96556429
CRIE,	80-130	•	•	•	-	96556430
CRNE	-	-	-	-	•	96443676

• Available.

- Not available.

## Kit, sensor cpl. MkII

This kit includes a sensor and cable only suitable for MGE motors.

Product	Product number
Sensor cpl. MkII with sensor and cable	99337830

## Sensors

Sensor	Type	Supplier	Measuring range	Product number
Flowmeter	SITRANS FM MAGFLO MAG 5100 W	Innomotics	1-5 m <sup>3</sup> (DN 25)	ID8285
	SITRANS FM MAGFLO MAG 5100 W		3-10 m <sup>3</sup> (DN 40)	ID8286
	SITRANS FM MAGFLO MAG 5100 W		6-30 m <sup>3</sup> (DN 65)	ID8287
	SITRANS FM MAGFLO MAG 5100 W		20-75 m <sup>3</sup> (DN 100)	ID8288
Temperature sensor	TTA (0) 25	Carlo Gavazzi	0 to 25 °C	96432591
	TTA (-25) 25		-25 to +25 °C	96430194
	TTA (50) 100		50 to 100 °C	96432592
	TTA (0) 150		0 to 150 °C	96430195
Accessory for temperature sensor (all with 1/2 RG connection)	Protecting tube Ø9 x 50 mm	Carlo Gavazzi		96430201
	Protecting tube Ø9 x 100 mm			96430202
	Cutting ring bush			96430203
Temperature sensor, ambient temperature	WR 52	tmg DK: Plesner	-50 to +50 °C	ID8295
Differential-temperature sensor	ETSD	Honsberg	0 to 20 °C	96409362
			0 to 50 °C	96409363

Note that all sensors have 4-20 mA signal output.

## Grundfos Vortex Flow sensor, VFI

Grundfos Vortex Flow sensor, VFI <sup>31)</sup>	Type	Flow range [m <sup>3</sup> /h]	Pipe connection	O-ring		Connection type	Product number
				EPDM	FKM		
	VFI 1.3-25 DN32 020 E	1.3 - 25	DN 32	•	•	•	97686141
	VFI 1.3-25 DN32 020 F			•	•	•	97686142
	VFI 1.3-25 DN32 020 E			•	•	•	97688297
	VFI 1.3-25 DN32 020 F			•	•	•	97688298
	VFI 2-40 DN40 020 E			•	•	•	97686143
	VFI 2-40 DN40 020 F			•	•	•	97686144
	VFI 2-40 DN40 020 E			•	•	•	97688299
	VFI 2-40 DN40 020 F			•	•	•	97688300
	VFI 3.2-64 DN50 020 E			•	•	•	97686145
	VFI 3.2-64 DN50 020 F			•	•	•	97686146
<ul style="list-style-type: none"> <li>• Sensor tube with sensor, sensor tube of 1.4408 and sensor of 1.4404</li> <li>• 4-20 mA output signal</li> <li>• 2 flanges</li> <li>• 5 m cable with M12 connection in one end</li> <li>• quick guide.</li> </ul>	VFI 3.2-64 DN50 020 E	2 - 64	DN 50	•	•	•	97688301
	VFI 3.2-64 DN50 020 F			•	•	•	97688302
	VFI 5.2-104 DN65 020 E			•	•	•	97686147
	VFI 5.2-104 DN65 020 F			•	•	•	97686148
	VFI 5.2-104 DN65 020 E			•	•	•	97688303
	VFI 5.2-104 DN65 020 F			•	•	•	97688304
	VFI 8-160 DN80 020 E			•	•	•	97686149
	VFI 8-160 DN80 020 F			•	•	•	97686150
	VFI 8-160 DN80 020 E			•	•	•	97688305
	VFI 8-160 DN80 020 F			•	•	•	97688306
<ul style="list-style-type: none"> <li>• VFI 12-240 DN100 020 E</li> <li>• VFI 12-240 DN100 020 F</li> <li>• Quick guide</li> </ul>	VFI 12-240 DN100 020 E	8 - 160	DN 80	•	•	•	97686151
	VFI 12-240 DN100 020 F			•	•	•	97686152
	VFI 12-240 DN100 020 E			•	•	•	97688308
	VFI 12-240 DN100 020 F			•	•	•	97688309
	VFI 12-240 DN100 020 E			•	•	•	97688309
	VFI 12-240 DN100 020 F			•	•	•	97688309
	VFI 12-240 DN100 020 E			•	•	•	97688309
	VFI 12-240 DN100 020 F			•	•	•	97688309
	VFI 12-240 DN100 020 E			•	•	•	97688309
	VFI 12-240 DN100 020 F			•	•	•	97688309

<sup>31)</sup> For more information about the VFI sensor, see the Grundfos Direct Sensors™ data booklet, publication number 97790189 in Grundfos Product Center at [www.grundfos.com](http://www.grundfos.com).

## Grundfos pressure sensor kits

Content	Liquid temperature	Pressure [bar]	Product number
Grundfos pressure transmitter, type ISP44, with 2.5 m cable. Connection: G 1/2 A (DIN 16288 - B6kt) Quick guide	-40 to +100 °C <sup>32)</sup>	0-4	92618271
		0-6	92652122
		0-10	92652150
		0-16	92652152
		0-25	92618276

<sup>32)</sup> Liquid temperature ranges from -40 to +130 °C at ambient temperatures up to 25 °C.

## DPI differential-pressure sensor kit

Content	Pressure [bar]	Product number
1 sensor incl. 0.9 m screened cable (7/16" connections)	0 - 0.6	96611522
1 original DPI bracket for wall mounting	0 - 1.0	96611523
1 Grundfos bracket for mounting on motor	0 - 1.6	96611524
2 M4 screws for mounting of sensor on bracket	0 - 2.5	96611525
1 M6 screw (self-cutting) for mounting on MGE 90/100	0 - 4.0	96611526
1 M8 screw (self-cutting) for mounting on MGE 112/132	0 - 6.0	96611527
3 capillary tubes (short/long)		
2 fittings (1/4" - 7/16")	0-10	96611550
5 cable clips (black)		
Installation and operating instructions (00480675)		
Service kit instructions.		

## Adjustable anti-vibration feet

### Adjustable anti-vibration feet



TM043245

The adjustable support foot reduces any vibrations from the system to the floor, allowing the system to be height-adjusted by  $\pm 20$  mm.

Description	Pump type	Product number
1 pcs. anti-vibration foot	CR(I)E 3 and 5	96412344
	CR(I)E 10 to 20	96412345
	CRE 32 to 95	96412347

## Remote controls

### Grundfos GO

Use Grundfos GO for the following types of wireless communication with the pump:

- infrared
- radio
- Bluetooth.

### MGE 0.37 to 2.2 kW

These motors will connect to the pump through wireless infrared or radio communication.

### MI 301

MI 301 is a module with built-in infrared and radio communication. It is required for Grundfos GO communication. MI 301 can be used together with Android or iOS-based smart devices with a Bluetooth connection. MI 301 has a rechargeable Li-ion battery that must be charged separately.



TM053890

MI 301

Supplied with the product:

- Grundfos MI 301
- sleeve
- battery charger
- quick guide.

## Product numbers

Grundfos GO variant	Product number
Grundfos MI 301	98046408

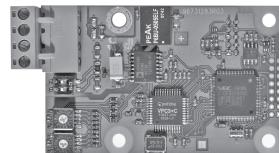
### MGE 3 to 26 kW

These motors will connect to the pump via Bluetooth (BLE).

### Related information

[Bluetooth](#)

## CIM (communication interface modules)



GRA6121

Grundfos CIM (communication interface module)

The CIM modules enable communication of operating data, such as measured values and setpoints, between the pumps and a building management system. The CIM modules are add-on communication modules that are fitted in the terminal box of the pumps.

Note that CIM modules must be fitted by authorised persons.

We offer the following CIM modules:

### CIM 100

For communication via LONWorks.

### CIM 150

For communication via PROFIBUS DP.

### CIM 200

For communication via Modbus RTU.

### CIM 300

For communication via BACnet MS/TP.

### CIM 500

Ethernet module for communication via PROFINET, Modbus TCP, BACnet IP, EtherNet/IP GRM IP, Grundfos iSOLUTIONS Cloud.

### Available CIM modules

Description	Fieldbus protocol	Product number
CIM 100	LONWorks	96824797
CIM 150	PROFIBUS DP	96824793
CIM 200	Modbus RTU	96824796
CIM 300	BACnet MS/TP	96893770
CIM 500	Ethernet	98301408
Antenna (puc)	3G/4G	99518079

For further information about data communication via CIM modules and fieldbus protocols, see the CIM documentation available in Grundfos Product Center at [www.grundfos.com](http://www.grundfos.com).

## 13. Variants

Different variants are available on request.

Although the Grundfos CRE, CRIE, CRNE product range offers a number of pumps for different applications, customers require specific pump solutions to satisfy their needs. See the following documents:

- Grundfos "CR Custom-built pumps" data booklet
- Grundfos "CRN high pressure" data booklet.

Find below the range of options available for customising the CRE pumps to meet the customers' demands.

Contact Grundfos for further information or for requests other than the ones mentioned below.

### Motors

Variant	Description
Oversize motor	Ambient temperatures above 50 °C or installation at altitudes of more than 1000 metres above sea level require the use of an oversize motor, such as derating.
Low speed motor	We offer low speed (2000 rpm) motors.
IP66	The motor is completely dust-proof. The motor is protected against heavy seas or high-pressure water jets from any direction.
IT network (Earthing system)	This motor variant is designed for supply by an electric distribution system which has no connection to earth. This type of earthing system is called an IT network.
Advanced display	The pumps can be fitted with an HMI 301 operating panel as an option. The operating panel does not include a radio module.
Standard display	The pumps can be fitted with an HMI 201 operating panel as an option. The operating panel does not include a radio module.
Simple display	The pumps can be fitted with HMI 100 or HMI 101 operating panel as an option. HMI 100 includes a radio module. HMI 101 does not include a radio module. Grundfos GO is required to configure and set the pump.
Standard functional module (FM 200)	We offer FM 200 as an alternative to FM 300, fitted as standard. FM 200 offers fewer in- and output options compared to FM 300. The module has these connections: <ul style="list-style-type: none"> <li>• two analog inputs</li> <li>• two digital inputs or one digital input and one open-collector output</li> <li>• Grundfos Digital Sensor input and output</li> <li>• two signal relay outputs</li> <li>• GENibus connection.</li> </ul>

### Shaft seals

Variant	Description
Shaft seal with FFKM O-ring	We recommend shaft seals with FFKM or FXM O-ring for applications where the pumped liquid may damage the standard O-ring material.
Seal with flush, quench seal	We recommend seals with flush/quench seals for applications involving crystallising, hardening or sticky liquids.
Air-cooled shaft seal system	We recommend air-cooled shaft seal systems for applications involving extremely high temperatures. No conventional mechanical shaft seal can withstand liquid temperatures of up to 180 °C for any length of time.
	To ensure a low liquid temperature around the standard shaft seal, the pump is fitted with a special air-cooled shaft seal chamber. No separate cooling is required.
Double seal with pressure chamber	We recommend double seals with pressure chamber for applications involving poisonous or explosive liquids. It protects the surrounding environment and the people working in the vicinity of the pump. It consists of two seals mounted in a back-to-back arrangement inside a separate pressure seal chamber. As the pressure in the chamber is higher than the pump pressure, leakage is prevented. A dosing pump or a special pressure intensifier generates the seal chamber pressure.
CR MAGdrive	Magnetically driven pumps for industrial applications. Key applications are industrial processes involving the handling of aggressive, environmentally dangerous or volatile liquids, for example organic compounds and solvents.

### Pumps

Variant	Description
Horizontally mounted pump	For safety or height reasons, certain applications, for instance on ships, require the pump to be mounted in a horizontal position. For easy installation, the pump is fitted with brackets that support motor and pump.
Low-temperature pump	Exposed to temperatures down to -40 °C, coolant pumps may require neck rings with a different diameter in order to prevent impeller drag.
High-speed pump up to 47 bar	For high-pressure applications, we offer a unique pump capable of generating a pressure of up to 47 bar. The pump is fitted with a high-speed motor, type MGE. The direction of rotation is the opposite of that of standard pumps, and the chamber stack is turned upside-down, as a result of which the pumped liquid flows in the opposite direction.
High-pressure pump up to 47 bar	For high-pressure applications, we offer a unique double pump system capable of generating a pressure of up to 47 bar.
Low-NPSH pump (improved suction)	We recommend the Low-NPSH pump for boiler-feed applications where cavitation may occur due to poor inlet conditions.
Pump with bearing flange	The bearing flange is suitable for applications where the inlet pressure is higher than the maximum pressure recommended. The bearing flange increases the life of motor bearings. We recommend this pump for standard motors.
Pump for pharmaceutical and biotechnological applications	CRNE pumps designed for applications requiring the sterilisation and CIP capability of pipes, valves and pumps. (CIP = clean-in-place).

**Connections and other variants**

Variant	Description
Pipe connections	In addition to the wide range of standard flange connections, a 16 bar DIN standard clamping flange is available. Customised flanges are available according to specifications.
TriClamp connection	TriClamp connections are of a hygienic design with a sanitary coupling for use in the pharmaceutical and food industry.
Electropolished pump	To substantially reduce the risk of corrosion of the materials. For use in the pharmaceutical and food industry.

## 14. Grundfos Product Center

Online search and sizing tool to help you make the right choice.

From the international view, you can select your specific country to view the product range available to you.

International view: <https://product-selection.grundfos.com>

### All the information you need in one place

Performance curves, technical specifications, pictures, dimensional drawings, motor curves, wiring diagrams, spare parts, service kits, 3D drawings, documents, system parts. The Product Center displays any recent and saved items - including complete projects - right on the main page.

#### Downloads

On the product pages, you can download installation and operating instructions, data booklets, service instructions, etc., in PDF format.



When you select your country, you will see the menus below. Note that some menus may not be available depending on the country.

Example: <https://product-selection.grundfos.com/uk>

#### Pos. Description

- 1 **Products & services** enables you to find products and documents by typing a product number or name into the search field.
- 2 **Applications** enables you to choose an application to see how Grundfos can help you design and optimise your system.
- 3 **Products A-Z** enables you to look through a list of all the Grundfos products.
- 4 **Categories** enables you to look for a product category.
- 5 **Liquids** enables you to find pumps designed for aggressive, flammable or other special liquids.
- 6 **Product replacement** enables you to find a suitable replacement.
- 7 **WWW** enables you to select the country, which changes the language, the available product range and the structure of the website.
- 8 **Sizing** enables you to size a product based on your application and operating conditions.

## Grundfos GO

### Mobile solution for professionals on the GO!

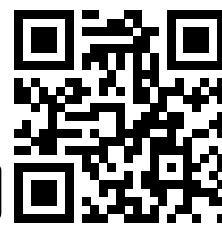
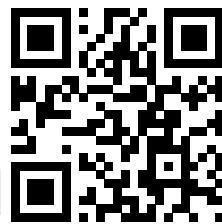
Grundfos GO is the mobile tool box for professional users on the go. It is the most comprehensive platform for mobile pump control and pump selection, including sizing,

replacement and documentation. It offers intuitive, handheld assistance and access to Grundfos online tools, and it saves valuable time for reporting and data collection.



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